

# RIV912 Hydropneumatic tool for rivet nuts from M3 to M12



1 PHASE TRIGGER  
STROKE  
ADJUSTMENT

**Code 3440900**

To place RIVSERT female rivet nuts from M3 to M12 and RIV male rivet nuts from M4 to M10.

RIV912 to place rivet nuts using stroke adjustment. Automatic screwing by positioning the tie rod in the rivet nut, 1 PHASE rivet nut deformation and unscrewing.

In order to avoid the use of a special rod, a system has been designed to lodge an allen screw (hardness class 12.9), easy to find on the market and replace.

## Spare parts for RIVSERT



Ø rivet nut	Kit	Kit code	* Screw code (DIN912 12.9)
M3	912/03	<b>3441100</b>	<b>3457600</b>
M4	912/04	<b>3441200</b>	<b>3470500</b>
M5	912/05	<b>3441300</b>	<b>3471900</b>
M6	912/06	<b>3441400</b>	<b>3472300</b>
M8	912/08	<b>3441500</b>	<b>3472800</b>
M10	912/10	<b>3441600</b>	<b>3473100</b>
M12	912/12	<b>3441700</b>	<b>3473300</b>

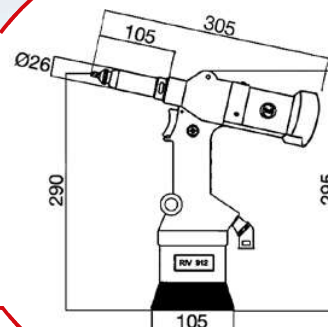
\* Screw is included in the "Kit code" and can be ordered separately.

## Spare parts for RIVBOLT



Ø rivet nut	Kit	Kit code	* Code (female tie rod)
M4	912/04B	<b>3442300</b>	<b>3441900</b>
M5	912/05B	<b>3442400</b>	<b>3442000</b>
M6	912/06B	<b>3442500</b>	<b>3442100</b>
M8	912/08B	<b>3442600</b>	<b>3442200</b>
M10	912/10B	<b>4601900</b>	<b>4601800</b>

\* The female tie rod is included in the "Kit code" and can be ordered separately.



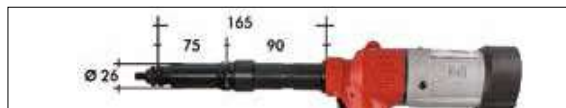
RIV912 is supplied in a case without the frontal head kit. Choose the correct kit according to the size of the rivet nut to be placed, and add it to the order (see the spare parts for RIVSERT/RIVBOLT).

## Technical data and features

Air working pressure	<b>6 bar</b>
Min-max air pressure	<b>5/6 bar</b>
Air consumption per cycle (6 bar)	<b>7.5 lt</b>
Stroke	<b>1/6.5 mm</b>
Max power (6 bar)	<b>22500 N</b>
Weight (without kit)	<b>2.501 Kg</b>
Vibrations	<b>&lt; 2,5 m/s<sup>2</sup></b>
Noise level	<b>78.5 dB (A)</b>

## Optional

Description	Code
KIT912-Special extended head	<b>3531800</b>



**RIV912MS**  
**Code 4307400**  
Left rotation version

