



High Pressure

High Flow Rate

Analog Command Input

High Accuracy

# SUPER UNIT

## HYBRID HYDRAULIC UNIT

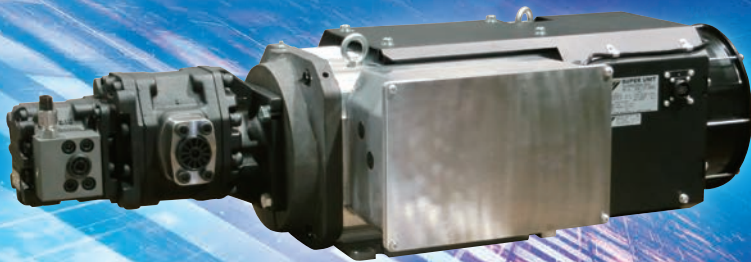
Exceeds standard of high efficiency motor regulation

### New Model with High Pressure/High Flow Rate

(Equipped with 37 kW equivalent IPM motor)

Maximum operating pressure **28 MPa**

Maximum flow rate **220, 260, 300 L/min**



## Unique Offer from DAIKIN!!

### Unparalleled energy-saving and high-accuracy servo-based pump PQ control system

- An extensive lineup of pump control systems covering a wide range of applications including presses and industrial machinery -

## INDEX

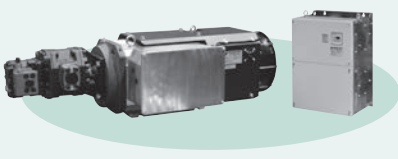
List of SUPER UNIT Models	P.1 to 2
Nomenclature	P.3
Features	P.4 to 5
Functions	P.6
Circuit Configuration Examples	P.7 to 8
Specifications	P.9 to 12
Command Voltage - Control Pressure / - Control Flow Rate Characteristics	P.13
About Continuous and Short-time Rating Range	P.15
Pressure - Flow Rate Characteristics (Single pump)	P.16 to 17
Pressure - Flow Rate Characteristics (Double pump)	P.18 to 21
External Dimension Diagrams (Single pump)	P.22 to 24
External Dimension Diagrams (Double pump)	P.25 to 29
External Dimension Diagrams (Controller)	P.31 to 33
List of Electrical Components	P.34
Electric Wiring Diagram	P.35 to 40
8-PQ control	P.41 to 42
Example Control	P.43
Timing Chart of a Press	P.44 to 46
Maintenance/Management Tool (Hybrid-Win)	P.47 to 48
External/Installation Dimension Diagrams for Electrical Components	P.49 to 50

# SUPER UNIT Model List

Flow rate/pressure combinations other than those given in the model list below are also available. Please consult us when considering adoption.

Maximum discharge rate

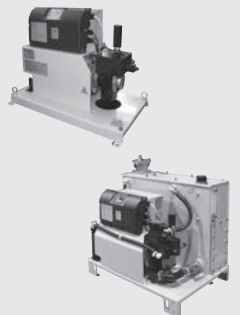
## SUPER UNIT (Analog Command Input, High-accuracy Type) Pressure/Flow Rate Model List

300 L/min			SUT00D30021 200/400 V (37)	The encircled numbers indicate the nominal motor capacity [kW].	SUT00D30028 200/400 V (37)
260 L/min		SUT00D26021 200/400 V (37)			
220 L/min					SUT00D22028 200/400 V (37)
200 L/min	SUT00S20018 400 V (22)	SUT00D20021 200/400 V (15)	S-SUT00D20021 400 V (15)		S-SUT00D20025 400 V (22)
150 L/min	SUT00S15018 200/400 V (15)	SUT00D15021 200/400 V (15)			
130 L/min	SUT00S13018 400 V (15)	SUT00S13021 400 V (15)	SUT00D13021 200/400 V (15)		S-SUT00D13025 400 V (15)
80 L/min	SUT00S8018 200/400 V (11)	SUT00D8021 200/400 V (11)			S-SUT00D8025 400 V (11)
50 L/min		SUT00S5021 200/400 V (11)			SUT00S5025 200/400 V (15)
30 L/min	SUT00S3018 200 V (7)	SUT00D3021 200 V (7)			
Maximum operating pressure	18 MPa	21 MPa	25 MPa	28 MPa	

- Note 1 All models allow selection of the input type as the analog command input type or 8-PQ digital command input type using a parameter. (Factory default is the analog command input type.)  
 Note 2 All models are tankless units with a split type controller (electrical components).  
 Note 3 When a discharge rate higher than 300 L/min is required, it can be achieved by combining multiple SUPER UNITS. Please consult us for detailed information.  
 Note 4 Consult DAIKIN if you use hydrous/synthetic oils such as water-glycol hydraulic oil or other non-petroleum oils.

Maximum discharge rate

## SUPER UNIT (High-functionality Type) Pressure/Flow Rate Model List

110 L/min	SUT00S11007   200V			SUT00D11021   200V P-SUT20D11KW	
80 L/min	SUT00S8007   200V SUT10S8007			SUT00D8021   200V SUT10D8021 SUT16D8021	
60 L/min	SUT00S6007   200V SUT06S6007			SUT00D6021   200V SUT06D6021 SUT10D6021	
40 L/min	SUT00S3007   200V SUT03S3007		SUT00D4016   200V SUT06D4016		
30 L/min	SUT00S4007   200V SUT03S4007	SUT00S3010   200V SUT03S3010	SUT00S3016   200V SUT06S3016		
15 L/min	SUT00S1507   200V SUT03S1507	SUT00S1510   200V SUT03S1510	SUT00S1516   200V SUT03S1516		
Maximum operating pressure	7 MPa	10 MPa	16 MPa	21 MPa	

- Note 1 All models are 16-PQ control type units. The communications type and analog command input type (single pump type only) can be selected as optional models.  
 Note 2 A motor pump type (tankless) and unit type (with tank) are available. Please refer to the separately provided SUPER UNIT catalog (GK244) for details.

Series	Nominal motor capacity [kW] (Equivalent)	Power supply voltage [V]	Flow rate selection	Maximum operating pressure [MPa]	Maximum flow rate [L/min]	Maximum flow rate [L/min]										Model	PQ chart No.	Figure Page No.
						30	50	80	100	130	150	180	200	250	300			
Single pump type	7	AC 3φ 200 V	—	17.6	30											SUT00S3018-30-A	1	22
	11			20.6	50											SUT00S5021-40-A	2	
	11			17.6	80											SUT00S8018-40-A	3	
	15			24.5	50											SUT00S5025-40-L-N0432	4	23
	15			17.6	150											SUT00S15018-40-A	5	24
	11	AC 3φ 400 V	—	20.6	50											SUT00S5021-40YA-N0265	6	22
	11			17.6	80											SUT00S8018-40YA	7	
	15			17.6	130											SUT00S13018-40YA-N0218	8	24
	15			20.6	130											SUT00S13021-40YA-N0286	9	
	15			17.6	150											SUT00S15018-40YA	10	
	22			17.6	200											SUT00S20018-40YL-N0340	11	
Double pump type	7	AC 3φ 200 V	Combination	17.6	30											SUT00D3021-30-B-N0436	12	25
			Independent	20.6	18.3													
	11		Combination	17.6	80											SUT00D8021-40-B-N0323	13	26
			Independent	20.6	38.4													
	15		Combination	20.6	130											SUT00D13021-40-B-N0321	14	
			Independent	20.6	47.9													
	15		Combination	17.6	150											SUT00D15021-40-B-N0365	15	27
			Independent	20.6	70.9													
	15		Combination	11.0	200											SUT00D20021-40-L	16	28
			Independent	25.0	56													
	37		Combination	14.0	220											SUT00D22028-30-L	17	29
			Independent	28.0	63.2													
	37		Combination	11.0	260											SUT00D26021-30-L	18	28
			Independent	20.6	111													
	37		Combination	10.0	300											SUT00D30021-30-L	19	29
			Independent	20.6	111													
	37		Combination	9.0	300											SUT00D30028-30-L	20	28
			Independent	28.0	56													
	11		Combination	17.6	80											SUT00D8021-40YB-N0324	21	26
			Independent	20.6	38.4													
	15		Combination	20.6	130											SUT00D13021-40YB-N0322	22	
			Independent	20.6	47.9													
	15		Combination	17.5	150											SUT00D15021-40YB-N0358	23	27
			Independent	20.6	70.9													
	15	Combination	11.5	200											S-SUT00D20021-40YL	24	28	
		Independent	25.0	56														
	11	Combination	15.0	80											S-SUT00D8025-40YL	25	29	
Independent		25.0	40															
15	Combination	15.0	130											S-SUT00D13025-40YL	26	28		
	Independent	25.0	37.3															
22	Combination	16.5	200											S-SUT00D20025-40YL	27	29		
	Independent	25.0	56															
37	Combination	14.0	220											SUT00D22028-30YL	28	29		
	Independent	28.0	63.2															
37	Combination	11.0	260											SUT00D26021-30YL	29	28		
	Independent	20.6	111															
37	Combination	10.0	300											SUT00D30021-30YL	30	29		
	Independent	20.6	111															
37	Combination	9.0	300											SUT00D30028-30YL	31	28		
	Independent	28.0	56															

Note 1 The numbers in the PQ chart No. column in the above table correspond to the figure numbers in the "PQ characteristic chart" later in this catalog.  
 Note 2 Please refer to P34 "List of Electrical Components" for the electrical components that need to be arranged separately for each of the models indicated above.

Series	Nominal motor capacity [kW] (Equivalent)	Power supply voltage [V]	Flow rate selection	Maximum operating pressure [MPa]	Maximum flow rate [L/min]	Maximum flow rate [L/min]											Motor pump type (tankless)	Unit type (with tank)	Tank capacity [L]
						10	20	30	40	50	60	70	80	90	100	110			
Single pump type	2.2	AC 3φ 200 V	—	7.0	15.2												SUT00S1507-30	SUT03S1507-30	30
	2.8			7.0	28.5												SUT00S3007-30	SUT03S3007-30	30
	3.7			7.0	39.7												SUT00S4007-30	SUT03S4007-30	30
	5.0			7.0	61.1												SUT00S6007-30	SUT06S6007-30	60
	7.0			7.0	83.0												SUT00S8007-30	SUT10S8007-30	100
	11.0			7.0	110												SUT00S11007-30	—	—
	2.8			10.0	15.2												SUT00S1510-30	SUT03S1510-30	30
	3.7			10.0	25.6												SUT00S3010-30	SUT03S3010-30	30
	5.0			16.0	15.2												SUT00S1516-30	SUT03S1516-30	30
Double pump type	3.7	AC 3φ 200 V	Combination	7.0	40.2												SUT00D4016-30	SUT06D4016-30	60
			Independent	15.7	15.2														
	5.0		Combination	7.0	60.3												SUT00D6021-30	SUT06D6021-30	60
			Independent	20.6	20.4														
	7.0		Combination	7.0	81.7												SUT10D8021-30	SUT10D8021-30	100
			Independent	20.6	27.4														
	11.0		Combination	7.0	109.2												SUT00D11021-30	P-SUT20D11KW-30	200
			Independent	20.6	39.7														

Note 1 Please refer to the separately provided SUPER UNIT catalog (GK244) for specifications and external appearances.



## Nomenclature

SUT	00	S	300	28	-	40	Y	A	R	-	****
a	b	c	d	e		f	g	h	i		j

### a Model No.

- SUT : SUT series
- S-SUT : S-SUT series

### b Tank capacity

- 00 : Motor pump type (tankless)

### c Pump type

- S : Single pump type
- D : Double pump type

### d Pump discharge rate

- 30 : 30 L/min
- 50 : 50 L/min
- 80 : 80 L/min
- 130 : 130 L/min
- 150 : 150 L/min
- 200 : 200 L/min
- 220 : 220 L/min
- 260 : 260 L/min
- 300 : 300 L/min

### e Maximum operating pressure

- 18 : 17.6 MPa
- 21 : 20.6 MPa
- 25 : 25.0 MPa
- 28 : 28.0 MPa

### f Design No.

- 30 : Nominal motor capacity  
Equivalent to 7 kW and 37 kW
- 40 : Nominal motor capacity  
Equivalent to 11 kW, 15 kW and 22 kW  
Incremented at model changes

### g Power supply voltage\*1

- - : AC 200 V specifications
- Y : AC 400 V specifications

### h Functional option code

- A : Analog command input type, with discharge block with safety valve
- B : Analog command input type, with discharge block without safety valve
- L : Analog command input type, with discharge block without safety valve

### i Motor terminal box (viewed from pump side)

- No designation : Terminal box at the right side (standard)
- R : Terminal box at the left side
- U : Terminal box at the top \*2

### j Non-standard code

- "N" + non-standard number designated for each specification  
Non-standard No.: Specifications such as the 10V input specification or with suction flange
- C\*\*\*\* Equipped with communications function  
Protocol: Daikin original protocol/Modbus-RTU  
Port: RS232C  
\* RS485 can also be supported. Please consult us.
- No designation: Standard (5V input specification, separate arrangement of controller's electrical components, etc.)

\*1 200/400 V cited as power supply voltage specifications are nominal voltages.

Refer to the specification tables (pages 9 to 11) and separately provided model drawings for details on the operating range.

\*2 The terminal box at the top of motor is only available with SUT00D30028, SUT00D22028, SUT00D30021 and SUT00D26021.



# Main Features and Functions

## High Voltage/High Flow Rate

The analog command input/high-accuracy type SUPER UNITS have operating ranges extended to include high pressure and high flow rate ranges, enabling PQ control with even greater accuracy than conventional SUPER UNITS (high-functionality type).

## Basic Hybrid Hydraulic unit video!

URL [https://www.daikinpmc.com/en/mv/sut\\_hp\\_hfr.html](https://www.daikinpmc.com/en/mv/sut_hp_hfr.html)



## High Accuracy

Achieving stable servo control in response to analog input voltages over a range from low pressure (1%)/flow rate (1%) to the maximum pressure/flow rate.

The double pump type units enable low-pressure/high-flow-rate control in the combination flow mode, and high-pressure holding (continuous) control over a prolonged period in the individual flow mode.

## Energy Saving

Superior energy-saving hydraulic systems suited to applications with industrial machinery such as presses and general industrial machines while offering high performance, easy operation and reasonable prices.

## Two Types of Operation Commands

As an alternative to directly specifying command values for pressure and flow rate with analog voltage inputs, the operation conditions can be selected easily by using 3-bit ON/OFF digital signals that can call eight different preset pressure/flow rate patterns. (8-PQ type: Selectable using a parameter)

## Features

### Energy Saving

#### Energy savings at least 60% greater than conventional fixed displacement pump systems

(The energy-saving effect varies depending on the operation conditions.)

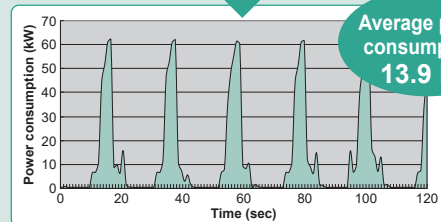
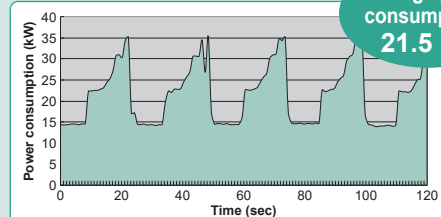
- Significant reduction of running costs with a small investment. Contributes to improvement of production efficiency at a reasonable price.

600-t press machine	
Pump model	Fixed-displacement pump → SUT00D8025
Average power consumption	21.5 kW → 13.9 kW
Effect of reduced power consumption: \$6,350 (¥635,000) / year	

\* Electricity rate: \$0.16 (¥16) / kWh, Annual operating hours: 5,220 hours / year

#### Oil cooler downsized by suppressing oil temperature rise

- Fewer oil changes by restricting hydraulic oil deterioration. Further, downsizing the hydraulic oil tank and oil cooler reduces the amount of hydraulic oil and cooling water used.



### High Accuracy with Simple Operation

#### High-accuracy servo control according to analog pressure (P) / flow rate (Q) voltage commands

- Easy to use, just like conventional proportional valves. The servo-controlled pump adjusts the pressure and flow rate in accordance with the load.
- Highly accurate control with respect to pressure/flow rate command values, with a linearity of 1% F.S. maximum and hysteresis of 1% F.S. maximum.

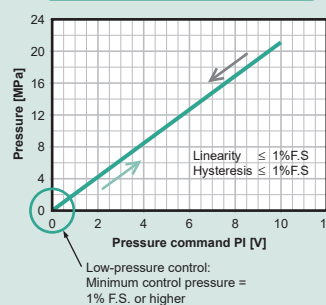
#### Case study of high accuracy SUPER UNIT

URL [https://www.daikinpmc.com/en/mv/sut\\_example\\_press.html](https://www.daikinpmc.com/en/mv/sut_example_press.html)

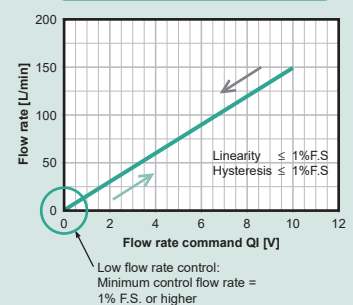


#### Example with double pump type (SUT00D15021-40-B)

##### PI-PO static characteristics



##### QI-QO static characteristics



# Main Features and Functions

## Features

### Sustained High-pressure Holding Control

#### Sustained high-pressure control with energy savings by selecting the pump flow rate

- Double pump type units enable selection of combination or independent flow rate using a dedicated solenoid valve to achieve sustained high-pressure control, switching between a low pressure with high flow rate and a high pressure with low flow rate, as is often required for presses and other equipment.
- The solenoid valve can be switched autonomously by the SUPER UNIT or from the machine, according to the parameter setting.

### Faster Shipping Adjustment

#### Simple adjustment to start a trial run on the machine, meaning a shorter adjustment time

- The SUPER UNIT can be easily adjusted without requiring special skills for setting/adjusting complicated parameters of servo systems. The unit runs stably even with the default settings so the machine can reach the trial run stage in a short time.

#### Economical replacement of conventional hydraulic systems with servo-controlled pump systems

- Conventional hydraulic systems with proportional valves can be economically replaced with next-generation energy-saving high-accuracy servo-controlled pump systems, where the pump discharge rates and pressures are servo-controlled, by using analog command input type SUPER UNITS.
- Even hydraulic systems that do not incorporate proportional valves can be replaced with energy-saving hydraulic systems that can achieve stable control with a simple pressure/flow rate adjustment.
- The command input method can be selected, by parameter setting, as the analog command input type (0 to 5 V or 0 to 10 V) or the 8-PQ pattern input type using 3-bit digital ON/OFF input signals. (Factory default is the analog command input type.)

### Improving the Working Environment

#### Reduced noise during operation

- Noise while holding a high pressure is reduced by lowering the rotational speed of the pump to the minimum level required to hold the pressure.
- Shockless control of pressures and flow rates can be achieved by ramping the command voltages during acceleration/deceleration of the pressure and flow rate. This gives smooth machine operation with less impact noise, helping to improve your working environment.

#### Ambient air temperature rise reduced by restricting oil temperature rise

- Temperature rise of the hydraulic oil raises the ambient temperature, which leads to a poor working environment. The energy-saving SUPER UNIT restricts hydraulic oil temperature rise to the minimum, helping to maintain a comfortable working environment.

### Exceeds Standard of High Efficiency Motor Regulation

#### Incorporating a motor dedicated to servo-based rotational speed control

- Exceeds standard of high efficiency motor regulations eliminates complicated formalities both in Japan and when exporting the machine.
- Since no induction motor is used, the maximum discharge rate of the pump does not fluctuate depending on the power supply frequency, making it unnecessary to adjust the machines' maximum speed for each shipping destination.

### American UL Standard Compliant

- In addition to European CE standards, the 37 kW 400 V motors and controllers comply with American UL standards. (SUT00D22028-30YL, SUT00D26021-30YL, SUT00D30021-30YL, SUT00D30028-30YL)

## Functions

### Communication Function

#### Remote Setting of Operating Conditions

##### Operating condition setting of the SUPER UNIT possible from a distance

- Various settings such as acceleration/deceleration time and pressure switch settings, as well as the pressure and flow rate, can be set remotely. This makes it possible to control the hydraulic pressure operating conditions in synchrony with the control of the machine.

#### IoT-ready

IoT applications are explained in a video!

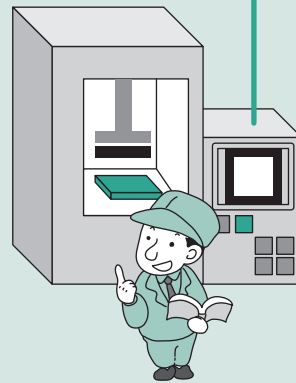
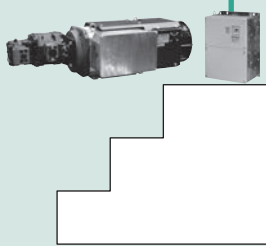
URL [https://www.daikinpmc.com/en/mv/hybrid\\_iot.html](https://www.daikinpmc.com/en/mv/hybrid_iot.html)



##### Managing the pressure and flow rate from a machine

- The information that the SUPER UNIT outputs during machine operation, such as pressure and flow rate, can be displayed on the monitor at a machine.
- By continuously collecting data from the SUPER UNIT, it is possible to determine machining faults, diagnose machine failures, and utilize the data for predictive maintenance.

Installation in an elevated position or at a distance



Setting and monitoring P (pressure), Q (flow rate), and other data from the machine control panel



\* RS232C is adopted for the serial communication interface. (For RS485, please consult us.) Provide a controller such as a PLC or touch panel display with the RS232C communication function at the machine side.

\* For details on the communication procedure, refer to the communication/remote control function instruction manual.

### Maintenance/Management Function Software

#### Editing/Saving Parameter Settings

##### Equipped with RS232C communications port as default, DAIKIN's maintenance/waveform measurement software (Hybrid-Win) provided

- The software tool Hybrid-Win, which can manage default parameter settings, read the alarm history, and save parameter data, allows easy maintenance and management of the SUPER UNIT simply by preparing a personal computer (Windows 7/8/10) and a communications cable (RS232C/USB conversion cable).

#### Displaying and Recording Waveform Graphs during SUPER UNIT Operation

- During service work or adjustment for test runs, the pressure and flow rate commands at the SUPER UNIT and the result of pressure and flow rate control can be monitored and displayed in the form of graphs using Hybrid-Win software. The waveforms can also be saved in the PC. This speeds up adjustment of SUPER UNIT parameters and troubleshooting.

#### Collecting Data for Predictive Maintenance <sup>(\*)</sup>

- Periodically collecting, monitoring and analyzing those data on the results of SUPER UNIT control using the RS232C communications port opens up the possibility of new approaches to maintenance and management such as predictive maintenance.

Note: A personal computer with Windows 7/8/10 operating system and an RS232C/USB conversion cable are necessary.

Communications cables (3-core soldered cables PM-CM02-15 for 1.5 m and PM-CM02-30 for 3 m) are available as options (to be ordered separately).

Note: Hybrid-Win is a software tool to provide functions for editing or saving parameters and measuring waveforms of a SUPER UNIT, and runs on a personal computer connected to the SUPER UNIT using a communications cable.

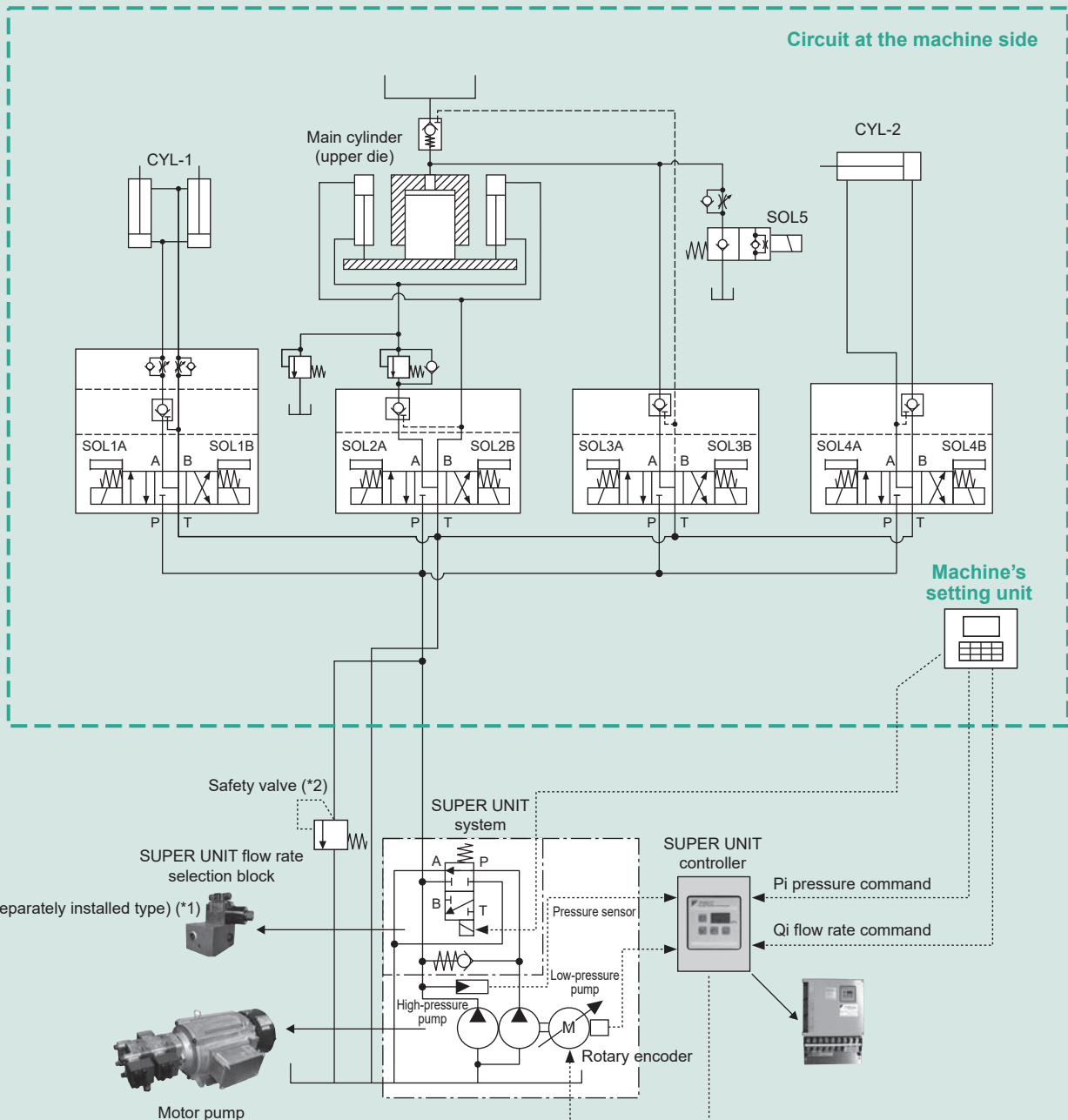
Hybrid-win and its instruction manual are available free of charge from the website (<http://www.daikinpmc.com/>) after registering as a member.

(\*) Please consult us for detailed information on predictive maintenance.



# Circuit Configuration Examples (Double pump specifications)

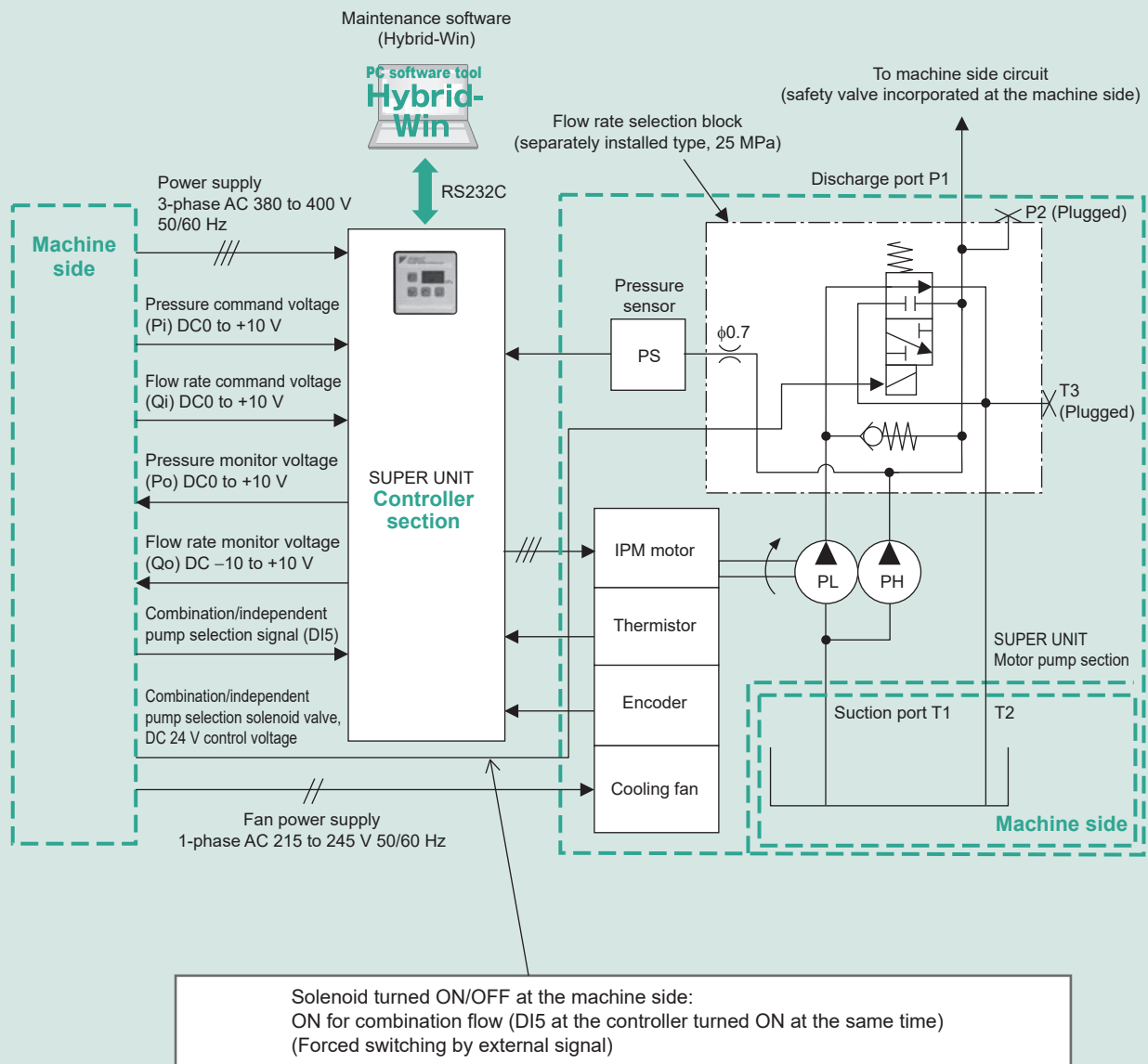
## Example Hydraulic Press Circuit



(\*1) There are two types of flow rate selection circuit, the type built into the pump discharge block and the separately installed type.

(\*2) A safety valve needs to be incorporated in hydraulic circuits at the pump discharge side for safety.

## System block diagram for SUT00D flow rate selection specifications



## Specifications by Product (Single pump 200 V/400 V specifications)

Item	Model	200 V specifications					400 V specifications				
		SUT00S					SUT00S				
		3018-30-A	5021-40-A	8018-40-A	5025-40-L-N0432	15018-40-A	5021-40YA-N0265	8018-40YA	13018-40YA-N0218	13021-40YA-N0286	15018-40YA
Maximum operating pressure [MPa]		17.6	20.6	17.6	24.5	17.6	20.6	17.6	17.6	20.6	17.6
Maximum flow rate [L/min]		30	50	80	50	150	50	80	130	150	200
Operating pressure adjustment range [MPa]		0.18 to 17.6	0.21 to 20.6	0.18 to 17.6	0.25 to 24.5	0.18 to 17.6	0.21 to 20.6	0.18 to 17.6	0.21 to 20.6	0.18 to 17.6	
Operating flow rate adjustment range [L/min]		0.3 to 30	0.5 to 50	0.8 to 80	0.5 to 50	1.5 to 150	0.5 to 50	0.8 to 80	1.3 to 130	1.5 to 150	2.0 to 200
Pump	Pump type	Single geared pump					Single geared pump				
	Pump capacity [cm <sup>3</sup> ]	9.13	20.7	31.2	27.4	52.7	20.7	31.2	44	52.7	73
Power supply	Controller input power (*1)	3-phase AC 200 to 220 V (50 Hz/60 Hz)					3-phase AC 380 to 440 V (50 Hz/60 Hz)				
	Permissible power supply voltage fluctuation range	-15% to +10%					-20% to +10%				
	Required power supply capacity [kVA]	11.3	23.2	33.8			20.1	34.8	52		
	Motor cooling fan power	1-phase AC 200 V ±10% (50 Hz/60 Hz)					1-phase AC 215 to 245 V (50 Hz/60 Hz)				
Rated value	[min <sup>-1</sup> ]	2,340	1,800			1,800					
	[N·m]	28	58.4			58.4	-			117	
	Controller rated input current [A] (*2)	25.3	35.6	20	23.3	19	-			40	
	Motor rated input current [A] (*2)	29.2	38.3	27.5	27.7	21	-			45	
	Leak current [mA] (*2)	-	-	3	3.2	2.1	-			2.8	
Mass	Motor pump [kg]	40	69	70	92	103	69	70	103	104	103
	Controller [kg]	11					11	-			14
	Analog command input voltage DC [V] (*3)	0 to +5					0 to +10				
Non-standard specifications	Suction flange/block	Incorporated	None		Incorporated	None	Incorporated	None	Incorporated	None	Incorporated
	Safety valve (*4)	Incorporated			None	Incorporated			Incorporated		None

(\*1) Even if the unit is used within the permissible power voltage fluctuation range, the PQ output characteristics may deteriorate if the power voltage fluctuates to the negative side. Also note that power voltage fluctuation to the positive side may cause alarms, due to overloading of regenerative operation, depending on the operation conditions. You are therefore recommended to use the unit in an environment with limited power voltage fluctuation as far as possible.

(\*2) Representative values when using a noise filter recommended by DAIKIN. Protection against noise, in accordance with DAIKIN's recommendations, may be required depending on the operating environment.

(\*3) With 5 V analog command input voltage specifications, the voltage can be adjusted from 0 to 5 V using parameter VMAX. With 10 V specifications, the voltage can be adjusted from 0 to 10 V, so it can also be operated with 5 V inputs.

(\*4) With models without a safety valve in the discharge block, incorporate a safety valve in the hydraulic circuit at the machine side. Use the unit with the safety valve set at the maximum operating pressure + 2 MPa.



## Specifications by Product (Double pump 200 V specifications)

Item		200 V specifications									
		SUT00D									
		3021-30-B-ND436	8021-40-B-ND323	13021-40-B-ND321	15021-40-B-ND365	26021-30-L	30021-30-L	20021-40-L	22028-30-L	30028-30-L	
Maximum operating pressure	Combination [MPa]	17.6			20.6	17.6	11.0	10.0	11.0	14.0	9.0
	Independent [MPa]	20.6						25.0	28.0		
Maximum flow rate	Combination [L/min]	30	80	130	150	260	300	200	220	300	
	Independent [L/min]	18.3	38.4	47.9	70.9	111		56.0	63.2	56.0	
Operating pressure adjustment range [MPa]		0.21 to 20.6						0.25 to 25	0.3 to 28		
Operating flow rate adjustment range [L/min]		0.3 to 30	0.8 to 80	1.3 to 130	1.5 to 150	2.6 to 260	3.0 to 300	2.0 to 200	2.2 to 280	3.0 to 300	
Pump	Pump type		Double geared pump								
	Pump capacity	Combination [cm <sup>3</sup> ]	9.1	31.2	44.0	52.7	100.0	114.6	74.1	80.4	123.5
		Independent [cm <sup>3</sup> ]	5.6	15.0	16.2	24.9	42.7		20.8	23.1	
Power supply	Controller input power (*1)		3-phase AC 200 to 220 V (50 Hz/60 Hz)								
	Permissible power supply voltage fluctuation range		-15% to +10%								
	Required power supply capacity [kVA]		11.3	23.2	33.8		80	33.8	80		
	Motor cooling fan power		1-phase AC 200 V ±10% (50 Hz/60 Hz)				1-phase AC 200 to 240 V (50 Hz/60 Hz)		1-phase AC 200 V ±10% (50 Hz/60 Hz)	1-phase AC 200 to 240 V (50 Hz/60 Hz)	
	Flow rate selection solenoid valve power (*2)		DC 24 V (*3)	DC 24 V ±10% (*4)			- (*6)		- (*5)	- (*6)	- (*5)
Rated value	[min <sup>-1</sup> ]	2,340		1,800			2,500		1,800		2,500
		[N·m]		28		58.4			141		79.6
	Controller rated input current [A] (*7)		25.3	18.4	20	23.3	124.2		23.3	124.2	
Motor rated input current [A] (*7)		29.2	39	27.5	27.7	135		27.4	135		
Leak current [mA] (*7)		-	-	3.2	3.2	9.6		3.9	9.6	7.7	
Mass	Motor pump [kg]	40	76	109	109	178	180	99	168	174	
	Controller [kg]	10				40		10	40		
Analog command input voltage DC [V] (*8)		0 to +10									
Non-standard specifications	Suction flange/block		Incorporated								
	Safety valve (*9)		None								

(\*1) Even if the unit is used within the permissible power voltage fluctuation range, the PQ output characteristics may deteriorate if the power voltage fluctuates to the negative side.

Also note that power voltage fluctuation to the positive side may cause alarms, due to overloading of regenerative operation, depending on the operation conditions. You are therefore recommended to use the unit in an environment with limited power voltage fluctuation as far as possible.

(\*2) Please refer to "List of Electrical Components" for the electrical components required.

(\*3) Solenoid valve model: KSOB-G02-9AP-40-N-H7 (minute signal current type solenoid valve, power supply voltage: DC 24 V ± 10%)

(\*4) Solenoid valve model: KSO-G03-20BP-20-EN (power supply voltage: DC 24 V ± 10%)

(\*5) Not equipped with a solenoid valve for flow rate selection (Arrange a separately installed type flow rate selection block or provide a flow rate selection mechanism in the hydraulic circuit at the machine side.)

(\*6) Not equipped with a solenoid valve for flow rate selection (To be prepared by the customer, or the V-SUTD10P option needs to be ordered separately)

(\*7) Representative values when using a noise filter recommended by DAIKIN. Protection against noise, in accordance with DAIKIN's recommendations, may be required depending on the operating environment.

(\*8) With 5 V analog command input voltage specifications, the voltage can be adjusted from 0 to 5 V using parameter VMAX. With 10 V specifications, the voltage can be adjusted from 0 to 10 V, so it can also be operated with 5 V inputs.

(\*9) With models without a safety valve in the discharge block, incorporate a safety valve in the hydraulic circuit at the machine side. Use the unit with the safety valve set at the maximum operating pressure + 2 MPa.

## Specifications by Product (Double pump 400 V specifications)

Item		400 V specifications											
		SUT00D					S-SUT00D				SUT00D		
		8021-40YB-N0324	13021-40YB-N0322	15021-40YB-N0358	26021-30YL	30021-30YL	20021-40YL	8025-40YL	13025-40YL	20025-40YL	22028-30YL	30028-30YL	
Maximum operating pressure	Combination [MPa]	17.6	20.6	17.6	11.0	10.0	11.0	15.0		16.5	14.0	9.0	
	Independent [MPa]	20.6					25.0				28.0		
Maximum flow rate	Combination [L/min]	80	130	150	260	300	200	80	130	200	220	300	
	Independent [L/min]	38.4	47.9	70.9	110		56.0	40.0	37.3	56.0	63.2	56.0	
Operating pressure adjustment range [MPa]		0.21 to 20.6					0.25 to 25				0.3 to 28		
Operating flow rate adjustment range [L/min]		0.8 to 80	1.3 to 130	1.5 to 150	2.6 to 260	3.0 to 300	2.0 to 200	0.8 to 80	1.3 to 130	2.0 to 200	2.2 to 220	3.0 to 300	
Pump	Pump type		Double geared pump										
	Pump capacity	Combination [cm <sup>3</sup> ]	31.2	44.0	52.7	100.0	114.6	74.1	33.4	41.1	74.1	80.4	123.5
		Independent [cm <sup>3</sup> ]	15.0	16.2	24.9	42.7		20.8	16.7	16.6	20.8	23.1	
Power supply	Controller input power (*1)		3-phase AC 380 to 440 V (50 Hz/60 Hz)			3-phase AC 380 to 480 V (50 Hz/60 Hz)		3-phase AC 380 to 440 V (50 Hz/60 Hz)				3-phase AC 380 to 480 V (50 Hz/60 Hz)	
	Permissible power supply voltage fluctuation range		-20% to +10%			-15% to +10%		-20% to +10%				-15% to +10%	
	Required power supply capacity [kVA]		20.1	34.8		80		34.8	20.1	34.8	52	80	
	Motor cooling fan power		1-phase AC 215 to 245 V (50 Hz/60 Hz)			1-phase AC 200 to 240 V (50 Hz/60 Hz)		1-phase AC 215 to 245 V (50 Hz/60 Hz)				1-phase AC 200 to 240 V (50 Hz/60 Hz)	
	Flow rate selection solenoid valve power (*2)		DC 24 V ±10% (*4)			- (*6)		- (*5)				- (*6)	
Rated value		[min <sup>-1</sup> ]	1,800			2,500		1,800				2,500	
		[N·m]	58.4	79.6		141		79.6	58.4	79.6	117	141	
Controller rated input current [A] (*7)		19		26		65.4		26	19	26	40	65.4	
Motor rated input current [A] (*7)		21		29		67.5		29	21	29	45	67.5	
Leak current [mA] (*7)		2.1	3.9		7.7		3.9	2.1	3.9	2.8	9.7	7.7	
Mass	Motor pump [kg]	76	109		178	180	99	65	98	119	168	174	
	Controller [kg]	10			40		10			14	40		
Analog command input voltage DC [V] (*8)		0 to +10											
Non-standard specifications	Suction flange/block		Incorporated										
	Safety valve (*9)		None										

(\*1) Even if the unit is used within the permissible power voltage fluctuation range, the PQ output characteristics may deteriorate if the power voltage fluctuates to the negative side. Also note that power voltage fluctuation to the positive side may cause alarms, due to overloading of regenerative operation, depending on the operation conditions. You are therefore recommended to use the unit in an environment with limited power voltage fluctuation as far as possible.

(\*2) Please refer to "List of Electrical Components" for the electrical components required.

(\*3) Solenoid valve model: KSOB-G02-9AP-40-N-H7 (minute signal current type solenoid valve, power supply voltage: DC 24 V ± 10%)

(\*4) Solenoid valve model: KSO-G03-20BP-20-EN (power supply voltage: DC 24 V ± 10%)

(\*5) Not equipped with a solenoid valve for flow rate selection (Arrange a separately installed type flow rate selection block or provide a flow rate selection mechanism in the hydraulic circuit at the machine side.)

(\*6) Not equipped with a solenoid valve for flow rate selection (To be prepared by the customer, or the V-SUTD10P option needs to be ordered separately)

(\*7) Representative values when using a noise filter recommended by DAIKIN. Protection against noise, in accordance with DAIKIN's recommendations, may be required depending on the operating environment.

(\*8) With 5 V analog command input voltage specifications, the voltage can be adjusted from 0 to 5 V using parameter VMAX. With 10 V specifications, the voltage can be adjusted from 0 to 10 V, so it can also be operated with 5 V inputs.

(\*9) With models without a safety valve in the discharge block, incorporate a safety valve in the hydraulic circuit at the machine side. Use the unit with the safety valve set at the maximum operating pressure + 2 MPa.

## Common Specifications (30 L/min to 200 L/min, single/double pump, 200 V/400 V specifications)

Item		Specifications	
Analog Input (*1) (2ch)	Pressure command Pi	Command resolution: 0.1 [%] 5 V specifications: 0 to +5 V / 0 to PMAX 10 V specifications: 0 to +10 V / 0 to PMAX	
	Flow rate command Qi	5 V specifications: 0 to +5 V / 0 to QMAX 10 V specifications: 0 to +10 V / 0 to QMAX	
Analog output (*1) (2ch)	Pressure monitor Po	5 V specifications: 0 to +5 V / 0 to PMAX 10 V specifications: 0 to +10 V / 0 to PMAX	
	Flow rate monitor Qo	5 V specifications: -5 to +5 V / -QMAX to +QMAX 10 V specifications: -10 to +10 V / -QMAX to +QMAX	
Digital input signal (*2) (8ch)	Photo-coupler insulation, DC +24 V (27 V maximum), 5 mA/channel, shared plus/minus common		
	DI1	Start/stop signal (control stop signal)	
	DI3, DI4, DI6	PQ number selection signal for 8-PQ type (3-bit)	
	DI5	Pump capacity selection input (for flow rate selection specifications)	
Digital output signal (*3) (7ch)	Photo coupler insulation, open collector, DC +24 V, 30 mA maximum, minus common		
	DO1	Ready to operate signal	
	DO3	Pump capacity selection output (for autonomous flow rate selection specifications)	
	DO4	Overload warning output (OFF: normal, ON: Warning)	
DO5 to 7		(Unassigned)	
Contact output (alarm) (1ch)		Dry contact: DC 30 V, 1 channel, 500 mA maximum	
Paint color	Motor pump	No paint, only fan cover is in black	
	Controller	Ivory white (Munsell code 5Y7.5/1)	
Oil used (*4)	Oil type	General petroleum-based hydraulic oil / Wear-resistant hydraulic oil	
	Oil temperature	0 to 60°C (Recommended operating temperature range: 15 to 50°C)	
	Viscosity grade	ISO VG32 to 68	
	Viscosity range	15 to 400 mm <sup>2</sup> /s	
	Contamination	Within NAS class 9	
Operating environment	Atmosphere		
	Indoors (not to be directly exposed to sunlight) Not to be subject to corrosive gases, inflammable gases, oil mist or dust		
	Altitude		
	1000 m maximum		
	Ambient humidity		
	85% RH maximum (no dew condensation)		
Ambient temperature	Motor pump	0 to 40°C (no freezing)	
	Controller	0 to 55°C (no freezing)	
Installation orientation	Motor pump	To be secured on the base for the hydraulic unit on the machine. To be installed in the horizontal orientation.	
	Controller	To be installed inside an electrical cabinet (IP54). To be installed in the vertical orientation (with the main power supply terminals at the bottom).	
Protection grade	Controller	IP00	
	Motor (*5)	IP44	
Storage environment	Storage temperature	Motor pump	-20 to +70°C (no condensation)
		Controller	-20 to +60°C (no condensation)
	Storage humidity	Motor pump	85% RH maximum (no dew condensation)
		Controller	
Startup time		5 seconds maximum (at ambient temperature of 15°C)	
Power supply grounding type		TN	
Others		(a) Install a no-fuse breaker on the main power supply to protect electrical circuits from overcurrent, in the event of short circuits for example. (b) Be sure to connect the ground terminals of the controller and motor pump. (c) Frequently turning the controller's power supply ON/OFF will substantially shorten the controller's service life. It is advisable to start and stop the motor by turning the digital input (DI1) ON/OFF.	

(\*1) There are two different voltage specifications: 5 V specifications and 10 V specifications. The PMAX and QMAX settings can be selected using parameters.

The input and output voltage settings can be selected using parameter VMAX.

(\*2) When incorporating a semiconductor relay in the circuit, select a product with a leak current specification of 1 mA maximum.

(\*3) When incorporating a relay in the circuit as a load, take necessary measures against surge or select a surge-resistant product.

(\*4) Consult DAIKIN about the use of hydraulic oils other than petroleum-based oil (e.g. hydrous/synthetic) such as water-glycol hydraulic oil.

(\*5) The shaft through hole, encoder connector, motor cooling fan and terminal block are excluded.

## Performance Specification

Item	Model	200 V specifications		400 V specifications		
		SUT00S / SUT00D		SUT00S / SUT00D	S-SUT00D	S-SUT00D
		S3018, S5021, S8018, S5025, S15018		S5021, S8018, S13018, S13021, S15018, S20018	-	-
		D3021, D8021, D13021, D15021, D26021, D30021, D20021, D22028, D30028		D8021, D13021, D15021, D26021, D30021, D22028, D30028	D20021	D8025, D13025, D20025
Flow rate characteristics	Linearity	F.S. 1[%]		F.S. 1[%]		
	Hysteresis	F.S. 1[%]		F.S. 1[%]		
	Maximum flow rate response time (*1)	0.1 [s]		0.1 [s]		
Pressure characteristics	Repeatability	F.S. 1[%]		F.S. 1[%]		
	Linearity	F.S. 1[%]		F.S. 1[%]		
	Hysteresis	F.S. 1[%]		F.S. 1[%]		
	Maximum pressure response time (*2)	0.1 [s]		-		
		F.S. 1[%]		F.S. 1[%]		

Note: The data given above are the representative performance values, not guaranteed values.

(\*1) Time required to reach 95% of the commanded value in response to a command to change the flow rate from 0 to the maximum with no load applied.

(\*2) Time required to reach 95% of the commanded value in response to a command to change the pressure from 0 to the maximum.

The volumetric load capacity condition is 2 m of 3/4 high-pressure hose with SUT00S3018 to SUT00S13021, and 2 m of 1B high-pressure hose with SUT00S20018.

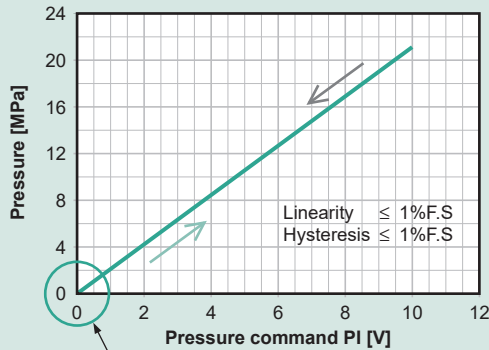


# Command Voltage - Control Pressure, Command Voltage - Control Flow Rate Characteristics

## Command Voltage - Control Pressure / Command Voltage - Control Flow Rate Characteristic Examples

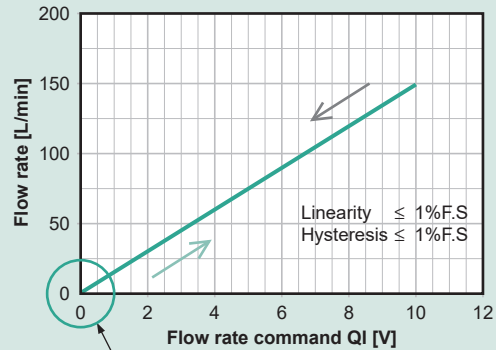
### Example with Double Pump Type (SUT00D15021-40-B)

PI-PO static characteristics



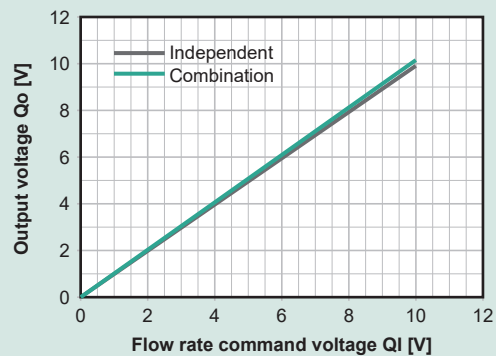
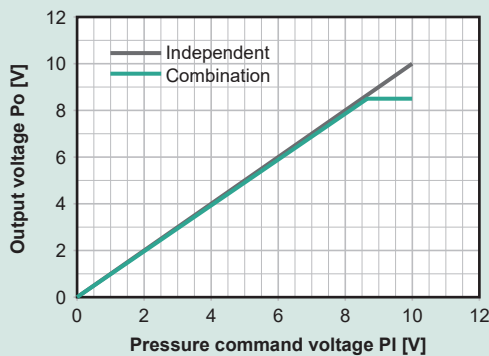
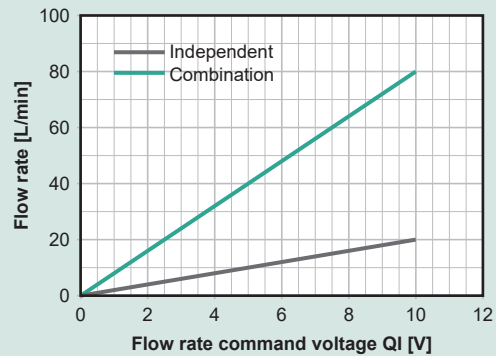
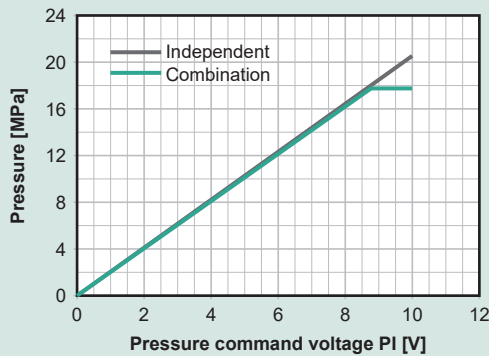
Low-pressure control:  
Minimum control pressure = 1% F.S. or higher

QI-QO static characteristics



Low flow rate control:  
Minimum control flow rate = 1% F.S. or higher

### Example Output Characteristics for Flow Rate Selection Specifications (SUT00D8021-40-B)



Note 1: Since the PQ characteristics vary depending on the model, refer to the appropriate PQ characteristic chart for the detailed output characteristics of each model.

Note 2: When the combination flow is selected (DI5 = ON), the pressure does not rise above 17.5 MPa even if the pressure command voltage (PI) is increased as shown in the graph above.

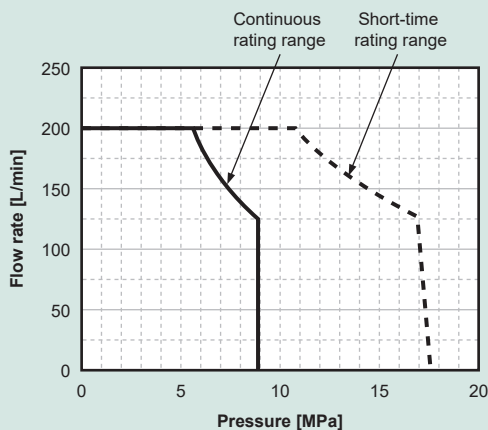
## Memo

A large, light gray rectangular area with rounded corners, containing horizontal dashed lines for writing.

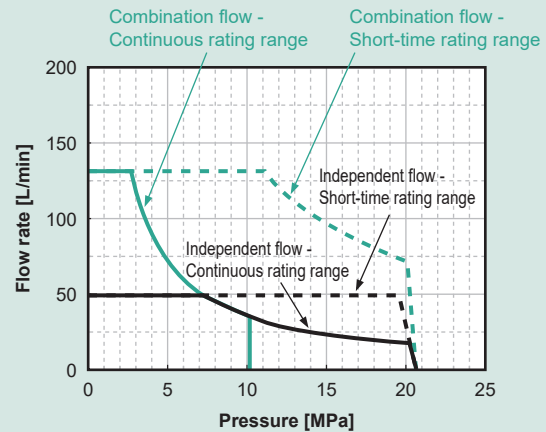
# About Continuous and Short-time Rating Range

Analog command input/high-accuracy type SUPER UNITS can run continuously within the continuous rating range given in the pressure - flow rate characteristic charts (see P-Q charts on pages 16 to 21). Note, however, that the range of operation can be extended to within the short-time rating range for up to 20 seconds (or 60 seconds for the 400 V single pump type), provided it does not exceed a 20% duty cycle.

## Example with Single Pump Type SUT00S20018-40YL-N0340



## Example with Double Pump Type SUT00D13021-40-B-N0321



### Continuous Rating

: Continuous operation is possible when the mean hydraulic power obtained based on the pressure and flow rate during operation of 1 cycle is lower than the hydraulic power for the continuous rating range in the figure above and also the root-mean-square of the load pressure is within the maximum pressure for the continuous rating range.

(With the double pump type unit shown in the figure above with independent flow selected, continuous operation with the pressure held at 20.6 MPa is possible. However, for cycles that include pressure holding for 3 minutes or longer, a bleed off circuit equivalent to the capacity of a single pump running at 150 min<sup>-1</sup> must be provided at the pump discharge side to cool the pump.)

### Short-time Rating

: Operation possible for 20 seconds (or 60 seconds with 400 V single pump type)

### Reference

#### How to obtain the mean hydraulic power and root-mean-square pressure (example for single pump type)

When load pressure in each process within 1 cycle is  $P_n$  ( $n = 1, 2, \dots, n$ ), flow rate is  $Q_n$  ( $n = 1, 2, \dots, n$ ), and time is  $t_n$  ( $n = 1, 2, \dots, n$ )

- Mean hydraulic power =  $(P_1 \times Q_1 / 60 \times t_1 + P_2 \times Q_2 / 60 \times t_2 + \dots + P_n \times Q_n / 60 \times t_n) / (t_1 + t_2 + \dots + t_n)$
- Root-mean-square of load pressure =  $\text{SQRT}((P_1^2 \times t_1 + P_2^2 \times t_2 + \dots + P_n^2 \times t_n) / (t_1 + t_2 + \dots + t_n))$

(Note, however, that if the pump runs above the rated pump rotational speed of 1800 min<sup>-1</sup> to provide the control flow rate of  $Q_n$ , with the load pressure  $P_n$ ,  $P_n$  needs to be converted to the value when the pump is running at 1800 min<sup>-1</sup>.)

When the pump capacity of the SUPER UNIT is  $q_n$  [cm<sup>3</sup>], the pump rotational speed  $N_n$  is  $N_n = Q_n \times 10^3 / q_n$ . Therefore, converted pressure  $P_n = P_n \times (N_n / 1800)$

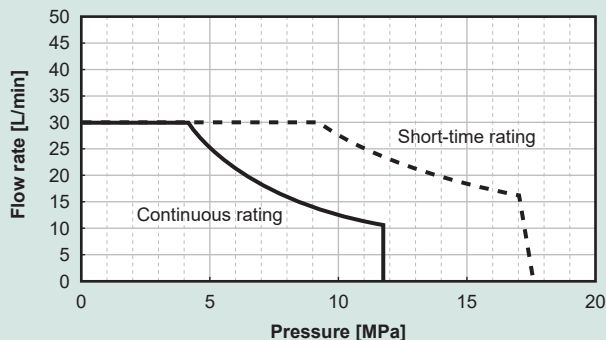
Note 1: The procedure for obtaining the mean hydraulic power and root-mean-square pressure with flow-rate-selection specifications (double pump type) is basically the same as above. Please consult us for detailed information.

Note 2: SQRT above represents square root operation ( $\sqrt{\quad}$ ). For the continuous rating hydraulic powers for each model, see the pressure - flow rate characteristic charts (P-Q characteristic charts) given in the instruction manual provided separately.

## Pressure – Flow Rate Characteristics (Single pump type)

### 200 V Single Pump

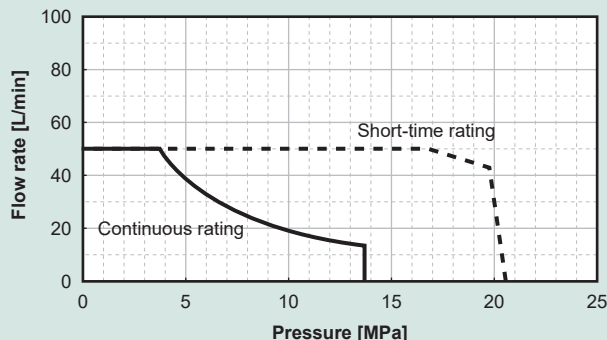
PQ chart - 1



#### SUT00S3018-30-A

Maximum operating pressure = 17.6 [MPa]  
 Maximum flow rate = 30 [L/min]  
 Command voltage = 5 [V]

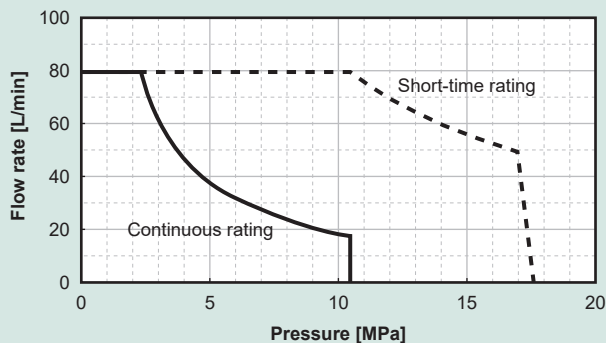
PQ chart - 2



#### SUT00S5021-30-A

Maximum operating pressure = 20.6 [MPa]  
 Maximum flow rate = 50 [L/min]  
 Command voltage = 5 [V]

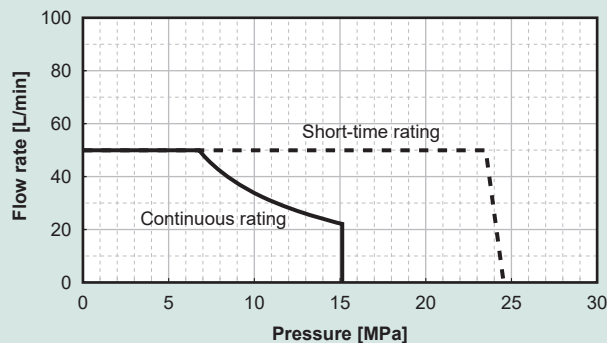
PQ chart - 3



#### SUT00S8018-30-A

Maximum operating pressure = 17.6 [MPa]  
 Maximum flow rate = 80 [L/min]  
 Command voltage = 5 [V]

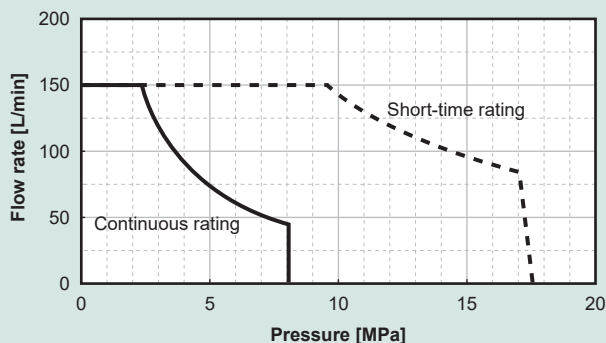
PQ chart - 4



#### SUT00S5025-10-L-N0432

Maximum operating pressure = 24.5 [MPa]  
 Maximum flow rate = 50 [L/min]  
 Command voltage = 5 [V]

PQ chart - 5



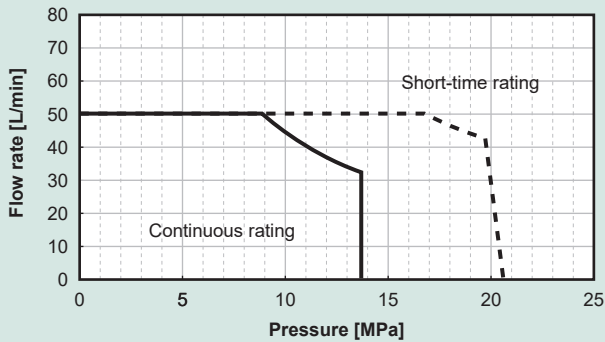
#### SUT00S15018-10-A

Maximum operating pressure = 17.6 [MPa]  
 Maximum flow rate = 150 [L/min]  
 Command voltage = 5 [V]

# Pressure – Flow Rate Characteristics (Single pump specifications)

## 400 V Single Pump

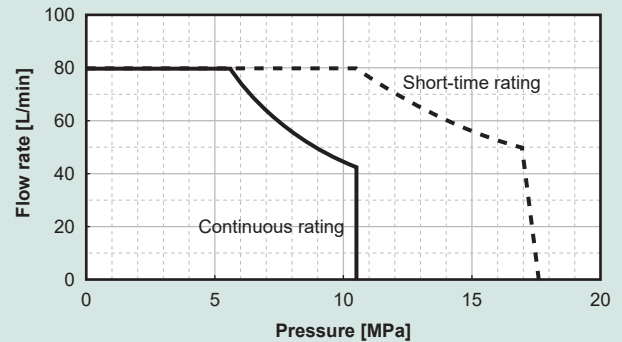
PQ chart - 6



### SUT00S5021-40YA-N0265

Maximum operating pressure = 20.6 [MPa]  
 Maximum flow rate = 50 [L/min]  
 Command voltage = 10 [V]

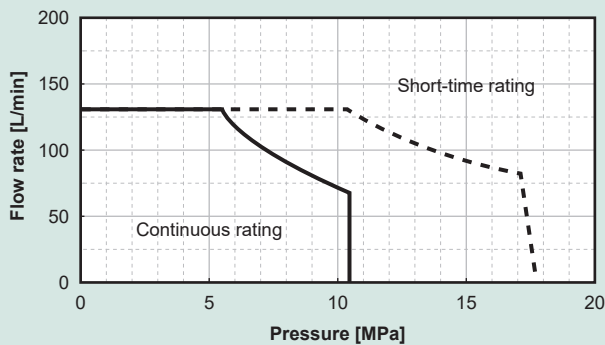
PQ chart - 7



### SUT00S8018-40YA

Maximum operating pressure = 17.6 [MPa]  
 Maximum flow rate = 80 [L/min]  
 Command voltage = 10 [V]

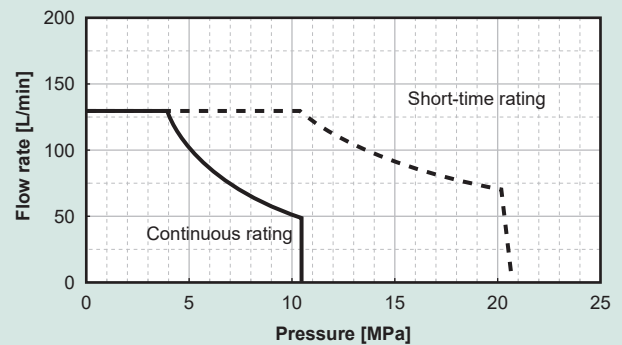
PQ chart - 8



### SUT00S13018-40YA-N0218

Maximum operating pressure = 17.6 [MPa]  
 Maximum flow rate = 130 [L/min]  
 Command voltage = 10 [V]

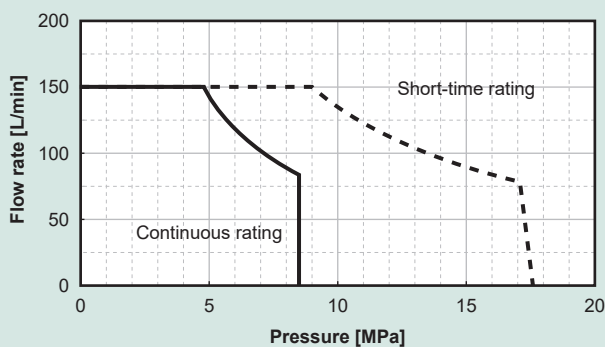
PQ chart - 9



### SUT00S13021-40YA-N0286

Maximum operating pressure = 20.6 [MPa]  
 Maximum flow rate = 130 [L/min]  
 Command voltage = 10 [V]

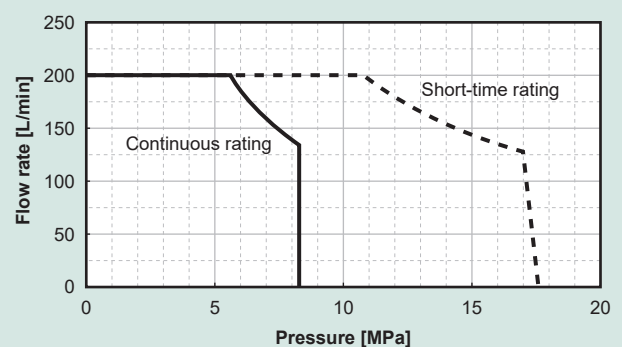
PQ chart - 10



### SUT00S15018-40YA

Maximum operating pressure = 17.6 [MPa]  
 Maximum flow rate = 150 [L/min]  
 Command voltage = 10 [V]

PQ chart - 11



### SUT00S20018-40YL-N0340

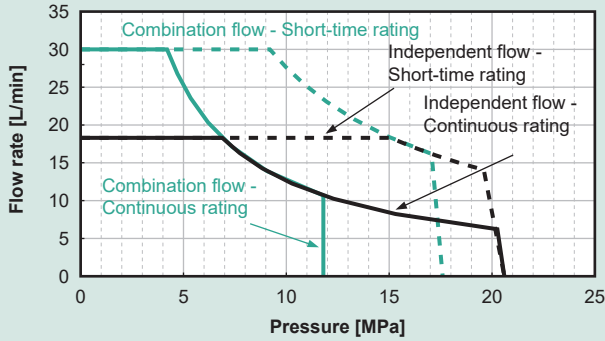
Maximum operating pressure = 17.6 [MPa]  
 Maximum flow rate = 200 [L/min]  
 Command voltage = 10 [V]



## Pressure – Flow Rate Characteristics (Double pump specifications)

### 200 V Double Pump

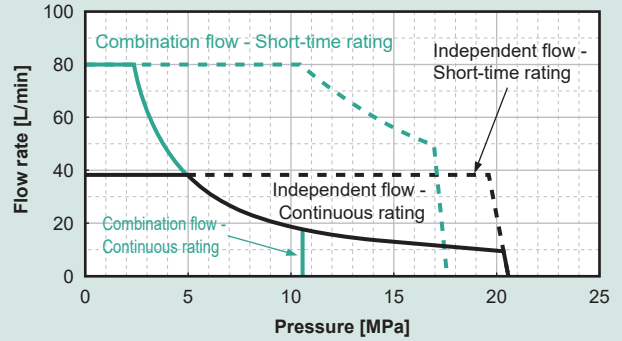
PQ chart - 12



#### SUT00D3021-30-B-N0436

Maximum operating pressure = 17.6/20.6 [MPa]  
 Maximum flow rate = 30/18.3 [L/min]  
 Command voltage = 10 [V]

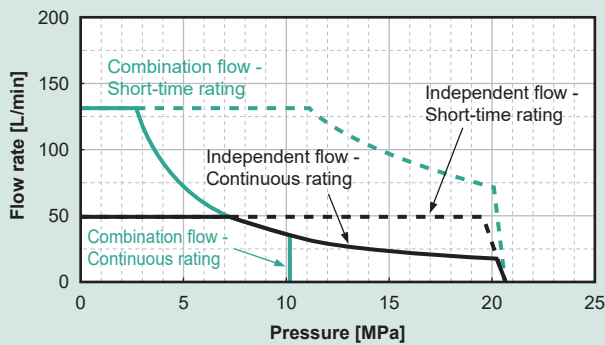
PQ chart - 13



#### SUT00D8021-40-B-N0323

Maximum operating pressure = 17.6/20.6 [MPa]  
 Maximum flow rate = 80/38.4 [L/min]  
 Command voltage = 10 [V]

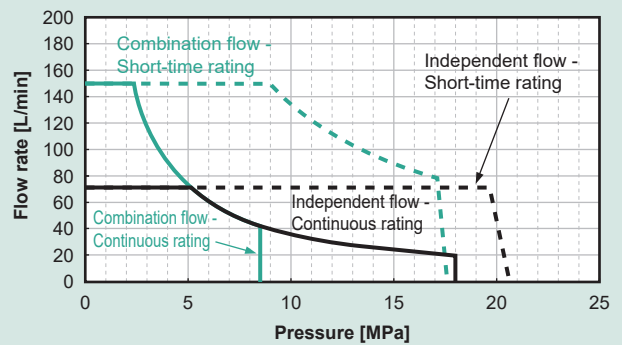
PQ chart - 14



#### SUT00D13021-40-B-N0321

Maximum operating pressure = 20.6/20.6 [MPa]  
 Maximum flow rate = 130/47.9 [L/min]  
 Command voltage = 10 [V]

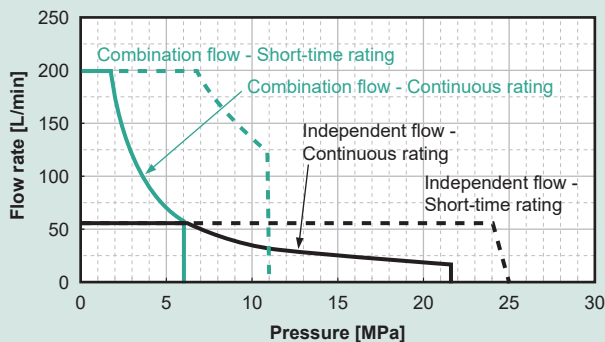
PQ chart - 15



#### SUT00D15021-40-B-N0365

Maximum operating pressure = 17.6/20.6 [MPa]  
 Maximum flow rate = 150/70.9 [L/min]  
 Command voltage = 10 [V]

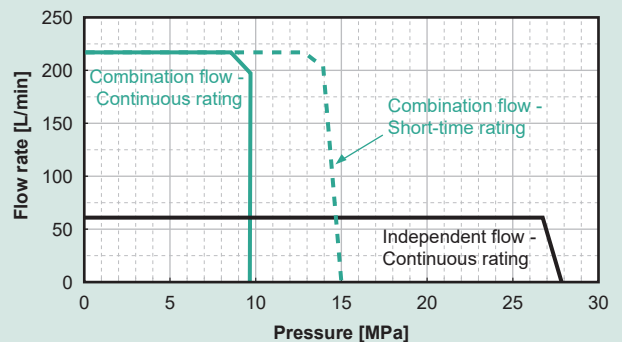
PQ chart - 16



#### SUT00D20021-40-L

Maximum operating pressure = 11.0/25.0 [MPa]  
 Maximum flow rate = 200/56 [L/min]  
 Command voltage = 10 [V]

PQ chart - 17



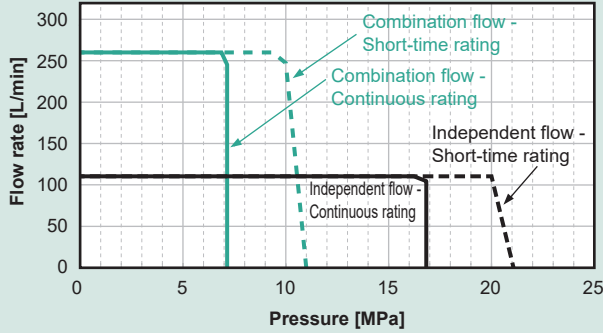
#### SUT00D22028-30-L

Maximum operating pressure = 14.0/28.0 [MPa]  
 Maximum flow rate = 220/63.2 [L/min]  
 Command voltage = 10 [V]

# Pressure – Flow Rate Characteristics (Double pump specifications)

## 200 V Double Pump

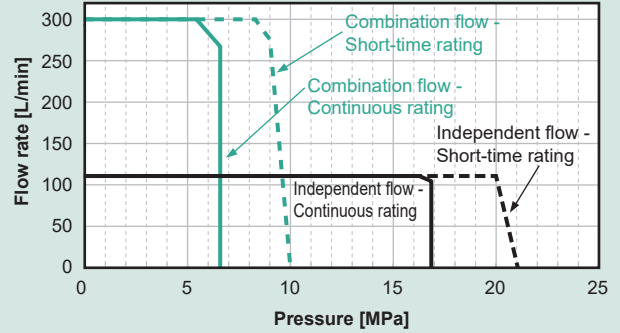
PQ chart - 18



### SUT00D26021-30-L

Maximum operating pressure = 11.0/20.6 [MPa]  
 Maximum flow rate = 260/111 [L/min]  
 Command voltage = 10 [V]

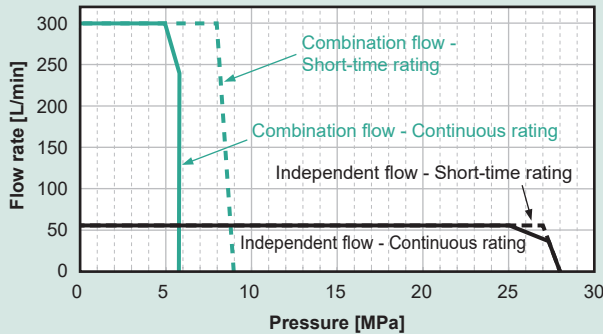
PQ chart - 19



### SUT00D30021-30-L

Maximum operating pressure = 10.0/20.6 [MPa]  
 Maximum flow rate = 300/111 [L/min]  
 Command voltage = 10 [V]

PQ chart - 20

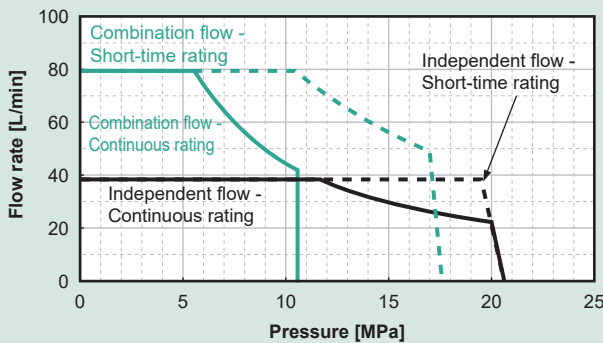


### SUT00D30028-30-L

Maximum operating pressure = 9.0/28.0 [MPa]  
 Maximum flow rate = 300/56.0 [L/min]  
 Command voltage = 10 [V]

## 400 V Double Pump

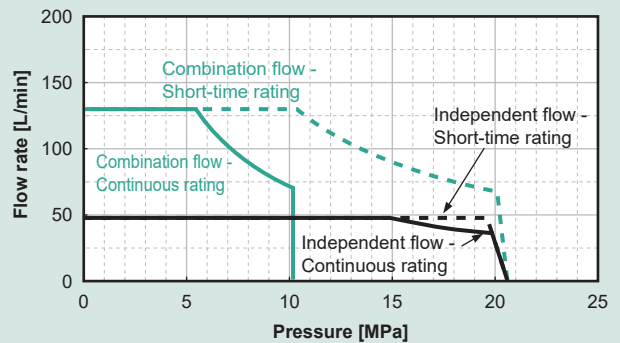
PQ chart - 21



### SUT00D8021-40YB-N0324

Maximum operating pressure = 17.6/20.6 [MPa]  
 Maximum flow rate = 80/38.4 [L/min]  
 Command voltage = 10 [V]

PQ chart - 22

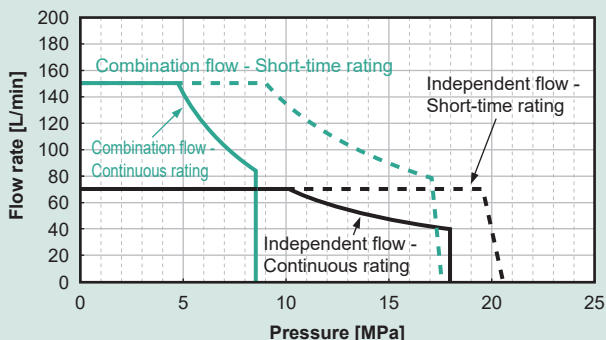


### SUT00D13021-40YB-N0322

Maximum operating pressure = 20.6/20.6 [MPa]  
 Maximum flow rate = 130/47.9 [L/min]  
 Command voltage = 10 [V]

## 400 V Double Pump

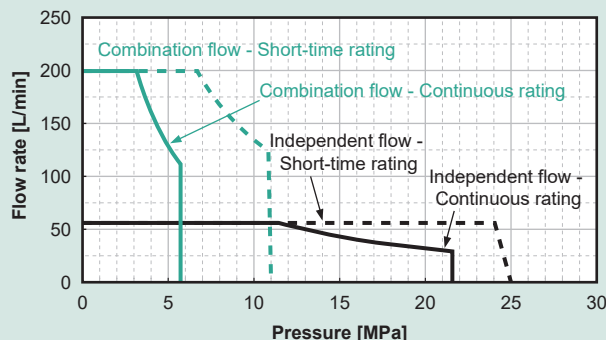
PQ chart - 23



### SUT00D15021-40YB-N0358

Maximum operating pressure = 17.6/20.6 [MPa]  
 Maximum flow rate = 150/70.9 [L/min]  
 Command voltage = 10 [V]

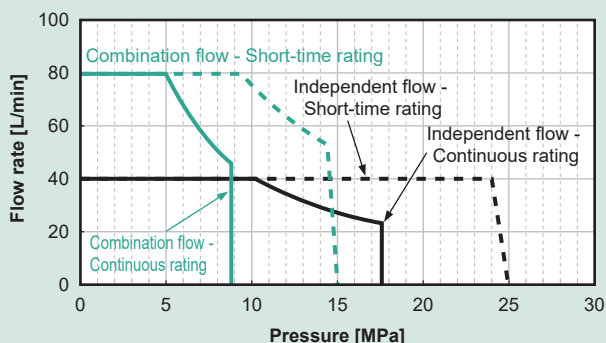
PQ chart - 24



### S-SUT00D20021-40YL

Maximum operating pressure = 11.0/25.0 [MPa]  
 Maximum flow rate = 200/56.0 [L/min]  
 Command voltage = 10 [V]

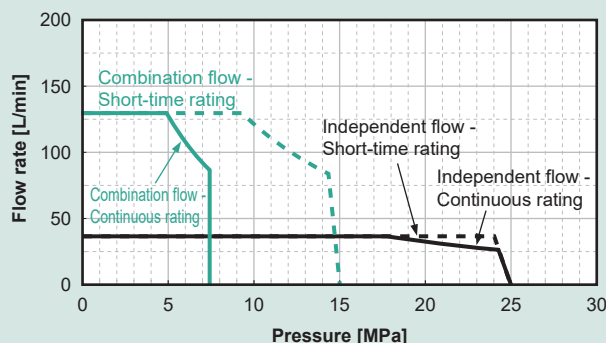
PQ chart - 25



### S-SUT00D8025-40YL

Maximum operating pressure = 15.0/25.0 [MPa]  
 Maximum flow rate = 80/40.0 [L/min]  
 Command voltage = 10 [V]

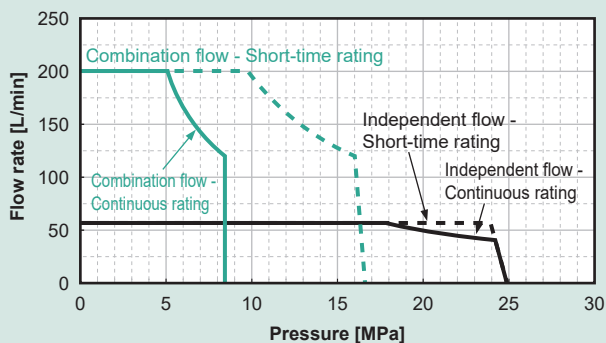
PQ chart - 26



### S-SUT00D13025-40YL

Maximum operating pressure = 15.0/25.0 [MPa]  
 Maximum flow rate = 130/37.3 [L/min]  
 Command voltage = 10 [V]

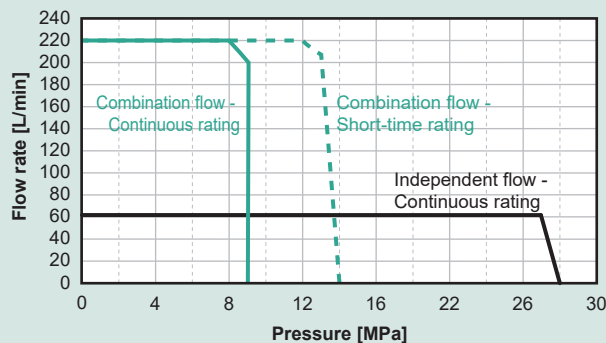
PQ chart - 27



### S-SUT00D20025-40YL

Maximum operating pressure = 16.5/25.0 [MPa]  
 Maximum flow rate = 200/56.0 [L/min]  
 Command voltage = 10 [V]

PQ chart - 28



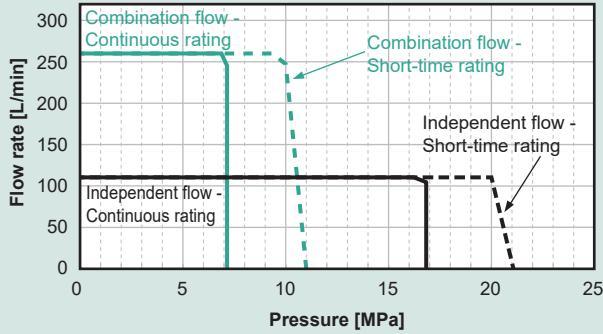
### SUT00D22028-30YL

Maximum operating pressure = 14.0/28.0 [MPa]  
 Maximum flow rate = 220/63.2 [L/min]  
 Command voltage = 10 [V]

# Pressure – Flow Rate Characteristics (Double pump specifications)

## 400 V Double Pump

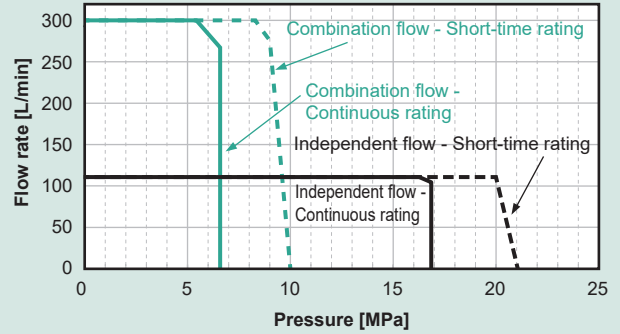
PQ chart - 29



### SUT00D26021-30YL

Maximum operating pressure = 11.0/20.6 [MPa]  
 Maximum flow rate = 260/110 [L/min]  
 Command voltage = 10 [V]

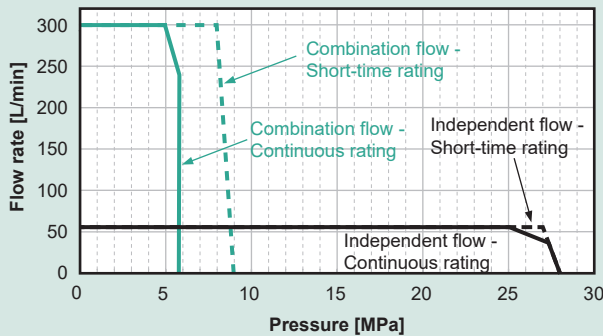
PQ chart - 30



### SUT00D30021-30YL

Maximum operating pressure = 10.0/20.6 [MPa]  
 Maximum flow rate = 300/110 [L/min]  
 Command voltage = 10 [V]

PQ chart - 31



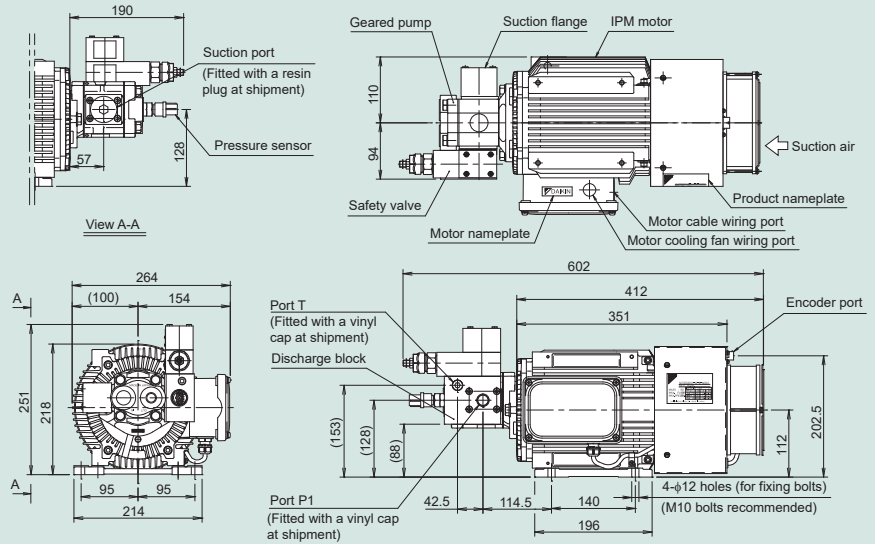
### SUT00D30028-30YL

Maximum operating pressure = 9.0/28.0 [MPa]  
 Maximum flow rate = 300/56.0 [L/min]  
 Command voltage = 10 [V]

## External Dimension Diagrams (Motor pump 200 V/400 V double pump type)

200 V 30 L/min 17.6 MPa

SUT00S3018-30-A



Model code	Power supply specifications	Pump specifications	Suction port	Discharge port	Drain port	Pressure sensor orientation (*1)	Suction flange
SUT00S3018-30-A	200 V	Single	Rc1	Rc1/2	Rc3/8	Front	Incorporated

(\*1) "Pressure sensor orientation" indicates the orientation of the pressure sensor viewed from the pump side.

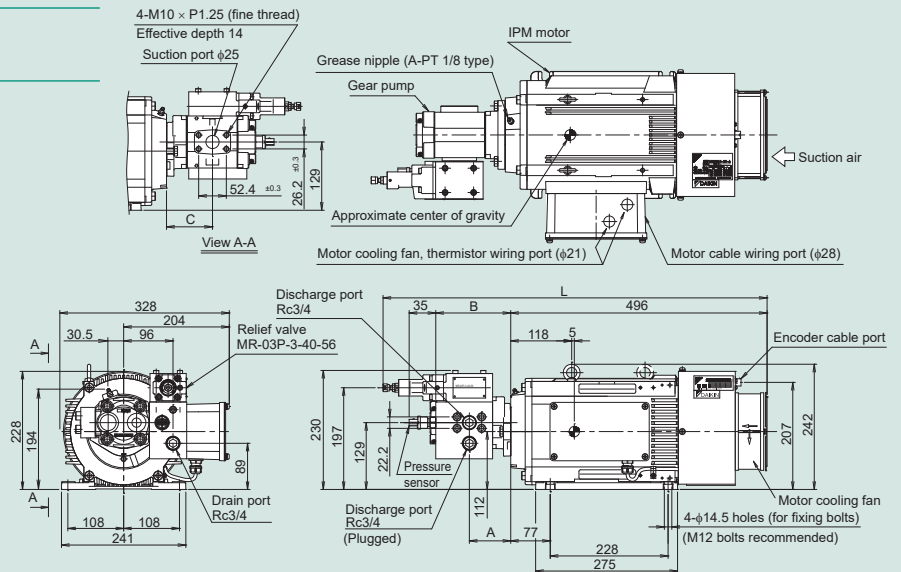
200 V/400 V 50 L/min 20.6 MPa  
200 V/400 V 80 L/min 17.6 MPa

SUT00S5021-40-A

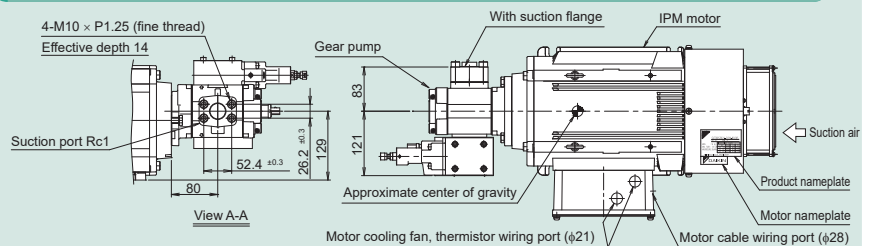
SUT00S8018-40-A

SUT00S5021-40YA-N0265

SUT00S8018-40YA



### SUT00S5021-40YA-N0265 with suction flange



Model code	Power supply specifications	Pump specifications	L	A	B	C	Suction port	Discharge port	Drain port	Pressure sensor orientation (*1)	Suction flange
SUT00S5021-40-A	200 V	Single	742	80	145	80	φ25	Rc3/4	Rc3/4	Front	None
SUT00S8018-40-A	200 V	Single	749	87	152	87	φ25	Rc3/4	Rc3/4	Front	None
SUT00S5021-40YA-N0265	400 V	Single	742	80	145	80	Rc1	Rc3/4	Rc3/4	Front	Incorporated
SUT00S8018-40YA	400 V	Single	749	87	152	87	φ25	Rc3/4	Rc3/4	Front	None

(\*1) "Pressure sensor orientation" indicates the orientation of the pressure sensor viewed from the pump side.

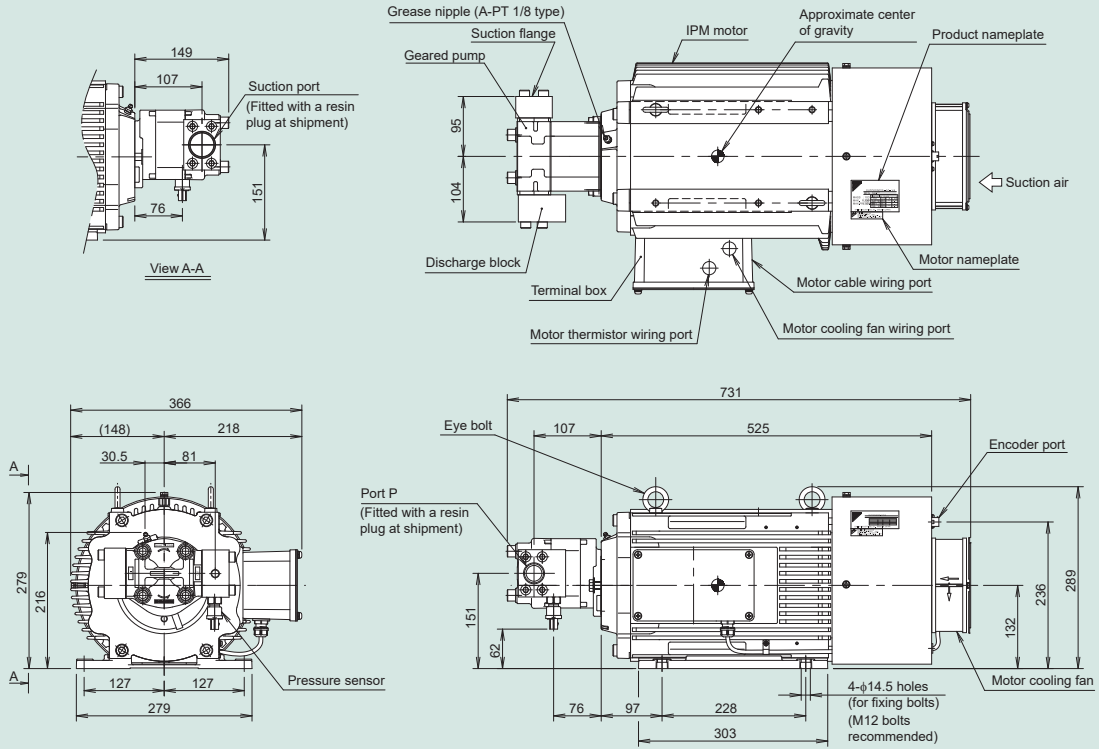
\* The motor pump needs to be secured horizontally on the machine or tank. Also, secure a clearance of at least 100 mm at the suction side of the motor cooling fan. In addition, a clearance of at least 100 mm from the pump or solenoid valve is required at the exhaust side, with good ventilation assured by mounting a cover provided with ventilation holes or other means.



# External Dimension Diagrams (Motor pump 200 V/400 V Single pump type)

200 V 50 L/min 24.5 MPa

SUT00S5025-40-L-N0432

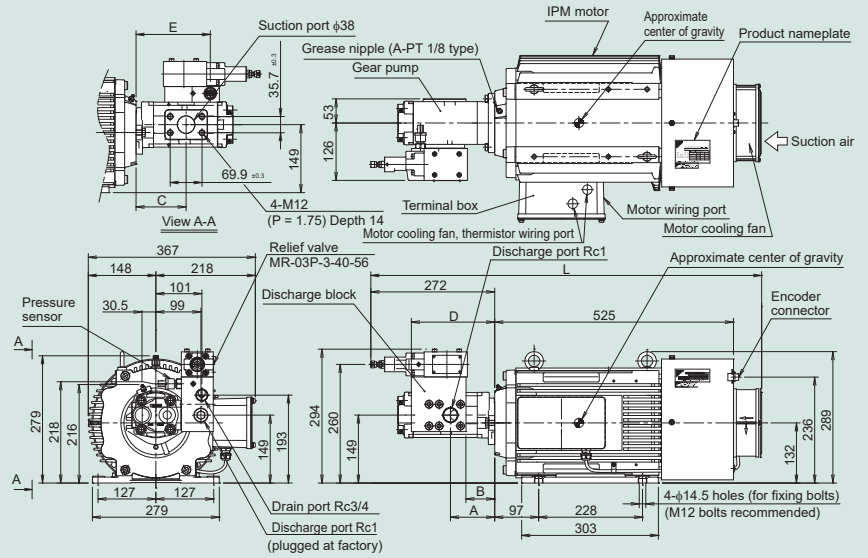


Model code	Power supply specifications	Pump specifications	Suction port	Discharge port	Drain port	Pressure sensor orientation (*1)	Suction flange
SUT00S5025-40-L-N0432	200 V	Single	Rc1-1/4	Rc1	-	Bottom	Incorporated

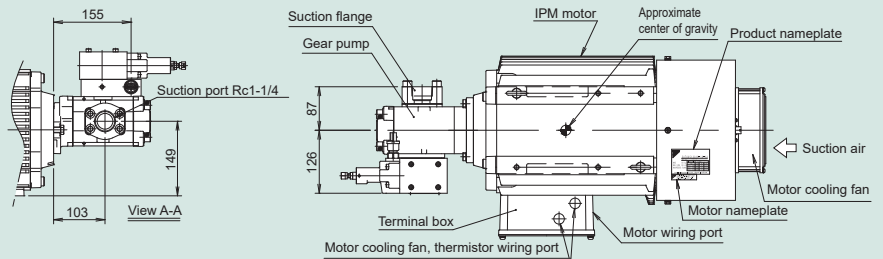
(\*1) "Pressure sensor orientation" indicates the orientation of the pressure sensor viewed from the pump side.

**200 V 150 L/min 17.6 MPa**  
**400 V 130 L/min 17.6 MPa, 130 L/min 20.6 MPa, 150 L/min 17.6 MPa**

SUT00S15018-40-A  
 SUT00S13018-40YA-N0218  
 SUT00S13021-40YA-N0286  
 SUT00S15018-40YA



**SUT00S13018-40YA-N0218 with suction flange**

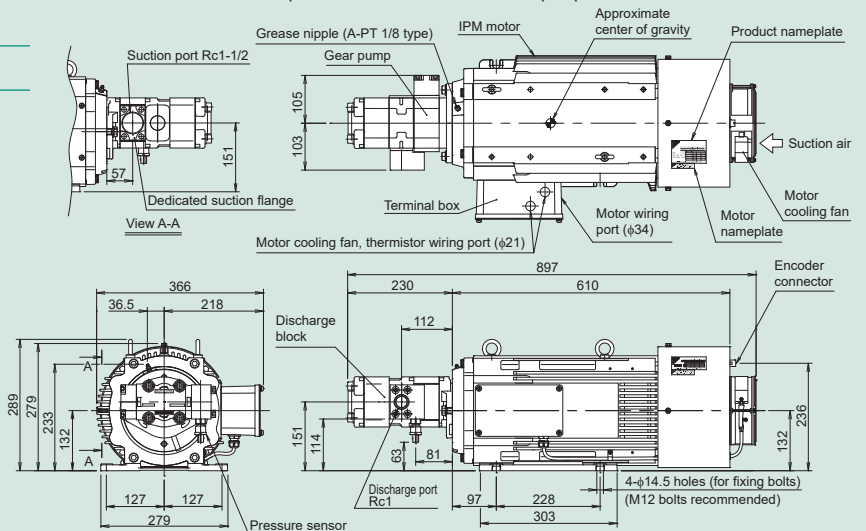


Model code	Power supply specifications	Pump specifications	L	A	B	C	D	E	Suction port	Discharge port	Drain port	Pressure sensor orientation (*1)	Suction flange
SUT00S15018-40-A	200 V	Single	854	97	63	110	183	163	φ38	Rc1	Rc3/4	(L)	None
SUT00S13018-40YA-N0218	400 V	Single	850	90	55	103	175	155	Rc1-1/4	Rc1	Rc3/4	(L)	Incorporated
SUT00S13021-40YA-N0286	400 V	Single	850	90	55	103	175	155	Rc1-1/4	Rc1	Rc3/4	(L)	Incorporated
SUT00S15018-40YA	400 V	Single	854	97	63	110	183	163	φ38	Rc1	Rc3/4	(L)	None

(\*1) "Pressure sensor orientation" indicates the orientation of the pressure sensor viewed from the pump side.

**400V 200L/min 17.6MPa**

SUT00S20018-40YL-N0340



Model code	Power supply specifications	Pump specifications	Suction port	Discharge port	Drain port	Pressure sensor orientation (*1)	Suction flange
SUT00S20018-40YL-N0340	400 V	Single	Rc1-1/2	Rc1	-	Bottom	With dedicated part

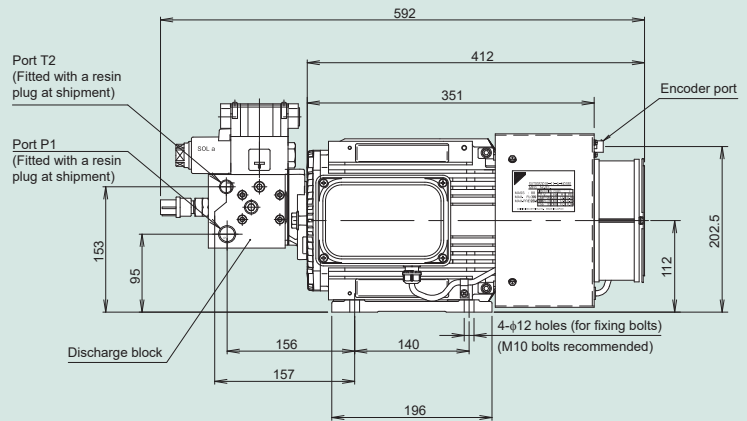
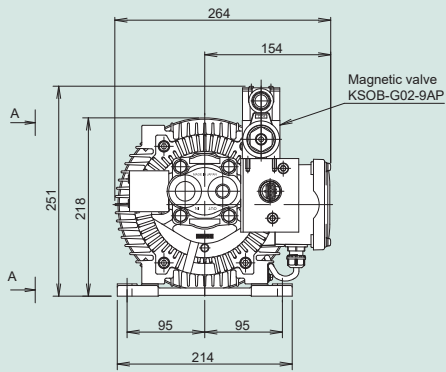
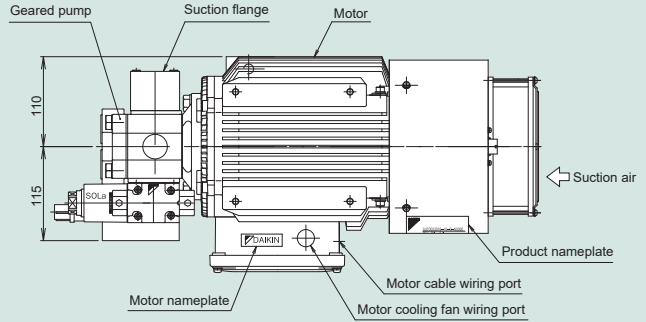
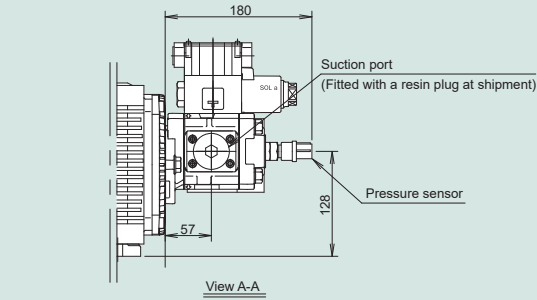
(\*1) "Pressure sensor orientation" indicates the orientation of the pressure sensor viewed from the pump side.

\* The motor pump needs to be secured horizontally on the machine or tank. Also, secure a clearance of at least 100 mm at the suction side of the motor cooling fan. In addition, a clearance of at least 100 mm from the pump or solenoid valve is required at the exhaust side, with good ventilation assured by mounting a cover provided with ventilation holes or other means.

# External Dimension Diagrams (Motor pump 200 V/400 V double pump type)

200 V 30 L/min 20.6 MPa

SUT00D3021-30-B-N0436

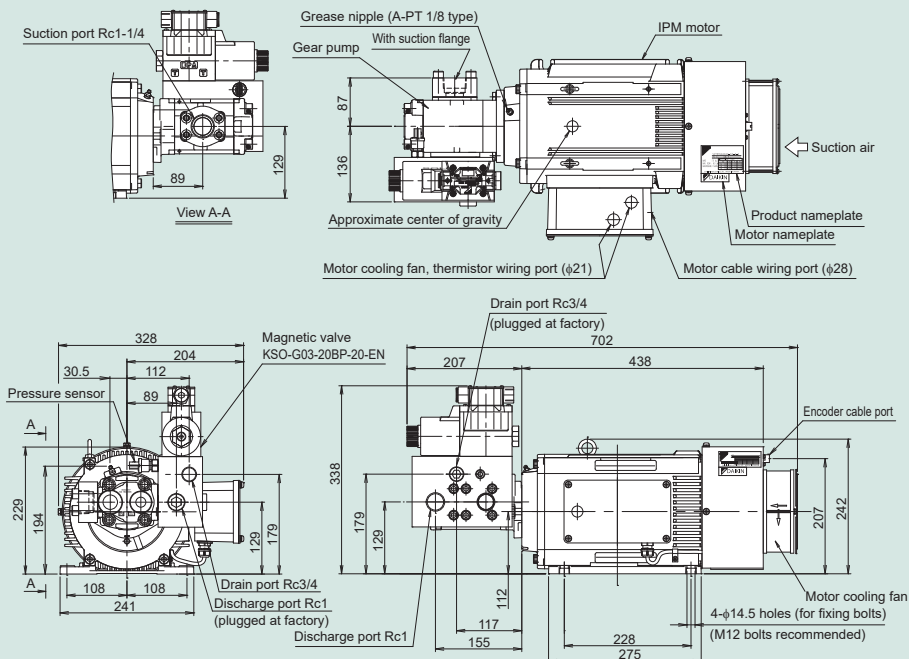


Model code	Power supply specifications	Pump specifications	Suction port	Discharge port	Return port (T2)	Pressure sensor orientation (*1)	Suction flange
SUT00D3021-30-B-N0436	200 V	Double	Rc1	Rc1/2	Rc3/8	Front	Incorporated

(\*1) "Pressure sensor orientation" indicates the orientation of the pressure sensor viewed from the pump side.

200 V 80 L/min 20.6 MPa  
400 V 80 L/min 17.6 MPa

SUT00D8021-40-B-N0323  
SUT00D8021-40YB-N0324

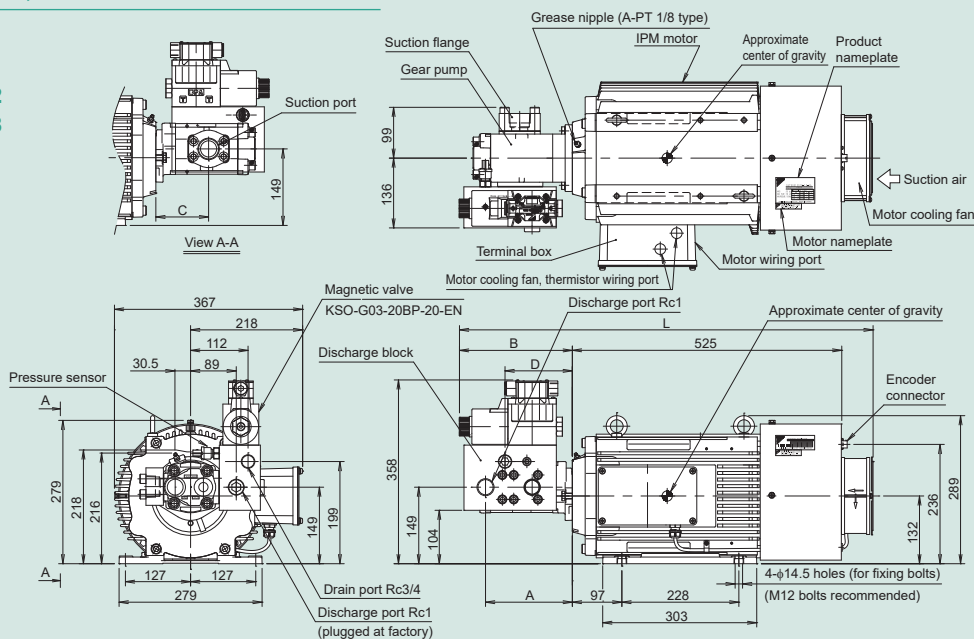


Model code	Power supply specifications	Pump specifications	Suction port	Discharge port	Drain port	Pressure sensor orientation (*1)	Suction flange
SUT00D8021-40-B-N0323	200 V	Double	Rc1-1/4	Rc1	Rc3/4	(L)	Incorporated
SUT00D8021-40YB-N0324	400 V	Double	Rc1-1/4	Rc1	Rc3/4	(L)	Incorporated

(\*1) "Pressure sensor orientation" indicates the orientation of the pressure sensor viewed from the pump side.

200 V 130 L/min 20.6 MPa, 150 L/min 20.6 MPa  
400 V 130 L/min 20.6 MPa, 150 L/min 20.6 MPa

SUT00D13021-40-B-N0321  
SUT00D15021-40-B-N0365  
SUT00D13021-40YB-N0322  
SUT00D15021-40YB-N0358



Model code	Power supply specifications	Pump specifications	L	A	B	C	D	Suction port	Discharge port	Drain port	Pressure sensor orientation (*1)	Suction flange
SUT00D13021-40-B-N0321	200 V	Double	802	169	220	103	131	Rc1-1/4	Rc1	Rc3/4	(L)	Incorporated
SUT00D15021-40-B-N0365	200 V	Double	811	177	228	110	139	Rc1-1/2	Rc1	Rc3/4	(L)	Incorporated
SUT00D13021-40YB-N0322	400 V	Double	802	169	220	103	131	Rc1-1/4	Rc1	Rc3/4	(L)	Incorporated
SUT00D15021-40YB-N0358	400 V	Double	811	177	228	110	139	Rc1-1/2	Rc1	Rc3/4	(L)	Incorporated

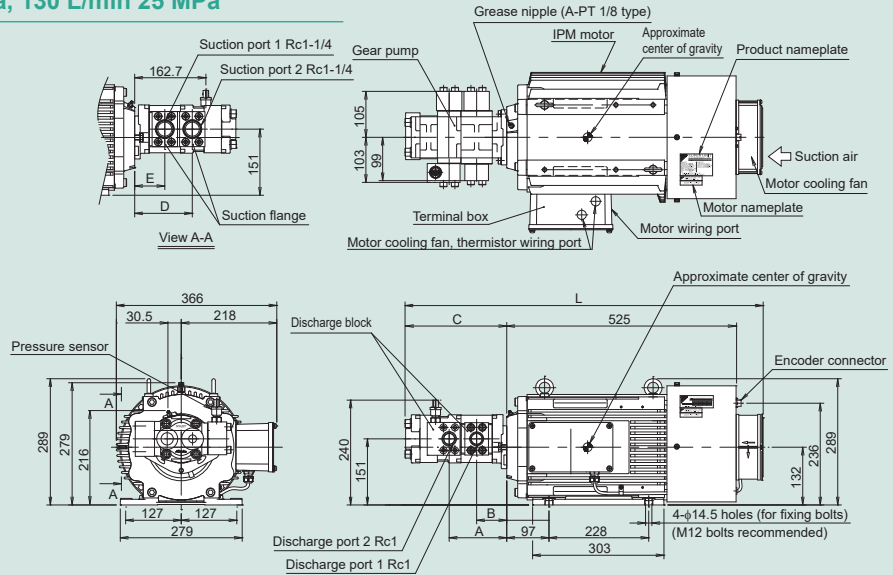
(\*1) "Pressure sensor orientation" indicates the orientation of the pressure sensor viewed from the pump side.

\* The motor pump needs to be secured horizontally on the machine or tank. Also, secure a clearance of at least 100 mm at the suction side of the motor cooling fan. In addition, a clearance of at least 100 mm from the pump or solenoid valve is required at the exhaust side, with good ventilation assured by mounting a cover provided with ventilation holes or other means.

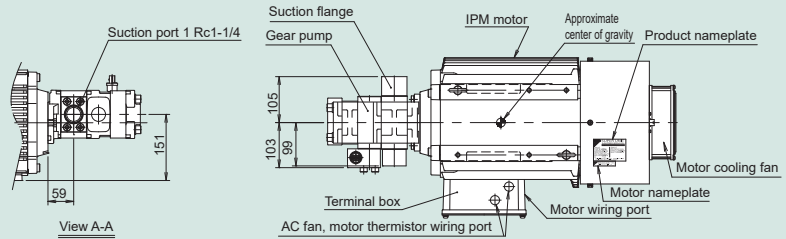
# External Dimension Diagrams (Motor pump 200 V/400 V double pump type)

**200 V 200 L/min 20.6 MPa**  
**400 V 200 L/min 20.6 MPa, 130 L/min 25 MPa**

**SUT00D20021-40-L**  
**S-SUT00D20021-40YL**  
**S-SUT00D13025-40YL**



## S-SUT00D13025-40YL (pump section, suction flange on 1 port)

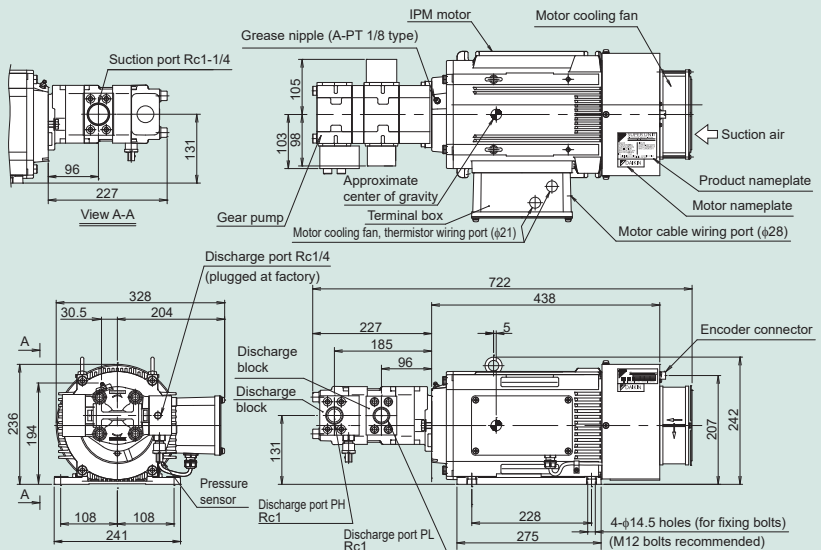


Model code	Power supply specifications	Pump specifications	L	A	B	C	D	E	Suction port 1	Suction port 2	Discharge port	Drain port	Pressure sensor orientation (*1)	Suction flange
SUT00D20021-40-L	200 V	Double	815	132	69	232	132	69	Rc1-1/4	Rc1-1/4	Rc1	Rc1	Top	2 pcs. provided
S-SUT00D20021-40YL	400 V	Double	819	131.6	68.6	232	131.6	68.6	Rc1-1/4	Rc1-1/4	Rc1	Rc1	Top	2 pcs. provided
S-SUT00D13025-40YL	400 V	Double	799	116	59	212	-	59	Rc1-1/4	-	Rc1	Rc1	Top	Incorporated

(\*1) "Pressure sensor orientation" indicates the orientation of the pressure sensor viewed from the pump side.

**400 V 80 L/min 25 MPa**

**S-SUT00D8025-40YL**



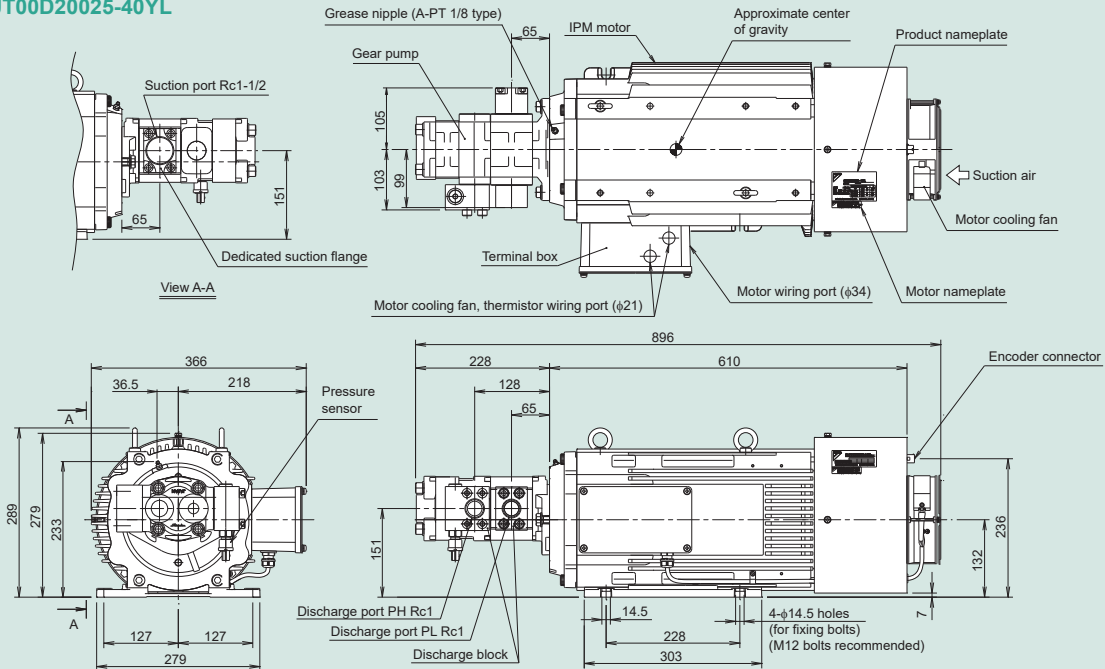
Model code	Power supply specifications	Pump specifications	Suction port	Discharge port PL	Discharge port PH	Pressure sensor orientation (*1)	Suction flange
S-SUT00D8025-40YL	400 V	Double	Rc1-1/4	Rc1	Rc1	Bottom	Incorporated

(\*1) "Pressure sensor orientation" indicates the orientation of the pressure sensor viewed from the pump side.



## 400 V 200 L/min 25 MPa

### S-SUT00D20025-40YL

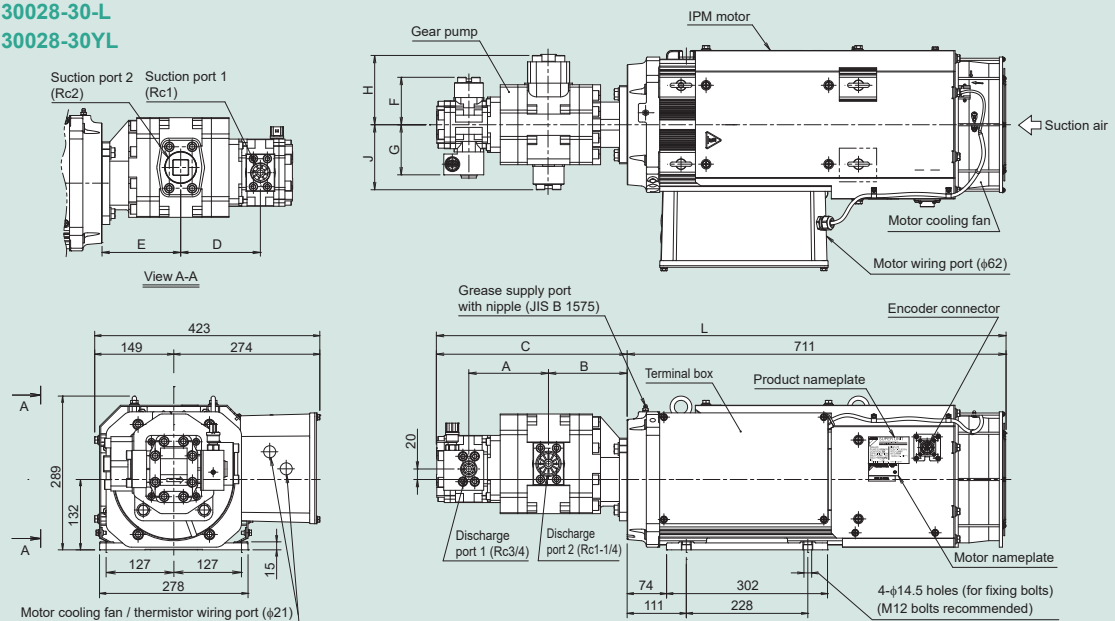


Model code	Power supply specifications	Pump specifications	Suction port	Discharge port PL	Discharge port PH	Pressure sensor orientation (*1)	Suction flange
S-SUT00D20025-40YL	400 V	Double	Rc1-1/2	Rc1	Rc1	Bottom	With dedicated part

(\*1) "Pressure sensor orientation" indicates the orientation of the pressure sensor viewed from the pump side.

## 200 V/400 V 220 L/min 28 MPa 200 V/400 V 300 L/min 28 MPa

### SUT00D22028-30-L SUT00D22028-30YL SUT00D30028-30-L SUT00D30028-30YL



Model code	Power supply specifications	Pump specifications	L	A	B	C	D	E	F	G	H	J	Suction port 1	Suction port 2	Discharge port 1	Discharge port 2	Pressure sensor orientation (*1)	Suction flange
SUT00D22028-30-L	200 V	Double	1,044	140	133	333	140	133	89	94	122	119	Rc1	Rc1-1/2	Rc3/4	Rc1-1/4	Top	Incorporated
SUT00D22028-30YL	400 V	Double	1,044	140	133	333	140	133	89	94	122	119	Rc1	Rc1-1/2	Rc3/4	Rc1-1/4	Top	Incorporated
SUT00D30028-30-L	200 V	Double	1,069	150	148	358	150	148	89	94	130	122	Rc1	Rc2	Rc3/4	Rc1-1/4	Top	Incorporated
SUT00D30028-30YL	400 V	Double	1,069	150	148	358	150	148	89	94	130	122	Rc1	Rc2	Rc3/4	Rc1-1/4	Top	Incorporated

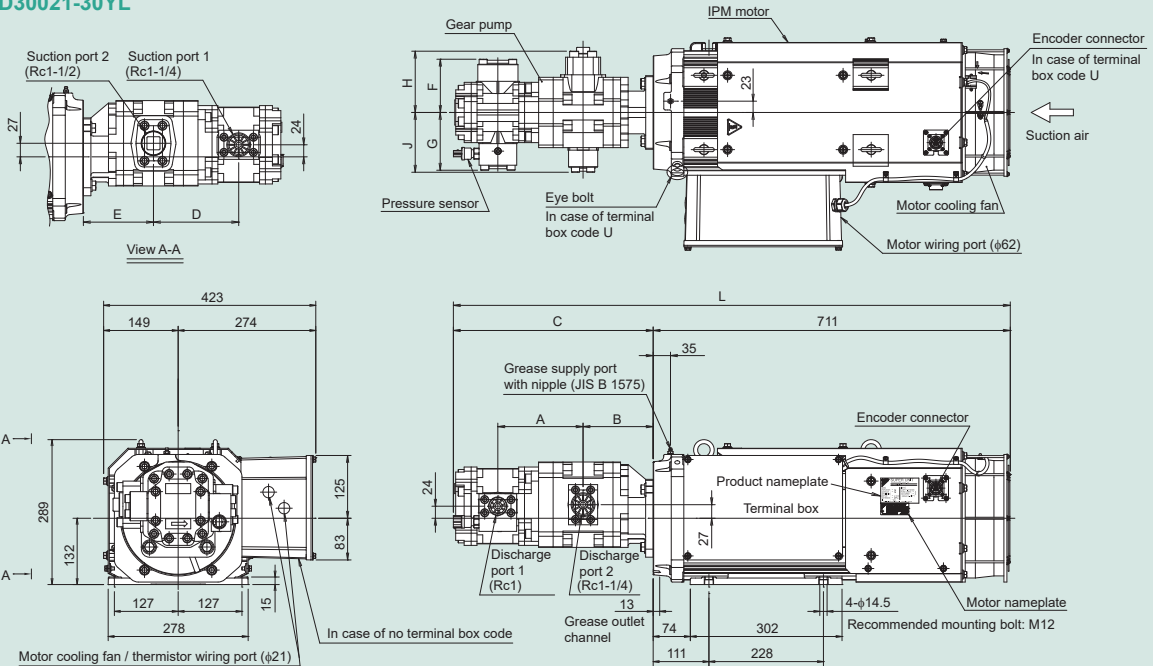
(\*1) "Pressure sensor orientation" indicates the orientation of the pressure sensor viewed from the pump side.

\* The motor pump needs to be secured horizontally on the machine or tank. Also, secure a clearance of at least 100 mm at the suction side of the motor cooling fan. In addition, a clearance of at least 100 mm from the pump or solenoid valve is required at the exhaust side, with good ventilation assured by mounting a cover provided with ventilation holes or other means.

# External Dimension Diagrams (Motor pump 200 V/400 V double pump type)

200 V/400 V 260 L/min 20.6 MPa  
200 V/400 V 300 L/min 20.6 MPa

SUT00D26021-30-L  
SUT00D26021-30YL  
SUT00D30021-30-L  
SUT00D30021-30YL



Model code	Power supply specifications	Pump specifications	L	A	B	C	D	E	F	G	H	J	Suction port 1	Suction port 2	Discharge port 1	Discharge port 2	Pressure sensor orientation (*1)	Suction flange
SUT00D26021-30-L	200 V	Double	1,094	162	133	383	162	133	106	115	122	119	Rc1-1/4	Rc1-1/2	Rc1	Rc1-1/4	Rear	Incorporated
SUT00D26021-30YL	400 V	Double	1,094	162	133	383	162	133	106	115	122	119	Rc1-1/4	Rc1-1/2	Rc1	Rc1-1/4	Rear	Incorporated
SUT00D30021-30-L	200 V	Double	1,109	170	140	398	170	140	106	115	122	119	Rc1-1/4	Rc1-1/2	Rc1	Rc1-1/4	Rear	Incorporated
SUT00D30021-30YL	400 V	Double	1,109	170	140	398	170	140	106	115	122	119	Rc1-1/4	Rc1-1/2	Rc1	Rc1-1/4	Rear	Incorporated

(\*1) "Pressure sensor orientation" indicates the orientation of the pressure sensor viewed from the pump side.

\* The motor pump needs to be secured horizontally on the machine or tank. Also, secure a clearance of at least 100 mm at the suction side of the motor cooling fan. In addition, a clearance of at least 100 mm from the pump or solenoid valve is required at the exhaust side, with good ventilation assured by mounting a cover provided with ventilation holes or other means.

## Memo

A large, light gray rectangular area with rounded corners, containing numerous horizontal dashed lines for writing notes.

# External Dimension Diagrams (Controller 200 V/400 V single/double pump type)

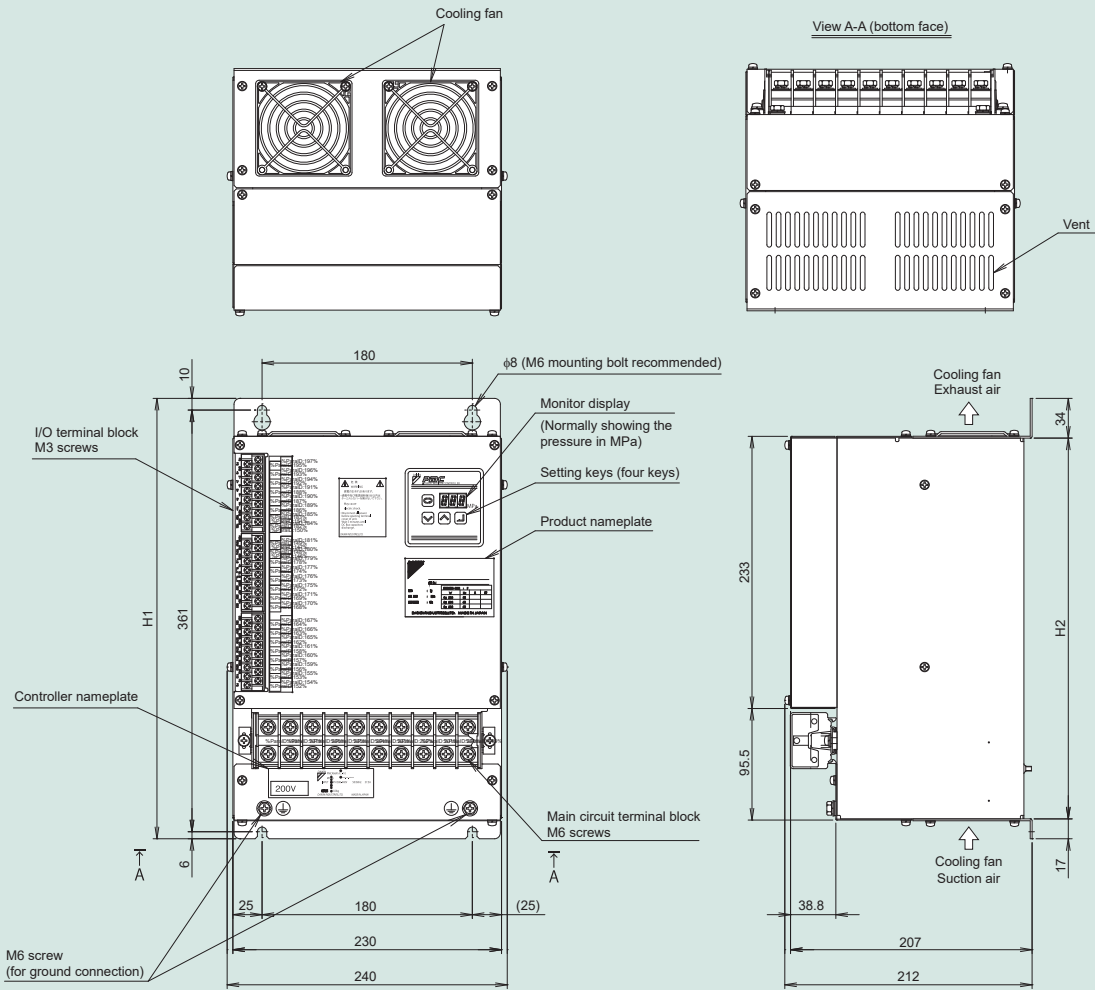
200 V 30 to 200 L/min 17.6 MPa, 20.6 MPa, 24.5 MPa (Single/double pump)  
 400 V 50 to 200 L/min 17.6 MPa, 20.6 MPa, 24.5 MPa (Single/double pump)

SUT00S3018-30-A  
 SUT00S5021-40-A  
 SUT00S8018-40-A  
 SUT00S5025-40-L-N0432  
 SUT00S15018-40-A

SUT00S5021-40YA-N0265  
 SUT00S8018-40YA  
 SUT00S13018-40YA-N0218  
 SUT00S13021-40YA-N0286  
 SUT00S15018-40YA

SUT00D3021-30-B-N0436  
 SUT00D8021-40-B-N0323  
 SUT00D13021-40-B-N0321  
 SUT00D15021-40-B-N0365  
 SUT00D20021-40-L

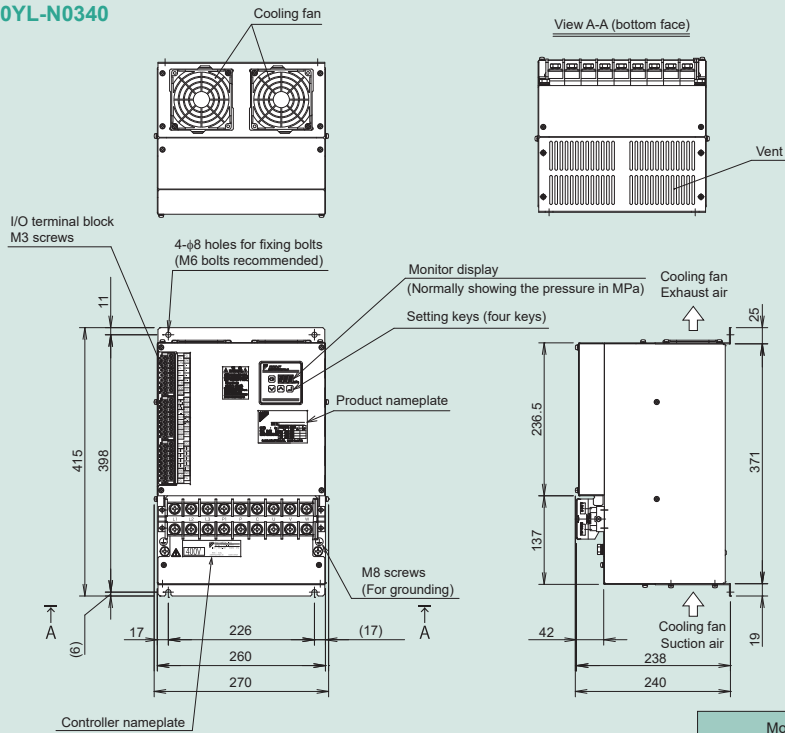
SUT00D8021-40YB-N0324  
 SUT00D13021-40YB-N0322  
 SUT00D15021-40YB-N0358  
 SUT00D20021-40YL



Model code	Power supply specifications	Pump specifications	H1	H2
SUT00S3018-30-A	200 V	Single	377	326
SUT00S5021-40-A				
SUT00S8018-40-A			379	328
SUT00S5025-40-L-N0432				
SUT00S15018-40-A				
SUT00S5021-40YA-N0265	400 V	Single	377	361
SUT00S8018-40YA				
SUT00S13018-40YA-N0218			379	328
SUT00S13021-40YA-N0286				
SUT00S15018-40YA				
SUT00D3021-30-B-N0436	200 V	Double	377	326
SUT00D8021-40-B-N0323				
SUT00D13021-40-B-N0321			379	328
SUT00D15021-40-B-N0365				
SUT00D20021-40-L				
SUT00D8021-40YB-N0324	400 V	Double	377	326
SUT00D13021-40YB-N0322				
SUT00D15021-40YB-N0358			379	328
SUT00D20021-40YL				

## 400 V 200 L/min 17.6 MPa (Single pump)

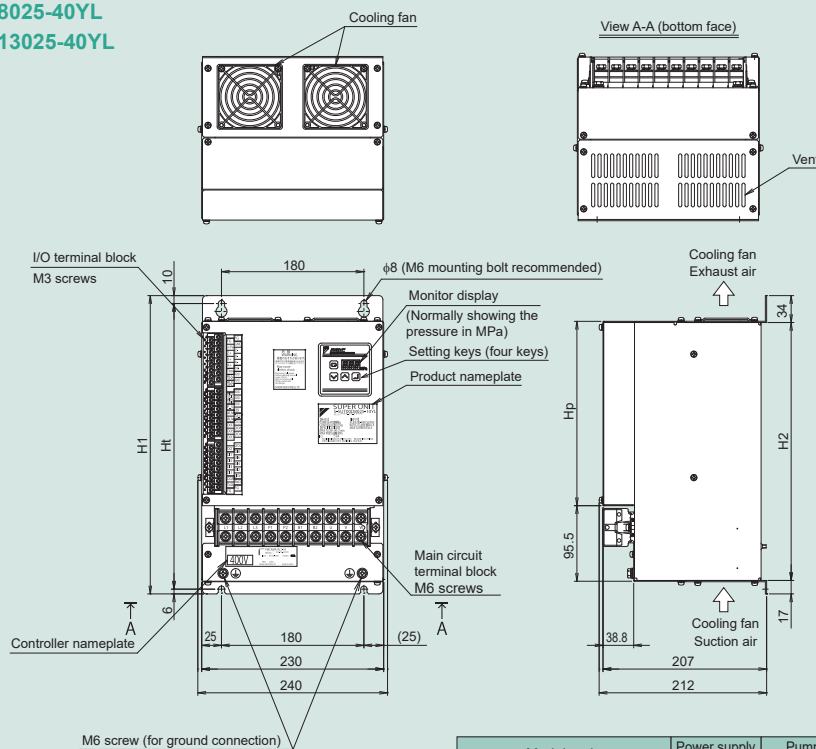
SUT00S20018-40YL-N0340



Model code	Power supply specifications	Pump specifications
SUT00S20018-40YL-N0340	400 V	Single

## 400 V 80 L/min 25 MPa, 130 L/min 25 MPa (Double pump)

S-SUT00D8025-40YL  
S-SUT00D13025-40YL



Model code	Power supply specifications	Pump specifications	H1	H2	Ht	Hp
S-SUT00D8025-40YL	400 V	Double	377	326	361	233
S-SUT00D13025-40YL			379	328	363	235

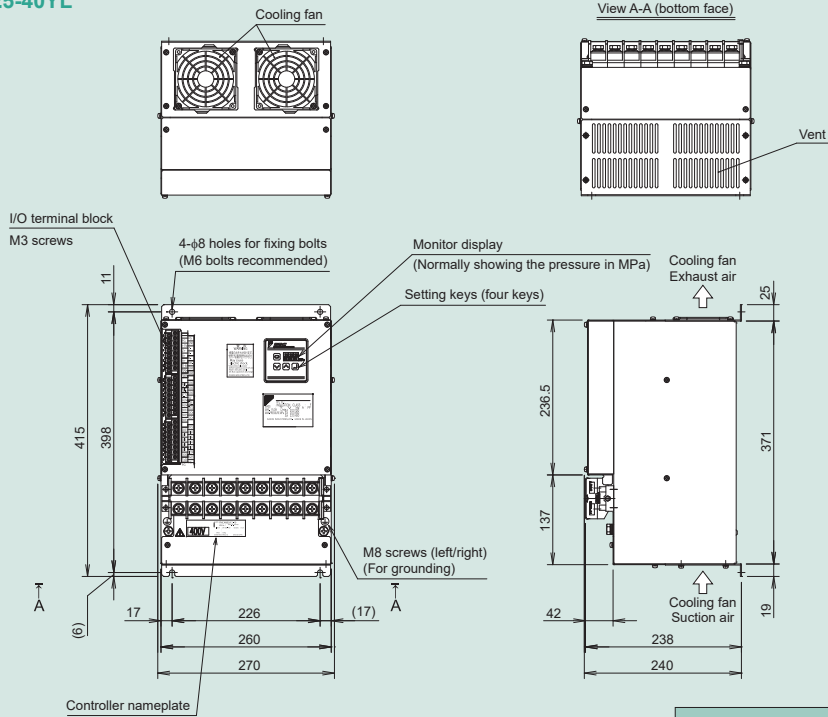
\* The controller needs to be mounted vertically on a wall inside the electrical cabinet, with a clearance of at least 100 mm secured above and below and a clearance of at least 30 mm for wiring and maintenance at the left and right.



# External Dimension Diagrams (Controller 200 V/400 V double pump type)

## 400 V, 200 L/min, 25 MPa (Double pump)

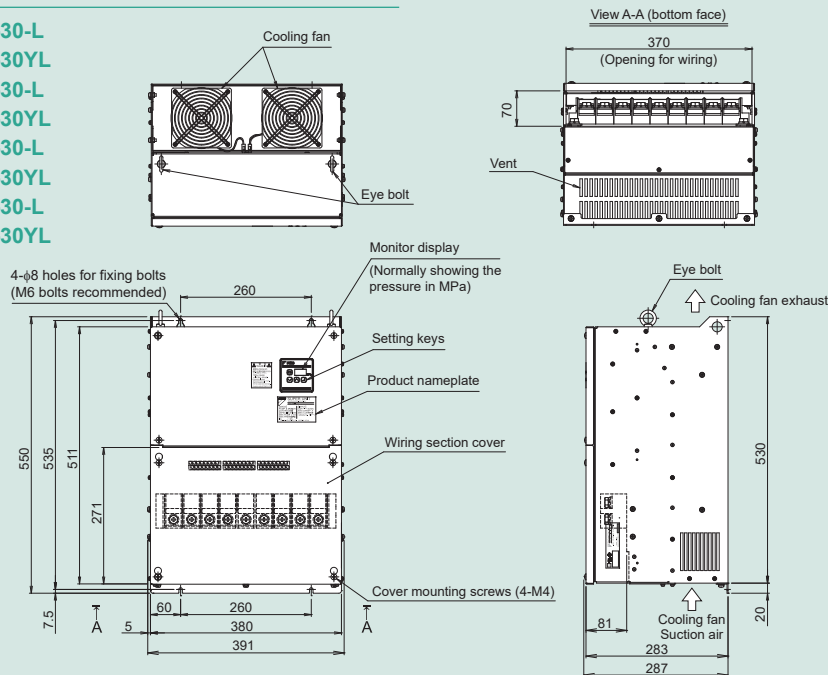
S-SUT00D20025-40YL



Model code	Power supply specifications	Pump specifications
S-SUT00D20025-40YL	400 V	Double

- 200 V/400 V, 260 L/min, 21 MPa (Double pump)
- 200 V/400 V, 300 L/min, 21 MPa (Double pump)
- 200 V/400 V, 220 L/min, 28 MPa (Double pump)
- 200 V/400 V, 300 L/min, 28 MPa (Double pump)

- SUT00D26021-30-L
- SUT00D26021-30YL
- SUT00D30021-30-L
- SUT00D30021-30YL
- SUT00D22028-30-L
- SUT00D22028-30YL
- SUT00D30028-30-L
- SUT00D30028-30YL

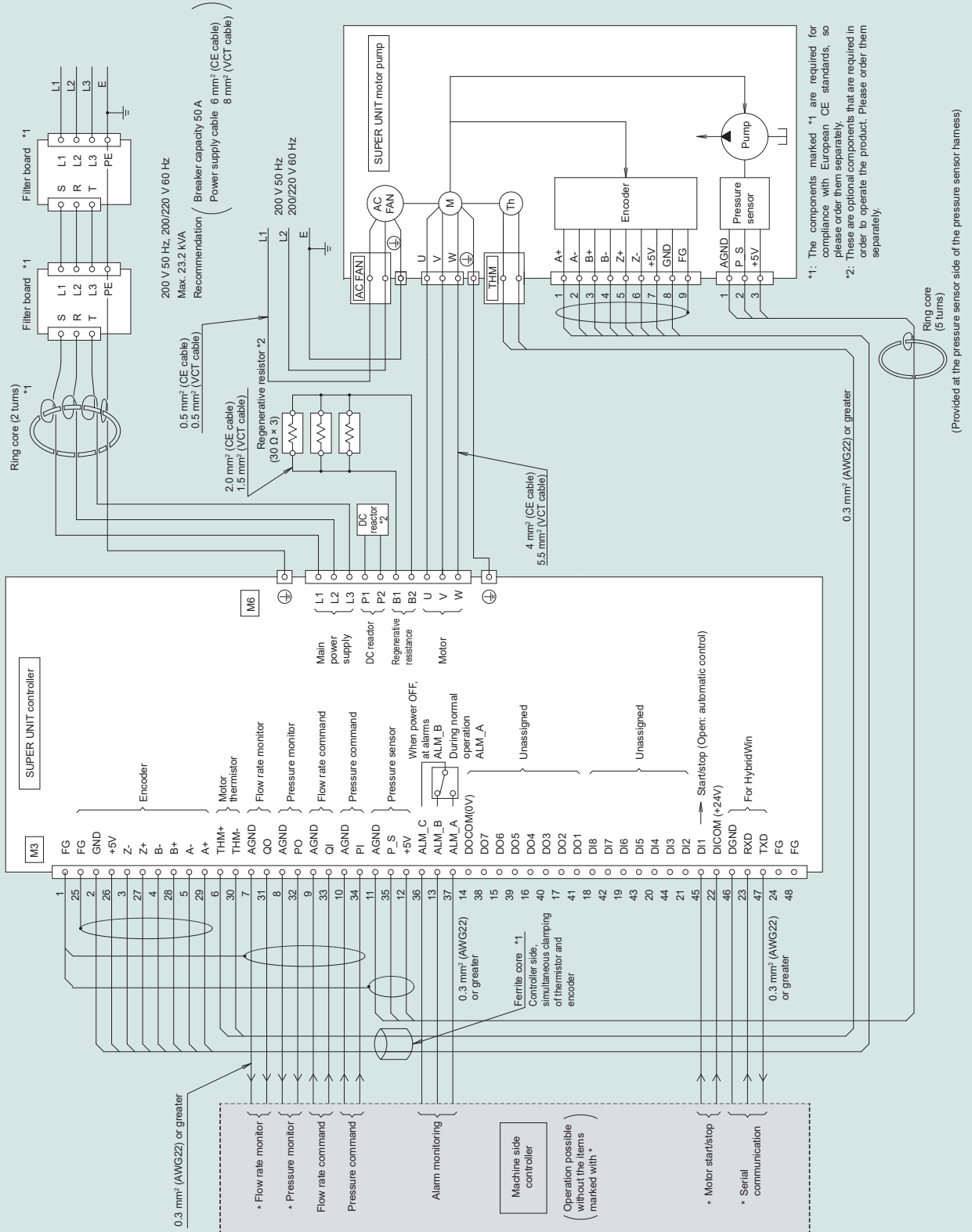


Model code	Power supply specifications	Pump specifications	Model code	Power supply specifications	Pump specifications
SUT00D26021-30-L	200 V	Double	SUT00D22028-30-L	200 V	Double
SUT00D26021-30YL	400 V	Double	SUT00D22028-30YL	400 V	Double
SUT00D30021-30-L	200 V	Double	SUT00D30028-30-L	200 V	Double
SUT00D30021-30YL	400 V	Double	SUT00D30028-30YL	400 V	Double

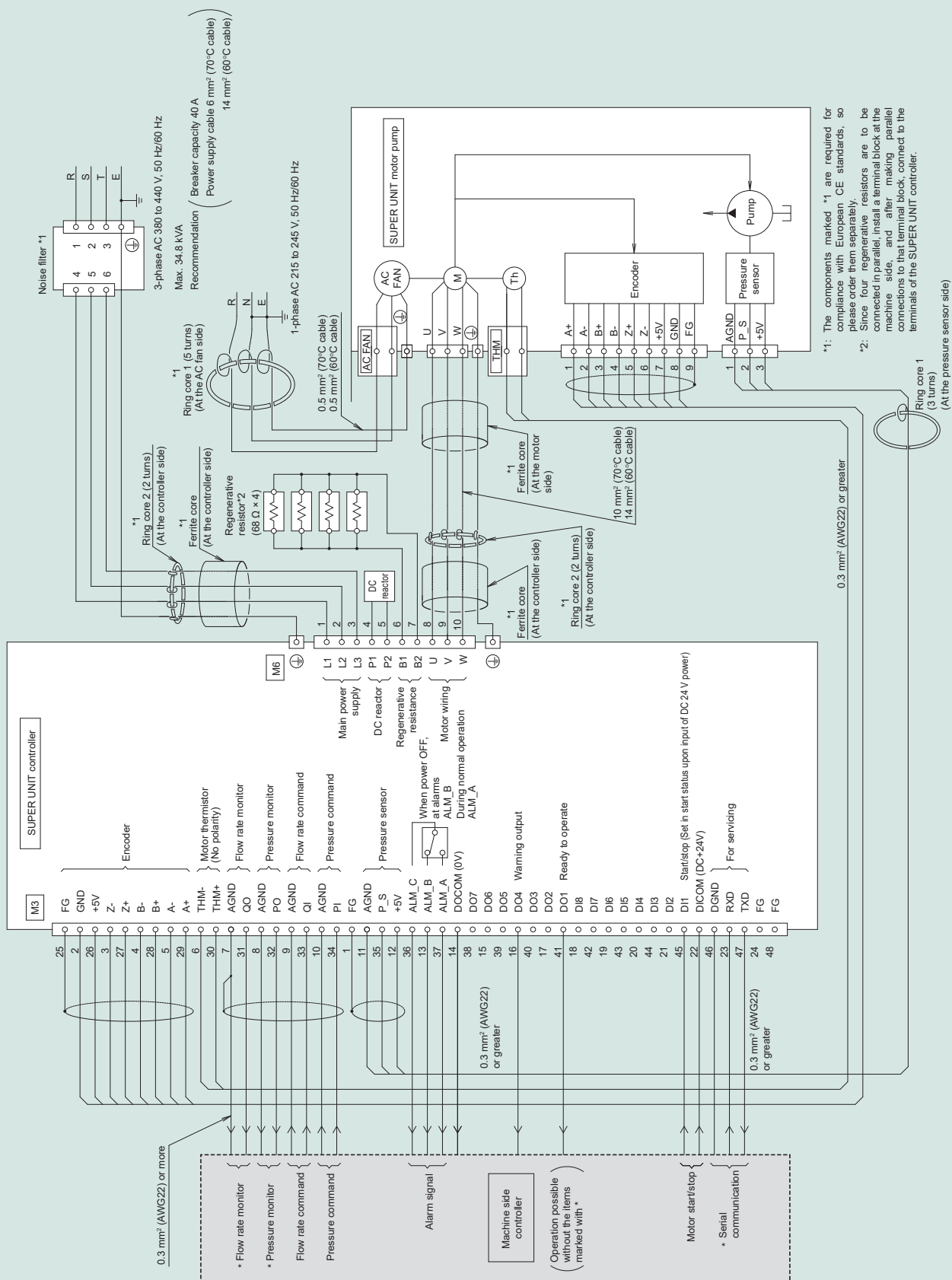
\* The controller needs to be mounted vertically on a wall inside the electrical cabinet, with a clearance of at least 100 mm secured above and below and a clearance of at least 30 mm for wiring and maintenance at the left and right.



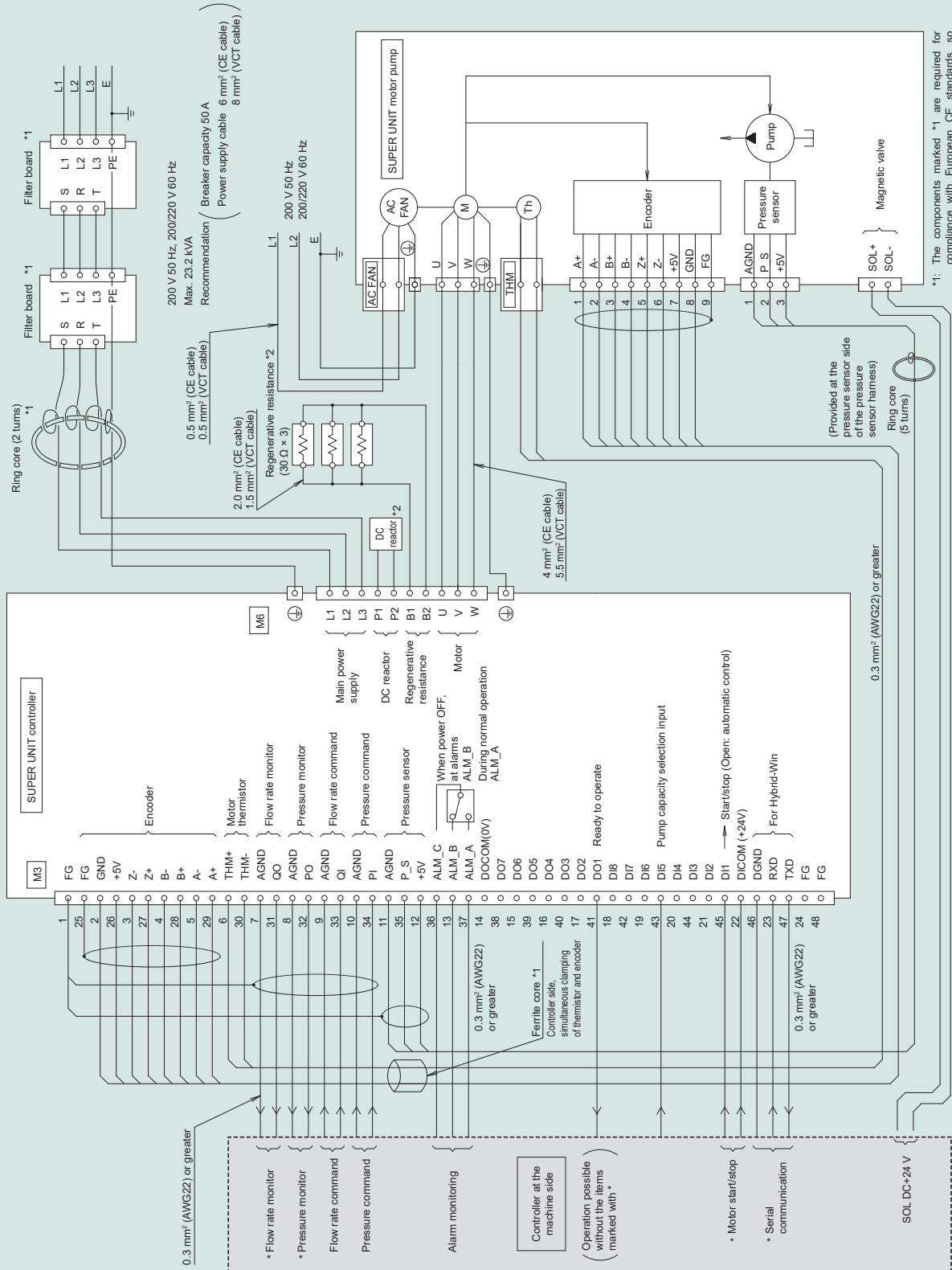
# Electric Wiring Diagram (Example with 200 V Single Pump Type SUT00S5021 and SUT00S8018)



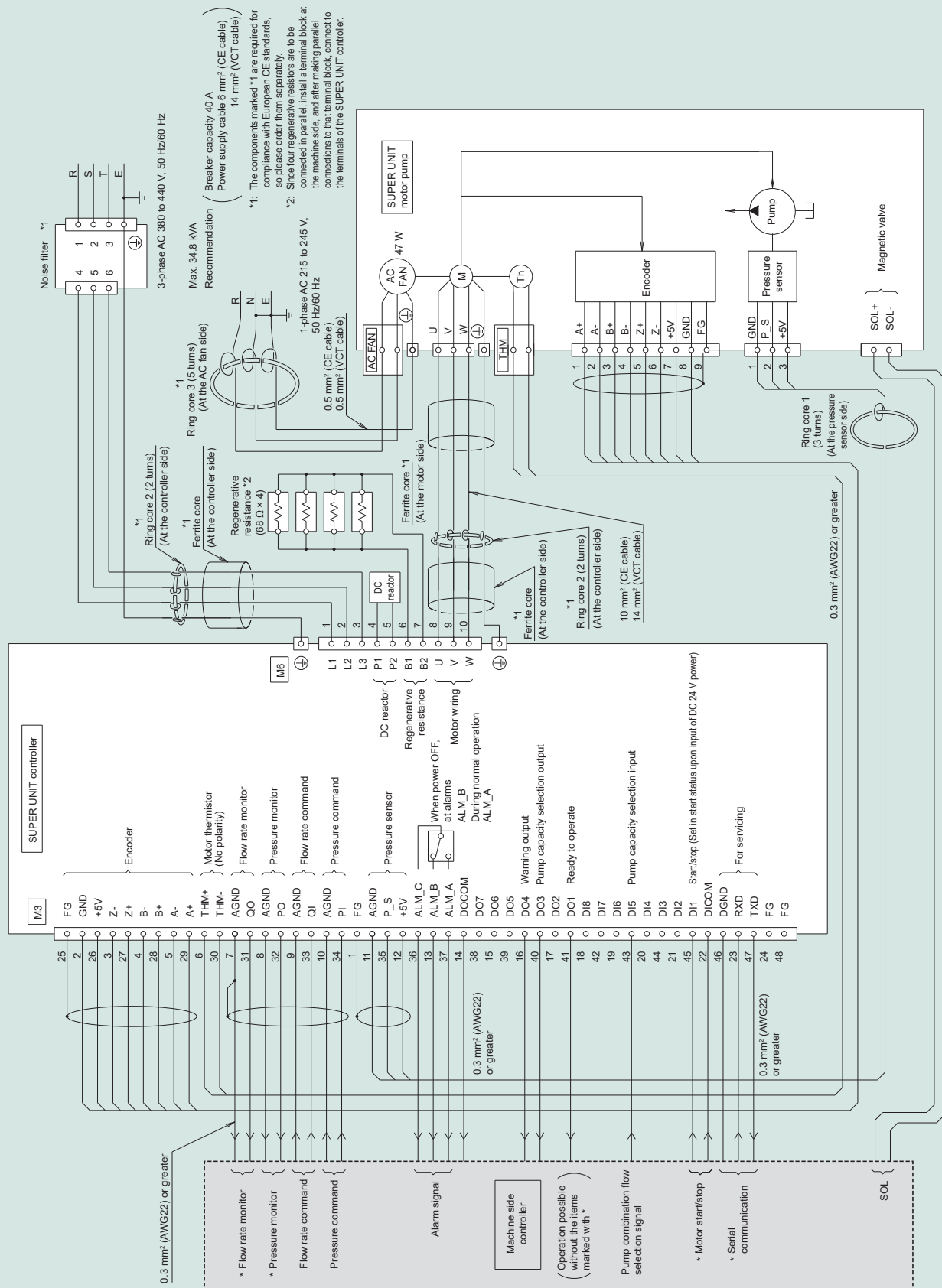
## Electric Wiring Diagram (Example with 400 V Single Pump Type SUT00S13018)



# Electric Wiring Diagram (Example with 200 V Double Pump Type SUT00D8021)

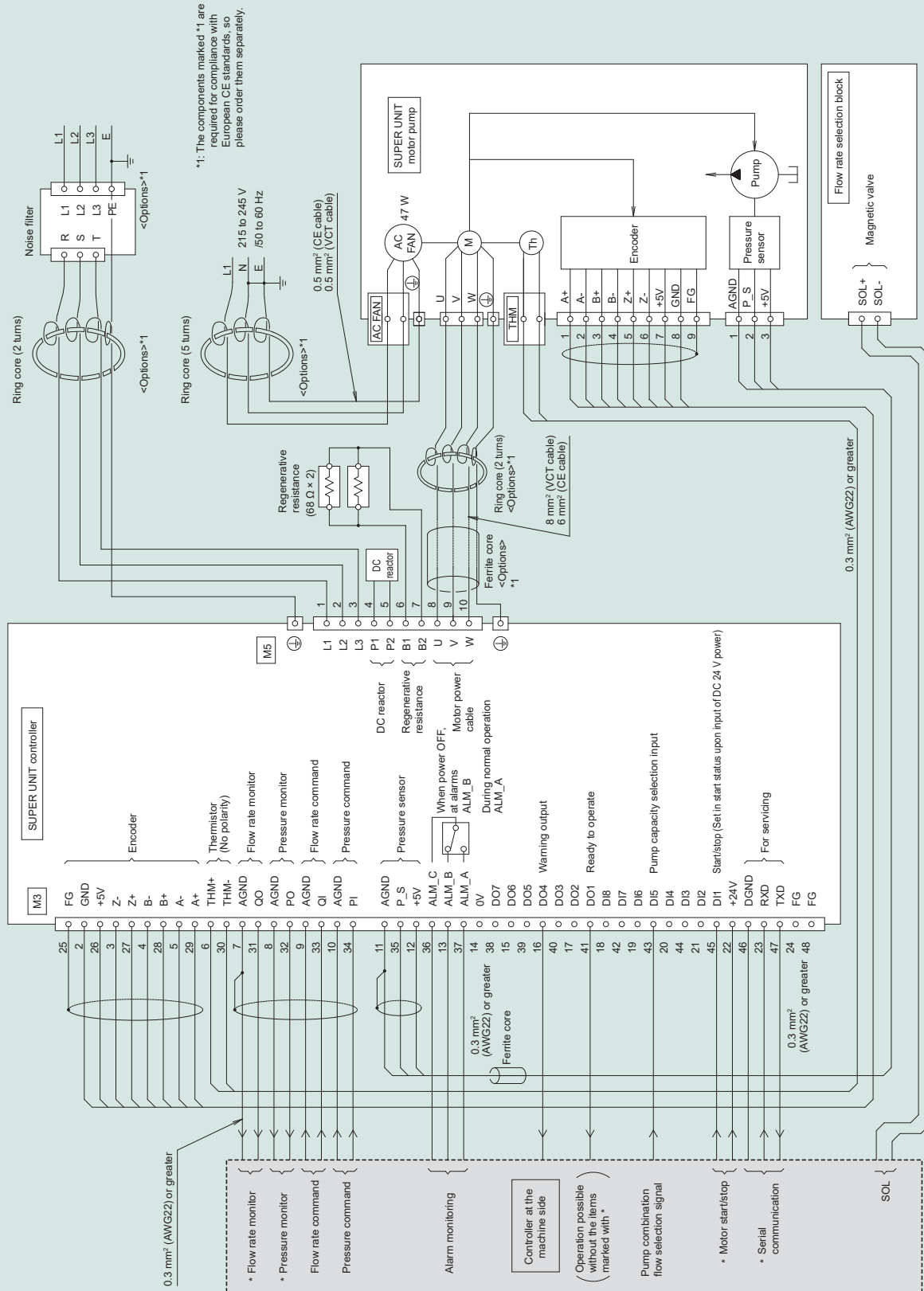


## Electric Wiring Diagram (Example with 400 V Double Pump Type SUT00D13021)

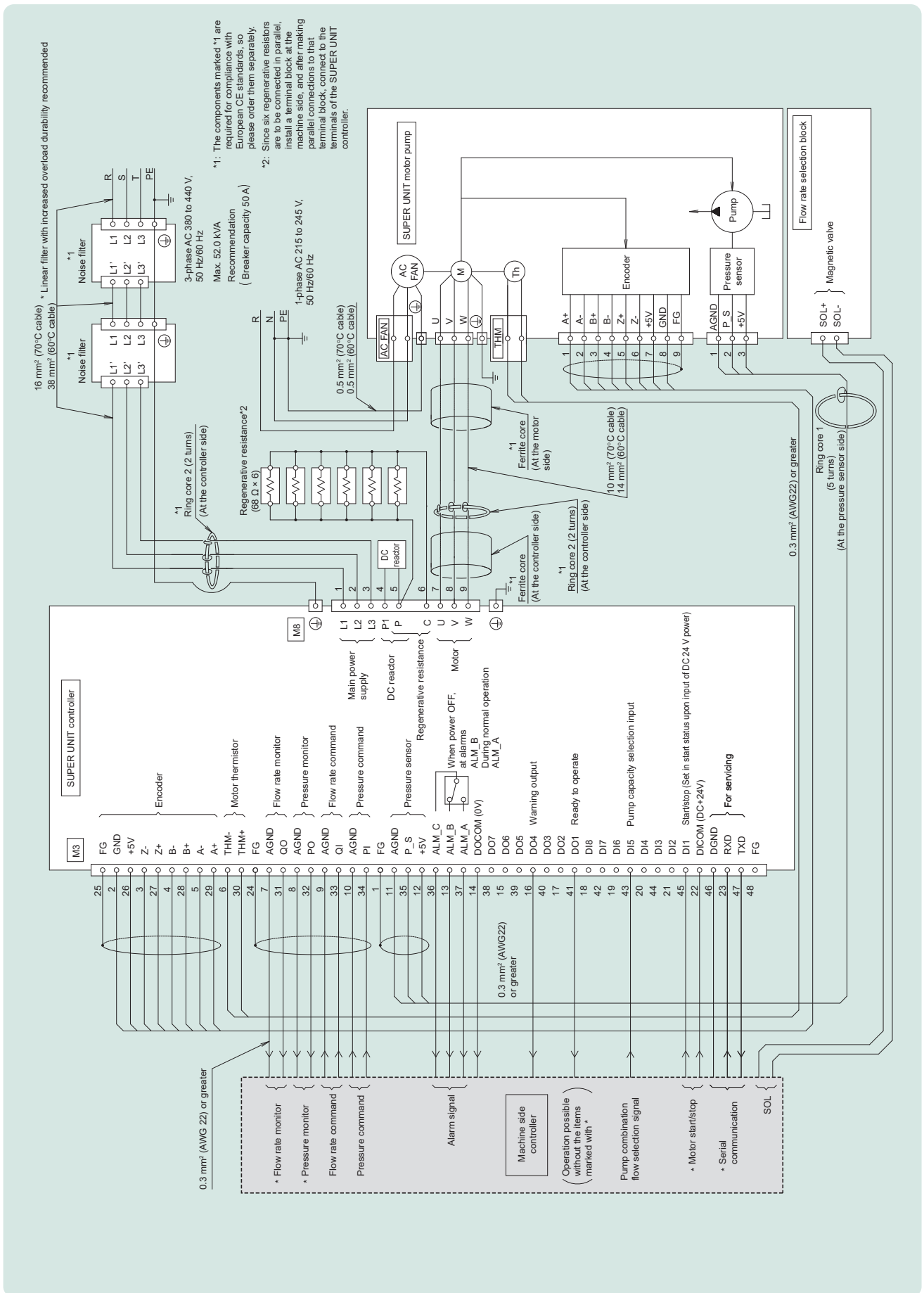




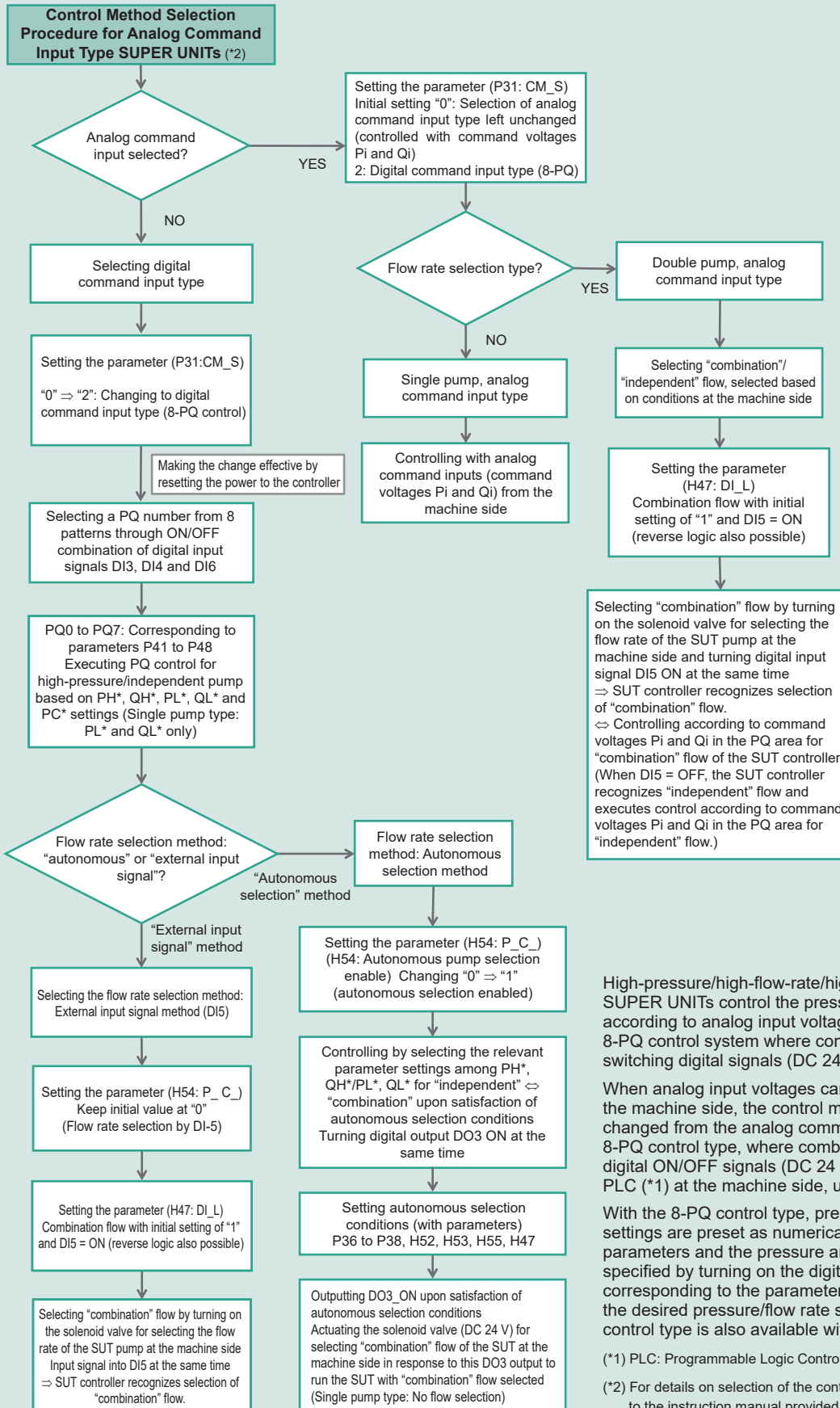
# Electric Wiring Diagram (Example with 400 V Double Pump Type S-SUT00D8025)



## Electric Wiring Diagram (Example with 400 V Double Pump Type S-SUT00D20025)



# 8-PQ Control



High-pressure/high-flow-rate/high-accuracy type SUPER UNITS control the pressure and flow rate according to analog input voltages. There is also the 8-PQ control system where control is possible by switching digital signals (DC 24 V) ON and OFF.

When analog input voltages cannot be provided at the machine side, the control method can be changed from the analog command input type to the 8-PQ control type, where combinations of 3-bit digital ON/OFF signals (DC 24 V) are input from a PLC (\*1) at the machine side, using a parameter.

With the 8-PQ control type, pressure/flow rate settings are preset as numerical values using 8 parameters and the pressure and flow rate are specified by turning on the digital signal corresponding to the parameter number that holds the desired pressure/flow rate setting. (The 16-PQ control type is also available with some models.)

(\*1) PLC: Programmable Logic Controller

(\*2) For details on selection of the control method, please refer to the instruction manual provided separately.

The following table shows the settings and details of parameters given in “Control Method Selection Procedure for Analog Command Input Type SUPER UNITS (SUT/S-SUT)”. (For details, please refer to the instruction manuals for the analog command input type and for the 8-PQ control type.)

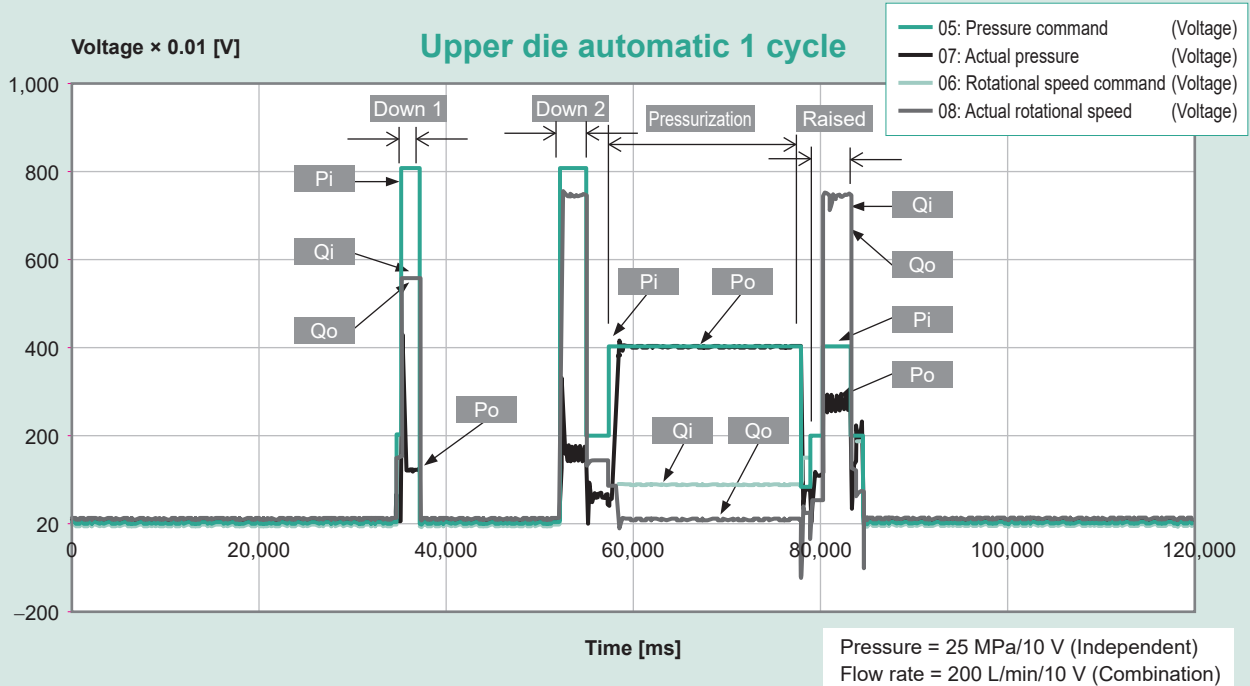
	Parameter No.	Expression	Name	Initial value	Description
	P31	CM_S	Command input target selection	0	Pressure/flow rate command input target selection 0: Analog input 1: Cannot be set (reserved by system) 2: Digital input (8-pattern PQ type (8-PQ))
For setting the pressure/flow rate for each of eight PQ patterns	P41	-	PQ selection 0 (PQ_0)		- Double pump type (*1) PH*: High-pressure (independent) side pressure setting QH*: High-pressure (independent) side flow rate setting PL*: Low-pressure (combination) side pressure setting QL*: Low-pressure (combination) side flow rate setting PC*: Pump selection condition (enabled when using the autonomous selection function)  - Single pump type PL*: Low-pressure (combination) side pressure setting QL*: Low-pressure (combination) side flow rate setting
	P42	-	PQ selection 1 (PQ_1)		
	P43	-	PQ selection 2 (PQ_2)		
	P44	-	PQ selection 3 (PQ_3)		
	P45	-	PQ selection 4 (PQ_4)		
	P46	-	PQ selection 5 (PQ_5)		
	P47	-	PQ selection 6 (PQ_6)		
	P48	-	PQ selection 7 (PQ_7)		
For digital input	H47	DI_L	Pump combination flow signal selection	1	Combination/independent selection logic for digital input signal DI5 ON/OFF setting 0: Combination when DI5 = OFF, independent when DI5 = ON 1: Combination when DI5 = ON, independent when DI5 = OFF
	H54	P_C_	Pump autonomous selection enable	0	Double pump autonomous selection enable/disable setting 0: Disabled (pump selection according to digital input DI5) 1: Enabled (autonomous selection according to selection conditions)
For autonomous selection setting (condition)	P36	CS_P	Independent flow selection pressure offset	1.0	Pressure condition setting for autonomous combination ⇒ independent pump selection Switching (to independent flow under the following conditions) "PL*" + "CS_P" < Control pressure
	P37	CS_N	Independent flow selection flow rate offset	100	Flow rate condition setting for autonomous combination ⇒ independent pump selection Switching (to independent flow under the following conditions) Control flow rate < "QH*" - Flow rate conversion of "CS_N"
	P38	CD_P	Combination flow selection pressure offset	1.0	Pressure condition setting for autonomous independent ⇒ combination pump selection Switching (to combination flow under the following conditions) Control pressure < "PL*" - "CD_P"
	H52	CS_T	Independent flow hold time	0.3	Setting the time to maintain independent flow by disabling independent ⇒ combination pump selection, immediately after combination ⇒ independent pump selection
	H53	CD_T	Combination flow hold time	0.3	Setting the time to maintain combination flow by disabling combination ⇒ independent pump selection, immediately after independent ⇒ combination pump selection
	H55	SD_T	Pump combination flow hold time at startup	0.1	Time to maintain combination flow after starting the pumps from the stopped state or standby state
	H47	DI_L	Pump combination flow signal selection	1	Pump capacity selection output logic in the autonomous selection method (switching the solenoid valve for selecting the flow rate at the machine side according to digital output DO3) 0: Combination when DO3 = OFF, independent when DO3 = ON 1: Combination when DO3 = ON, independent when DO3 = OFF

Note 1: "\*" in PH\*, QH\*, PL\* and QL\* in the above table represents a PQ number from "0" to "7".

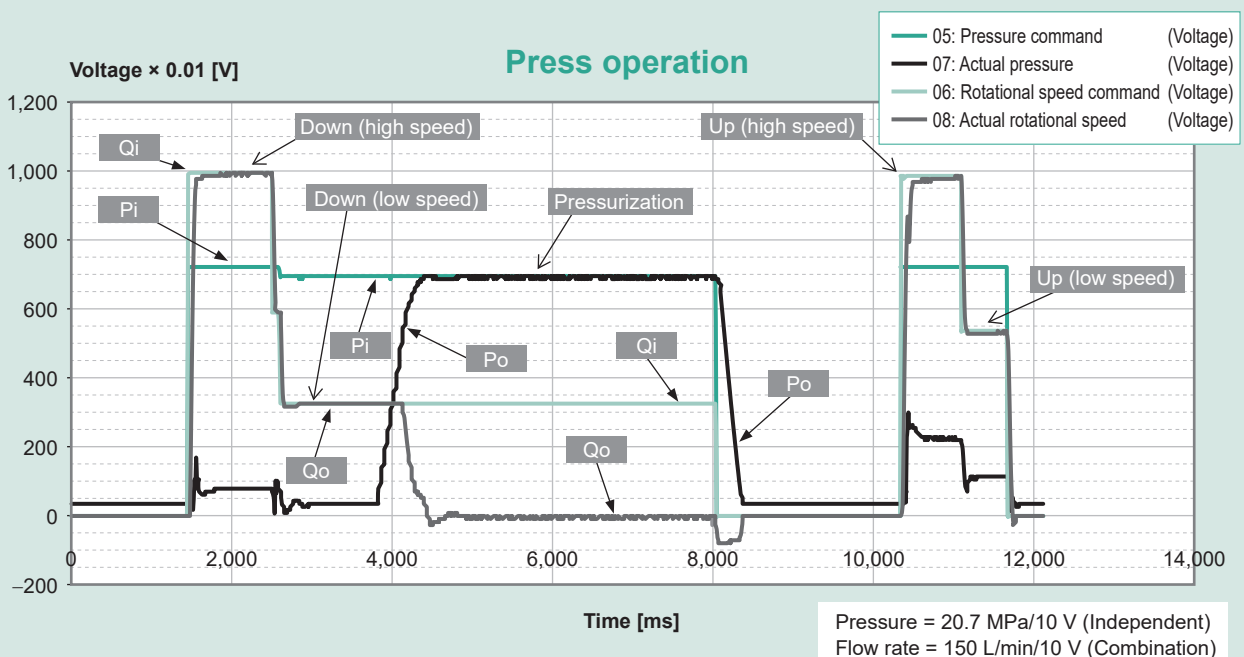
## Example Control

\* The following shows example waveforms while controlling the pressure and flow rate on press machine a SUPER UNIT incorporated.

Example with S-SUT00D20025-40YL ( $P_{max} = 25 \text{ MPa}$  (independent),  $Q_{max} = 200 \text{ L/min}$  (combination), 400 V specifications)



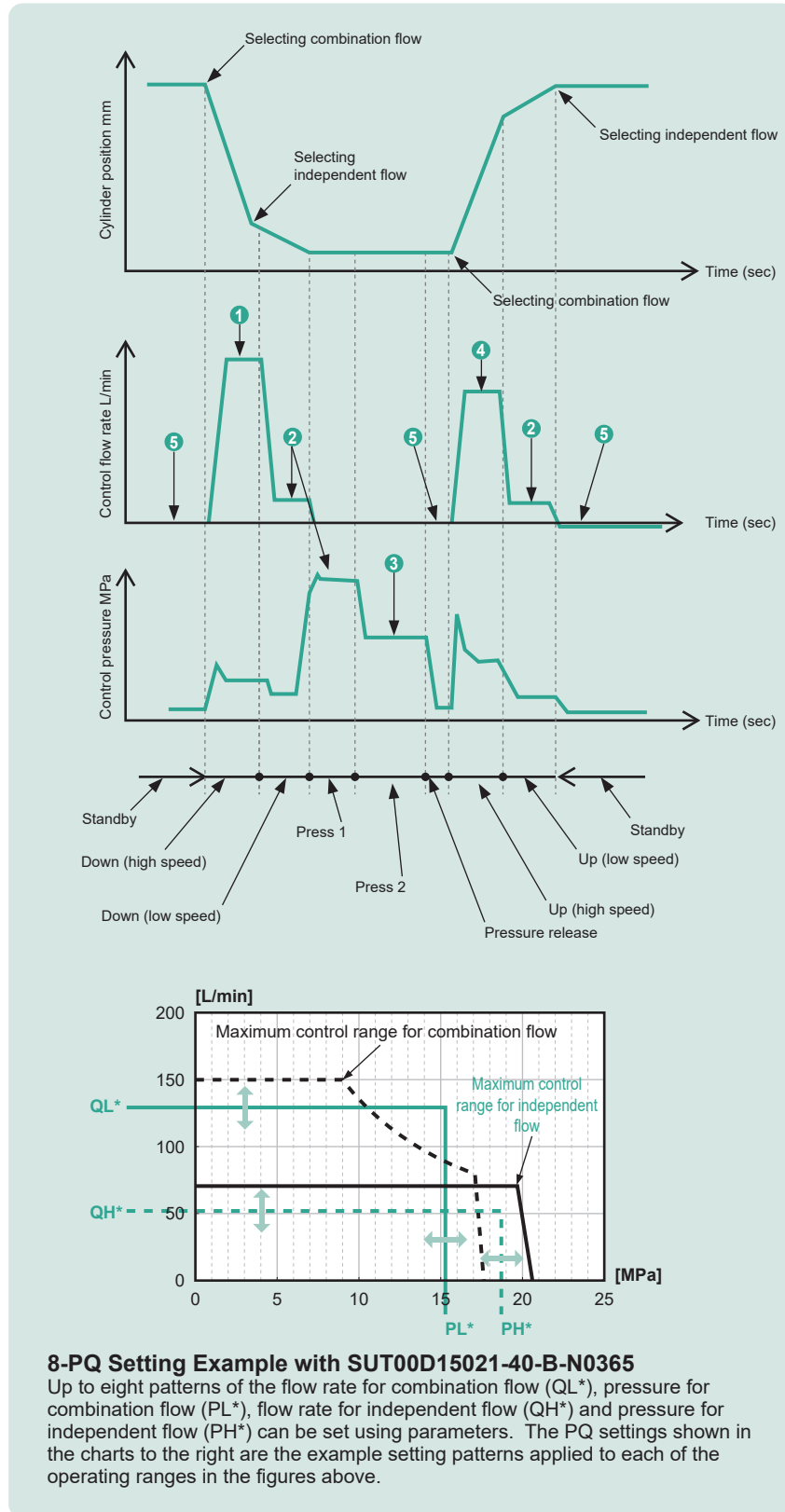
Example with SUT00D15021-40-B ( $P_{max} = 20.7 \text{ MPa}$  (independent),  $Q_{max} = 150 \text{ L/min}$  (combination), 200 V specifications)



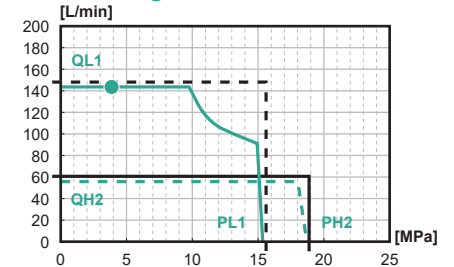
## Example Timing Chart for Cylinder Operation and Signals on a Press Machine

### Example Press Operation (Down-Press-Up) in 8-PQ Control (SUT00D15021, 200 V Specifications)

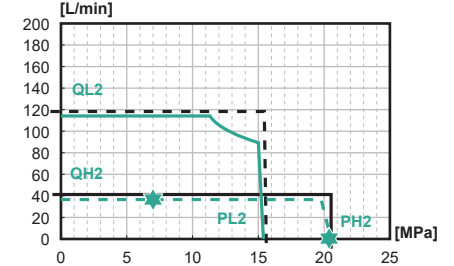
The following shows an operation example using five setting patterns by setting the pressure and flow rate for each process for PQ numbers 0 to 4, corresponding to PQ setting charts ① to ⑤. (In this example, the selection of combination/independent flow is controlled from the machine using an external signal (DI5).)



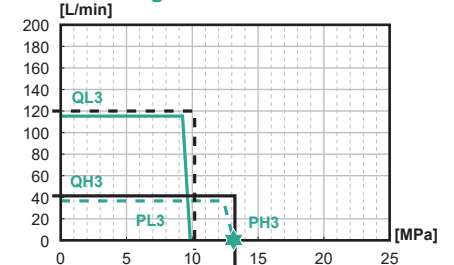
#### ① PQ setting



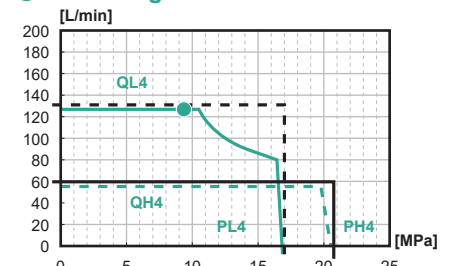
#### ② PQ setting



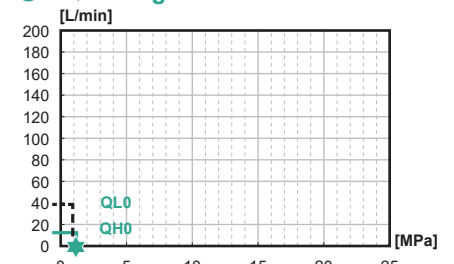
#### ③ PQ setting



#### ④ PQ setting



#### ⑤ PQ setting

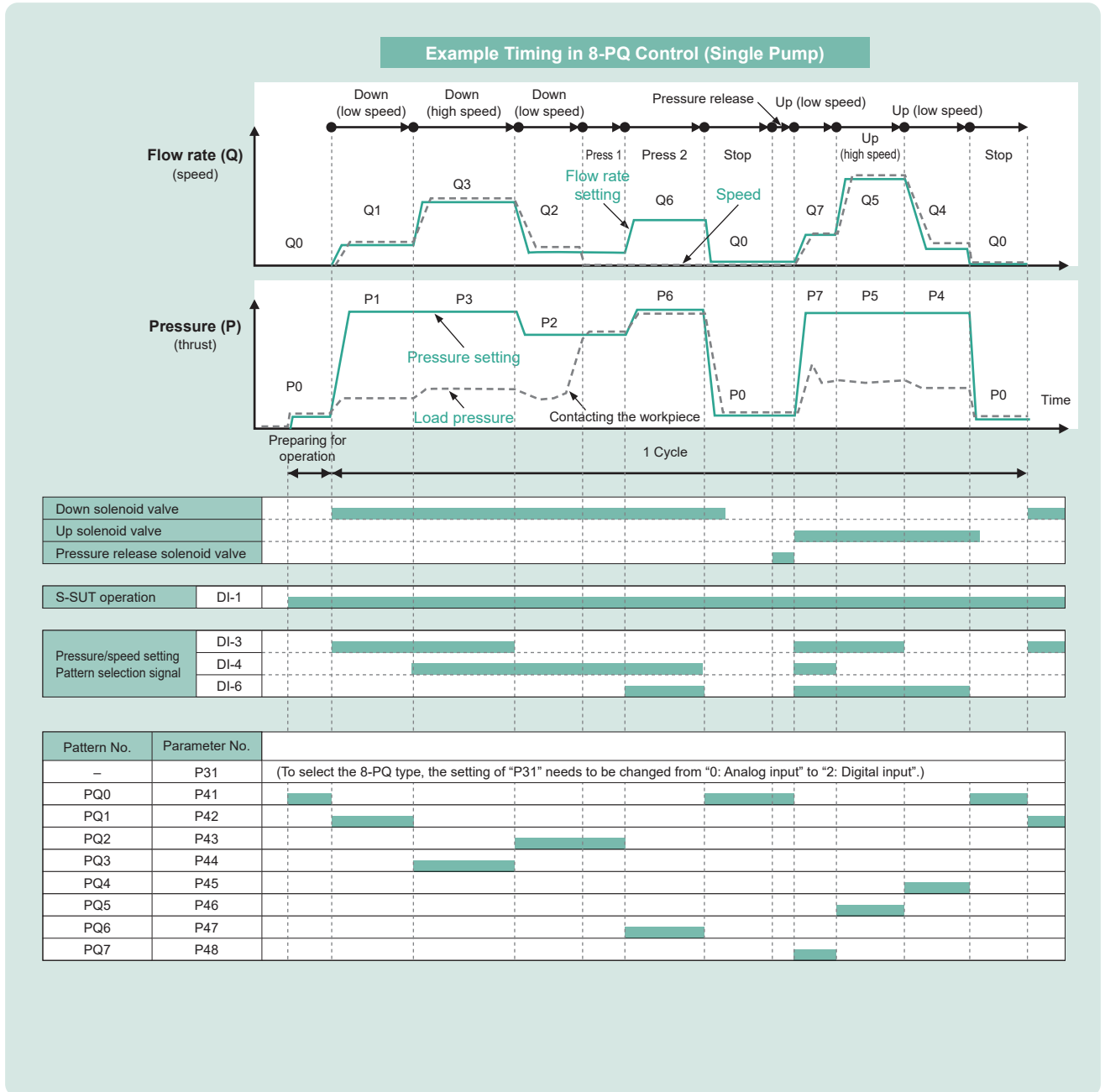


- indicates an example operating point when combination flow is selected.
- ★ indicates an example operating point when independent flow is selected.



# Example Timing Chart for Cylinder Operation and Signals on a Press Machine

## Example of 8-PQ Function: Example Timing Chart with SUT00S/S-SUT00S (Single Pump, 8-PQ Type)



### Digital Selection Signals and PQ Numbers

DI-3	DI-4	DI-6	Pattern No.
off	off	off	PQ0
on	off	off	PQ1
off	on	off	PQ2
on	on	off	PQ3
off	off	on	PQ4
on	off	on	PQ5
off	on	on	PQ6
on	on	on	PQ7

### PQ Numbers and Example Pressure/Flow Rate Settings

	PL* [MPa]	QL* [L/min]
PQ0	0.5	0.0
PQ1	16.0	10.0
PQ2	12.0	8.0
PQ3	16.0	70.0
PQ4	16.0	6.0
PQ5	16.0	80.0
PQ6	17.6	50.0
PQ7	16.0	10.0

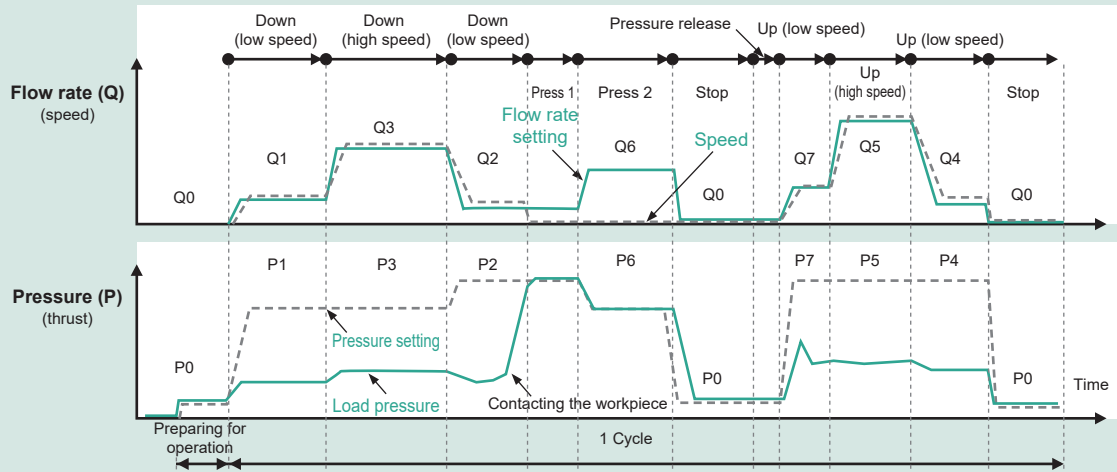
Note: The analog command input type is selected by the default parameter settings of SUT/S-SUT before shipment. (Parameter P31 (command input target selection) is set to "0: Analog input".)

The setting of parameter P31 needs to be changed to "2: Digital input (8-PQ)". (The setting change takes effect upon restarting the power.)

To achieve shockless control on a machine, the flow rate, pressure, response time and other settings need to be adjusted according to the machine.

## Example of 8-PQ Function: Example Timing Chart with SUT00D13021 (Double Pump, 8-PQ Type, Flow Rate Selection by External Signal)

Example Timing with 8-PQ, Double Pump, External Signal (DI5) Selection Specifications



Down solenoid valve										
Up solenoid valve										
Pressure release solenoid valve										
S-SUT operation	DI-1									
Pressure/speed setting Pattern selection signal	DI-3									
	DI-4									
	DI-6									
Selecting combination flow	DI-5									
SUT combination flow selection solenoid valve										
Pump flow rate selection status		Combination (low pressure)		Independent (high pressure)			Combination (low pressure)		Independent	

Pattern No.	Parameter No.	
-	P31	(To select the 8-PQ type, the setting of "P31" needs to be changed from "0: Analog input" to "2: Digital input".)
-	P47	(The above charts show the status with "H47: Pump combination flow signal selection" set to "1: Combination when DI5 = ON" (default setting).)
-	P54	("H54: Autonomous pump selection enable" is set to "0: Disabled (pump selection according to digital input DI5)" (default setting).)
PQ0	P41	
PQ1	P42	
PQ2	P43	
PQ3	P44	
PQ4	P45	
PQ5	P46	
PQ6	P47	
PQ7	P48	

### Digital Selection Signals and PQ Numbers

DI-3	DI-4	DI-6	Pattern No.
off	off	off	PQ0
on	off	off	PQ1
off	on	off	PQ2
on	on	off	PQ3
off	off	on	PQ4
on	off	on	PQ5
off	on	on	PQ6
on	on	on	PQ7

### PQ Numbers and Example Pressure/Flow Rate Settings

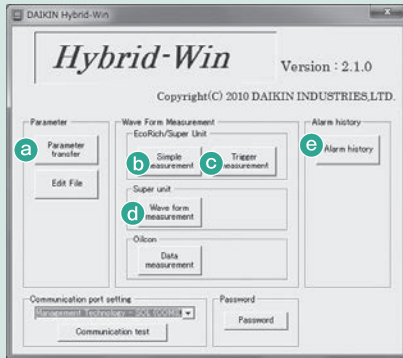
	PH* [MPa]	QH* [L/min]	PL* [MPa]	QL* [L/min]	PC*
PQ0	1.0	5.0	1.0	10.0	1
PQ1	20.6	30.0	12.0	50.0	1
PQ2	20.6	30.0	18.0	30.0	1
PQ3	20.7	30.0	12.0	130.0	1
PQ4	20.6	30.0	14.0	30.0	1
PQ5	20.6	30.0	18.0	130.0	1
PQ6	17.0	40.0	17.6	40.0	1
PQ7	20.6	30.0	18.0	50.0	1

Note: This example shows operation of SUT00D13021 (200 V specifications) with 8-PQ type and flow rate selection by external signal (DI5) selected. Flow rate selection by the 8-PQ function can also be used in the autonomous selection mode. For details on the 8-PQ control, please refer to the instruction manual provided separately. To achieve shockless control on a machine, the flow rate, pressure, response time and other settings need to be adjusted according to the machine.

# Maintenance/Management Tool (Hybrid-Win)

Hybrid-Win is a software tool that connects your personal computer running Windows 7/8/10 to a SUPER UNIT through communications (RS232C) to enable editing/saving of SUPER UNIT parameters and measurement of waveforms that result from the pressure/flow rate control.

Hybrid-win and its instruction manual are available from the website (<https://www.daikinpmc.com>) after registering as a member. A personal computer and an RS232C/USB conversion cable are necessary.



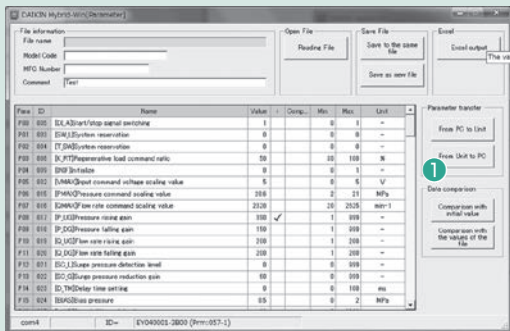
## Startup Window of Hybrid-Win

Hybrid-Win can also be used for maintenance of other hybrid products from DAIKIN such as ECORICH products and oil cooling units.

The startup window has the [Parameter transfer], [Simple measurement], [Trigger measurement], [Wave form measurement] and [Alarm history] buttons as shown in the figure to the left to provide access to the major functions of Hybrid-Win. Some basic functions are covered here.

(Please refer to the instruction manual provided separately for details.)

- a : [Parameter transfer]
- b : Waveform measurement: [Simple measurement]
- c : [Trigger measurement]
- d : Waveform measurement: [Wave form measurement]
- e : [Alarm history]

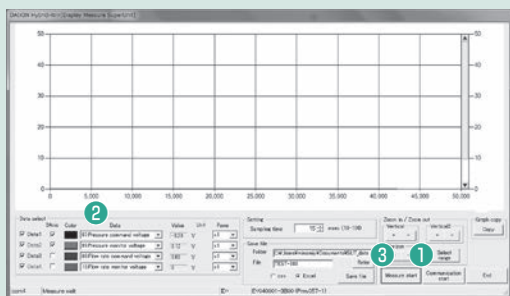


## Loading Parameters from SUPER UNIT (Parameter Transfer)

Clicking the “From Unit to PC” button transfers parameter data from the Super Unit to the personal computer and displays the parameters on the Hybrid-Win window shown to the left.

The parameters can be edited and saved in this window.

- 1 : [From Unit to PC] button

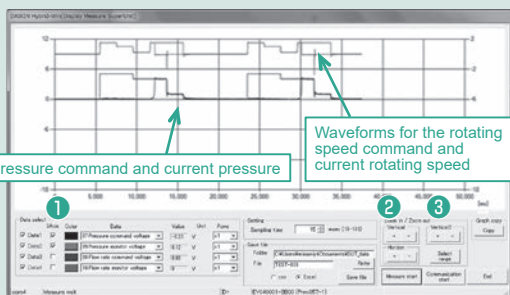


## Measuring Waveforms of SUPER UNIT

Click the [Communication start] button and select four data types to be displayed.

Clicking the [Measure start] button starts the measurement and the waveforms are displayed on the software screen as shown in the figure to the left over an extended period (90 seconds, when the sampling time is set to 15 ms for example) until the [measure stop] button is clicked. The waveform data can also be saved in the Excel graph format.

- 1 : [Communication start] button
- 2 : Selecting data to be displayed
- 3 : [Measure start] button

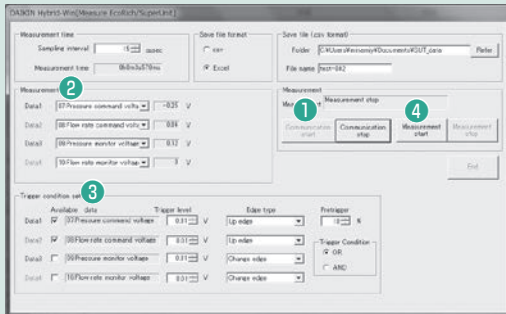


## Zooming the Measured Waveforms In/Out

By checking “2Axis” for data types to be displayed, the chart can be zoomed along each of the vertical axes as shown in the figure to the left. The figure to the left shows the waveforms with the command pressure (voltage) and current pressure (voltage) assigned to the left axis, the command rotating speed (voltage) and current rotating speed (voltage) assigned to the right axis, and both axes zoomed using the “Vertical” and “Vertical 2” [+ ] buttons. It is also possible to zoom the chart along the horizontal axis (time).

This function can be used for monitoring waveforms on the screen while the SUPER UNIT is running and saving some significant waveforms as Excel data.

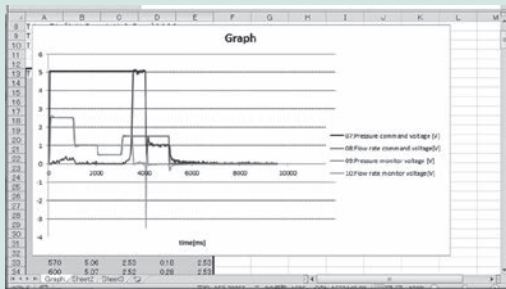
- 1 : Selecting data type to be displayed as “2Axis”
- 2 : “Vertical” zoom in/out buttons
- 3 : “Vertical 2” zoom in/out buttons



### Window Displayed by Clicking [Trigger measurement]

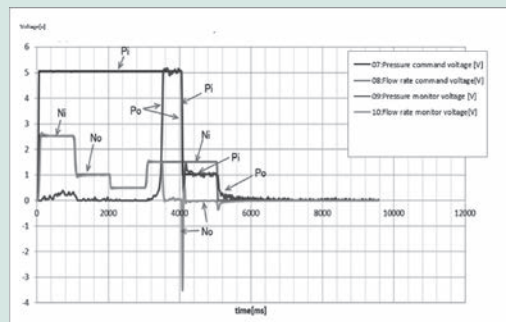
This window appears when the [Communication start] button is clicked after the [Trigger measurement] button in the start window to enable selection of the sampling time, four data types to be measured and trigger conditions. When the trigger conditions are satisfied after clicking the [Measurement start] button, the measurement starts and the waveforms are displayed as an Excel graph upon completing the measurement. (When Excel is selected as the file saving format) When the sampling time is set to 20 ms for example, measurement is possible for 5.1 seconds. It is also possible to save the data in the CSV format.

- 1 : [Communication start] button
- 2 : Selecting "Measurement data"
- 3 : "Trigger condition setting"
- 4 : [Measurement start] button



### Measurement Results when Excel File Selected as the Target with [Simple measurement] or [Trigger measurement]

When Excel file is selected as the file saving format with the [Simple measurement] or [Trigger measurement] function, Excel window as shown in the figure to the left automatically appears upon completing the measurement to show the measurement data in a graph. The graph can be adjusted for better visibility by correcting/modifying its time axis and vertical axes using Excel, and saved as Excel data.



### Example of Measured Waveforms after being Edited in Excel

When Excel file is selected as the file saving format with the [Simple measurement] or [Trigger measurement] function, the waveforms are displayed in an Excel graph automatically upon completing the measurement. The figure to the left shows an example after editing the displayed waveforms for better visibility.

Alarm number	Alarm name	Alarm level	Alarm time	Alarm details
1	Pressure command error	High	10/10/2020 10:00:00	Pressure command error (High)
2	Flow rate command error	High	10/10/2020 10:00:00	Flow rate command error (High)
3	Pressure monitor error	High	10/10/2020 10:00:00	Pressure monitor error (High)
4	Flow rate monitor error	High	10/10/2020 10:00:00	Flow rate monitor error (High)
5	Pressure monitor error	High	10/10/2020 10:00:00	Pressure monitor error (High)
6	Flow rate monitor error	High	10/10/2020 10:00:00	Flow rate monitor error (High)
7	Pressure monitor error	High	10/10/2020 10:00:00	Pressure monitor error (High)
8	Flow rate monitor error	High	10/10/2020 10:00:00	Flow rate monitor error (High)
9	Pressure monitor error	High	10/10/2020 10:00:00	Pressure monitor error (High)
10	Flow rate monitor error	High	10/10/2020 10:00:00	Flow rate monitor error (High)


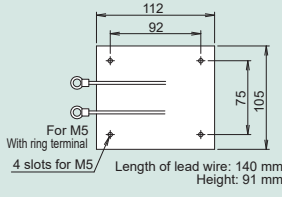
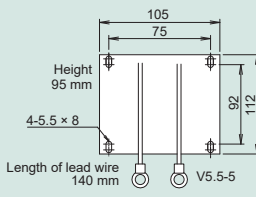
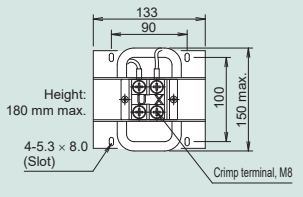
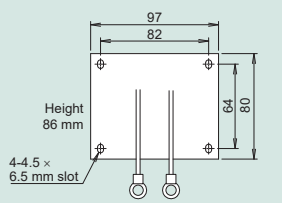
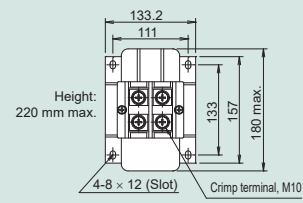
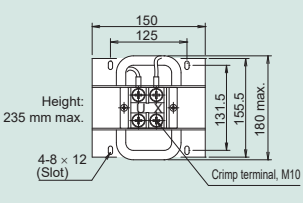
### Alarm Window Displayed by Clicking [Alarm history]

The window displays details on the latest 10 alarms. Information on the alarms including the alarm number and the total operating time at the occurrence of the alarm can be checked in the table as shown in the figure to the left. The data can also be saved as Excel data or in other formats.

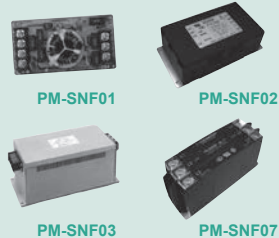
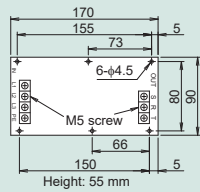
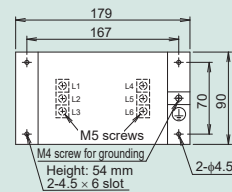
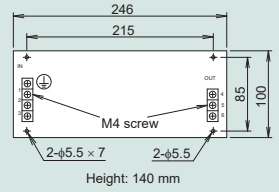
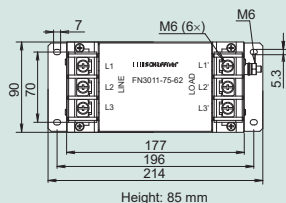
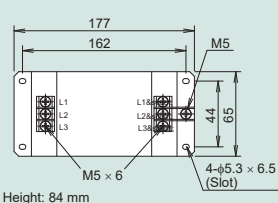
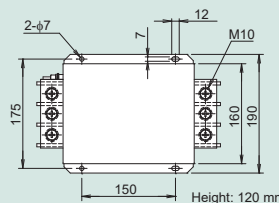
- 1 : [Excel output] button
- 2 : Alarm number
- 3 : Total operating time (after shipment)

# External/Installation Dimension Diagrams for Electrical Components


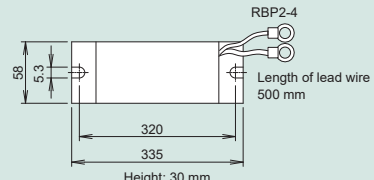
## DC reactor

 <p>PM-SDL03/PM-SDL04</p> <p>PM-SDL05</p>	<p><b>PM-SDL03</b></p>  <p>For M5 With ring terminal 4 slots for M5 Length of lead wire: 140 mm Height: 91 mm</p>	<p><b>PM-SDL04</b></p>  <p>Height: 95 mm Length of lead wire: 140 mm V5.5-5</p>	<p><b>PM-SDL05</b></p>  <p>Height: 180 mm max. 4-5.3 × 8.0 (Slot) Crimp terminal, M8</p>
	<p><b>PM-SDL06</b></p>  <p>Height: 86 mm 4-4.5 × 6.5 mm slot</p>	<p><b>PM-SDL07</b></p>  <p>Height: 220 mm max. 4-8 × 12 (Slot) Crimp terminal, M10</p>	<p><b>PM-SDL08</b></p>  <p>Height: 235 mm max. 4-8 × 12 (Slot) Crimp terminal, M10</p>


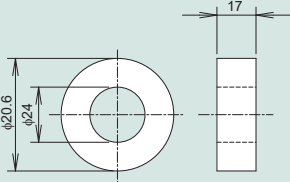
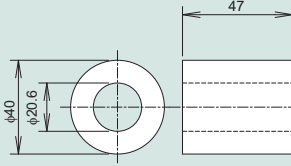
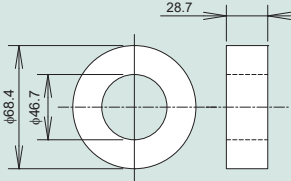
## Noise filter

 <p>PM-SNF01</p> <p>PM-SNF02</p> <p>PM-SNF03</p> <p>PM-SNF07</p>	<p><b>PM-SNF01</b></p>  <p>Height: 55 mm</p>	<p><b>PM-SNF02</b></p>  <p>Height: 54 mm 2-4.5 × 6 slot</p>	<p><b>PM-SNF03</b></p>  <p>Height: 140 mm</p>
	<p><b>PM-SNF04</b></p>  <p>Height: 85 mm</p>	<p><b>PM-SNF05</b></p>  <p>Height: 84 mm</p>	<p><b>PM-SNF10</b></p>  <p>Height: 120 mm</p>


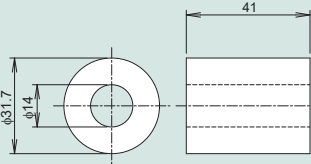
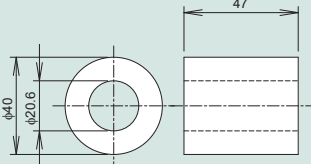
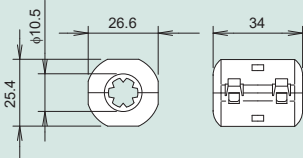
## Regenerative resistance

	<p><b>PM-RB02</b></p>  <p>Length of lead wire: 500 mm Height: 30 mm</p>	<p><b>PM-RB02 : 30 Ω 500 W</b></p> <p><b>PM-RB04 : 10 Ω 500 W</b></p> <p><b>PM-RB06 : 68 Ω 500 W</b></p> <p><b>PM-RB08 : 6 Ω 2,000 W</b></p> <p><b>PM-RB09 : 15 Ω 2,000 W</b></p>
---	--	---



## Ring core

	PM-SRC01	PM-SRC02	PM-SRC03
			

## Ferrite core

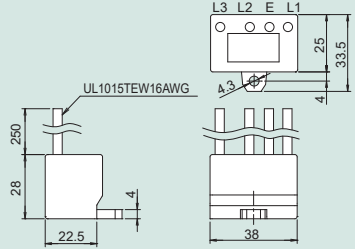
	PM-FC01	PM-FC04	PM-FC05
 PM-FC01			

## Pressure sensor harness/encoder harness

PM-SPH05/PM-SH10 Pressure sensor harness	PM-SEH05-P22-A09R/PM-SEH05-P22-A12R encoder harness																										
																											
<table border="1"> <thead> <tr> <th>Model code</th> <th>Cable length</th> <th>Remarks</th> </tr> </thead> <tbody> <tr> <td>PM-SPH05-001</td> <td rowspan="3">5 m</td> <td>With ferrite core 2T</td> </tr> <tr> <td>PM-SPH05-002</td> <td>With ring core 3T</td> </tr> <tr> <td>PM-SPH05-003</td> <td>Ring core</td> </tr> <tr> <td>PM-SPH10</td> <td>10 m</td> <td>Ring core</td> </tr> </tbody> </table>	Model code	Cable length	Remarks	PM-SPH05-001	5 m	With ferrite core 2T	PM-SPH05-002	With ring core 3T	PM-SPH05-003	Ring core	PM-SPH10	10 m	Ring core	<table border="1"> <thead> <tr> <th>Model code</th> <th>Cable length</th> <th>Remarks</th> </tr> </thead> <tbody> <tr> <td>PM-SEH05-P22-A09R</td> <td rowspan="2">5 m</td> <td>9-pin</td> </tr> <tr> <td>PM-SEH05-P22-A12R</td> <td>12-pin</td> </tr> <tr> <td>PM-SEH10-P22-A09R</td> <td rowspan="2">10 m</td> <td>9-pin</td> </tr> <tr> <td>PM-SEH10-P20-N10R</td> <td>10-pin water-proof plug</td> </tr> </tbody> </table>	Model code	Cable length	Remarks	PM-SEH05-P22-A09R	5 m	9-pin	PM-SEH05-P22-A12R	12-pin	PM-SEH10-P22-A09R	10 m	9-pin	PM-SEH10-P20-N10R	10-pin water-proof plug
Model code	Cable length	Remarks																									
PM-SPH05-001	5 m	With ferrite core 2T																									
PM-SPH05-002		With ring core 3T																									
PM-SPH05-003		Ring core																									
PM-SPH10	10 m	Ring core																									
Model code	Cable length	Remarks																									
PM-SEH05-P22-A09R	5 m	9-pin																									
PM-SEH05-P22-A12R		12-pin																									
PM-SEH10-P22-A09R	10 m	9-pin																									
PM-SEH10-P20-N10R		10-pin water-proof plug																									

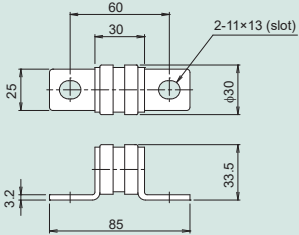
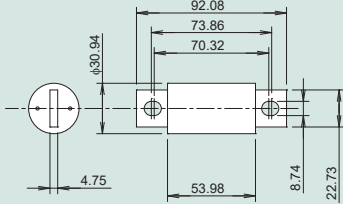
## Surge protector

PM-SPD01



UL1015TEW16AWG

## Fuse

PM-FU01	PM-FU02
	



High Pressure    High Flow Rate  
 Analog Command Input    High Accuracy

# SUPER UNIT

## HYBRID HYDRAULIC UNIT



### [Official] Introducing a Video Site



We have opened a site where you can watch videos on the latest models of the DAIKIN Oil Hydraulics Division, including Super Unit, EcoRich, and oil cooling units, all in one place.

Everything from the energy-saving technology supporting hybrid products to the features and functions of each model is explained in an easy-to-understand manner.

By registering the page in the favorites on your computer or cell phone, you can find the latest information at your fingertips any time.



The site is also ready for smartphones and tablets!

[URL https://www.daikinpmc.com/en/mv/index.html](https://www.daikinpmc.com/en/mv/index.html)

Daikin Hydraulic

## DAIKIN INDUSTRIES, LTD.

Oil Hydraulic Equipment

### Osaka Office

YODOGAWA PLANT

1-1, Nishi-Hitotsuya, Settsu, Osaka 566-8585, Japan

Phone: 81-6-6349-4475

Fax.: 81-6-6349-7862

Home Page: <https://www.daikinpmc.com/en/>

### All World Machinery Supply, Inc.

A member of Daikin group

6164 All World Way, Roscoe, IL 61073, U. S. A.

Phone: +1-815-943-9111

Fax.: +1-815-943-5370

Home Page: <https://www.allworldmachinery.com/>

●Contents in this catalog are subject to change for improvement without prior notice.