

CONTROLRIV 4.0 Control system for placing blind rivets & rivet nuts



MASTER (CM)

The 4.0 control system allows to monitor the rivet nuts installation or blind rivets according to the settings predetermined by the operator and follow a preset working structure communicating with other company facilities such as PC or PLC.

Integrated visual and sound alarms with the possibility of connecting a light tower with siren or PLC.

Pneumatic valve to prevent further errors in the work. Improved settings for the module or via PC Display and touchscreen.

Intervention levels with password. Archiving of data and work structures. Download data on USB stick or PC.

I/O communication with PLC via Bus and dry contact relay.

Model 4.0

For data transfer, it is equipped with USB, LAN, Data Bus and Relay outputs.

Model CM MASTER	Code	Model CS SLAVE	Code
RIV938CM	4640600	RIV938CS	5594900
RIV939CM	5110600	RIV939CS	5595000
RIV949CM	5166100	RIV949CS	5595100
RIV916BCM	5421400	RIV916BCS	5595200
RIV503CM	4747300	RIV503CS	5595300
RIV504CM	4747600	RIV504CS	5595400
RIV505CM	4769600	RIV505CS	5595500
RIV508CM	4771200	RIV508CS	5595600
RIV511BCM	5594700	RIV511BCS	5595700
RIV300CM	5594800	RIV300CS	5595800

Optionals

Picture	Description	Code
	Light tower kit 3 lights + siren + power supply	5590100

SLAVE (CS)



System MASTER with SLAVE



Creation of a control network through the Master/Slave connection with which up to 12 different units can be managed simultaneously.

